

PROTECTION SYSTEMS

BELLOWS
ROOF COVERS
BACKWALL SYSTEMS
TELESCOPIC STEEL COVERS
ROLLER SYSTEMS
SPIRAL SPRINGS

MATERIAL RECOMMENDATION

Material	suitable for bellows	suitable for Roller	waterproof	resistant to emulsion (oil)	resistant to chemicals	resistant to sparks, hot chips	self-extinguishing	Colour	Thickness	Width	recommended temperature range	basis of material
OZ 23	■	□	■	■	□	□	□	black	0.25 mm	1500 mm	-15°C to +70°C	polyester
OZ 35	■	□	■	■	□	□	□	black*	0.40 mm	1550/2150 mm	-15°C to +70°C	polyester
OZ 45	■	□	■	■	□	□	□	black	0.45 mm	1550 mm	-15°C to +70°C	polyester
PU 20	■	□	■	■	□	□	□	black	0.20 mm	1500/mm	-15°C to +100°C	polyester
PU 32	■	■	■	■	□	□	□	black	0.32 mm	1500/2150 mm	-15°C to +100°C	polyester
OZ PUR S	■	■	■	■	□	□	□	black	0.35 mm	1500/2400 mm	-30°C to +70°C	polyester
ERA 7812	■	■	■	■	□	□	□	beige	0.32 mm	1500 mm	-15°C to +100°C	polyester
ERA 7815	■	■	■	■	□	□	□	black	0.23 mm	1500/2150 mm	-15°C to +100°C	polyester
Nylon PU	■	□	■	■	□	□	□	black	0.22 mm	1500 mm	-40°C to +120°C	polyamide
PUR PTF	■	■	■	■	■	□	□	black	0.33 mm	1500/2150 mm	-15°C to +180°C	polyester
PUR Teflon027	■	■	■	■	■	□	□	black	0.30 mm	1500 mm	-20°C to +250°C	diverse
PUR Teflon045	■	■	■	■	■	□	□	black	0.45 mm	1500 mm	-20°C to +250°C	diverse
Preotex 030	■	■	□	□	□	■	■	black	0.35 mm	1500 mm	0°C to +400°C	aramid/kevlar
Preotex 035	■	■	□	□	□	■	■	black	0.40 mm	1500 mm	0°C to +400°C	aramid/kevlar
Preotex 060	■	■	□	□	□	■	■	black	0.60 mm	1500 mm	0°C to +400°C	aramid/kevlar
Preotex SP-PU	■	■	□	□	□	■	■	black	0.35 mm	1500 mm	0°C to +200°C	diverse
Awning cloth	□	■	■	□	□	□	□	black*	0.60 mm	1500/3000 mm	-10°C to +80°C	polyester
GN 807	□	■	■	■	□	□	□	black	0.75 mm	1500 mm	-40°C to +80°C	polyamide
TPU 07	■	■	■	■	□	□	□	black	0.70 mm	2040 mm	-30°C to +80°C	polyester
TPU 11	□	■	■	■	□	□	□	black	1.10 mm	1600 mm	-30°C to +80°C	polyester
Neoprene 2003	□	■	■	□	□	□	□	black	0.50 mm	1500 mm	-20°C to +70°C	polyester
PP 50	■	□	■	■	□	□	□	black	0.50 mm	1500 mm	-20°C to +80°C	polyester
<div> <div>■</div> suitable <div>□</div> not suitable *available in yellow, blue, grey and white upon request. </div>												

24082017

INDEX

SERVICE AND QUALITY	
Material recommendation	Page 2
Tailor made Protective Systems.	Page 4
Innovation never ends.	Page 5
Material tests	Page 6
Function tests	Page 7
STANDARD BELLWS	
Modular Concept Bellows	Page 8
ELASTIC Bellows	Page 9
LAMINAT Bellows	Page 12
High frequency welded Bellows	Page 15
Round stitched Bellows	Page 16
Bellows Jet Cutting Maschins	Page 17
Bellows Linear guiding	Page 17
SAMURAI BELLWS AND APRONS	
Modular Concept SAMURAI	Page 18
SAMURAI Bellows	Page 19
SAMURAI Lamella Aprons	Page 24
SPECIAL BELLWS	
Soft PVC Bellows	Page 26
Rubber Disk bellows	Page 30
Fabric Bellows	Page 31
BACKWALL SYSTEMS AND ROOF COVER	
Cover for column milling machines	Page 32
CUBE Backwall Systems	Page 33
X-Velo Dachabdeckung	Seite 36
Project team	Page 37
GLADIATOR TELESCOPIC STEEL COVERS	
GLADIATOR Telescopic Steel Covers	Page 38
Wiper for Telescopic Steel Cover	Page 43
Wiper for guideways	Page 44
ROLLER COVER SYSTEMS AND LINK APRONS	
Modular Concept ROLLER Cover Systems	Page 46
ROLLER Cover Systems	Page 47
Modular Concept Link Aprons	Page 54
Link Aprons	Page 55
DURASPRING SPIRAL SPRINGS	
DURASPRING Spiral Springs	Page 58

SERVICE & QUALITY	03
STANDARD BELLWS	08
SAMURAI BELLWS	18
SPECIAL BELLWS	26
BACKWALL SYSTEMS	32
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

MORE INFORMATION

CATALOGUE VIEWING SYSTEMS



- Machine safety windows
- Spin Windows
- LED Lighting Systems

CATALOGUE CLAMPING AND BRAKING SYSTEMS



- RotoClamp
- DiskClamp
- LinClamp
- MClamp
- PClamp

HEMA. TAILOR MADE PROTECTIVE SYSTEMS.

04

SERVICE & QUALITY

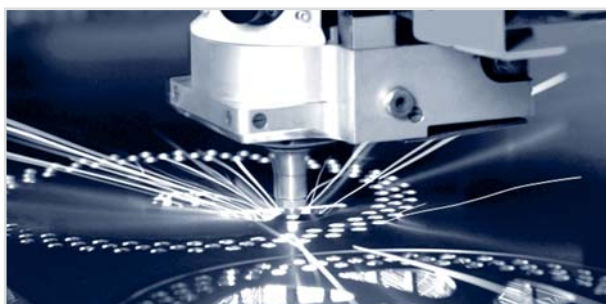


08

STANDARD BELLOWS

18

SAUMRAI BELLOWS

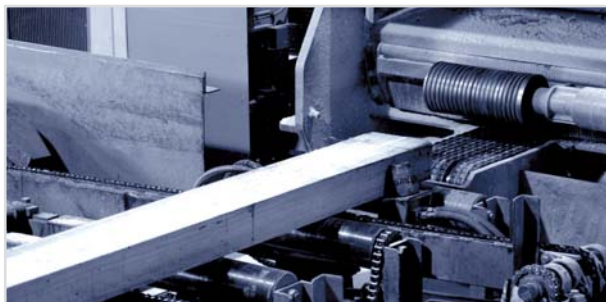


26

SPECIAL BELLOWS

32

BACKWALL SYSTEMS



38

GLADIATOR STEEL COVERS

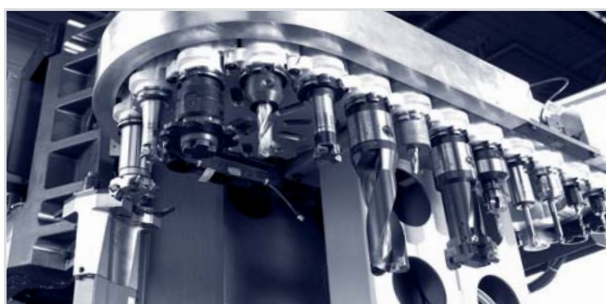
46

ROLLER SYSTEMS



58

DURASPRING SPIRAL SPRINGS



Machine tools and production systems

Precision, process reliability, and productivity thanks to robust system solutions and components

HEMA components protect machines and operators effectively and efficiently against flying chips, cooling lubricants, and injury from moving parts.

We raise the service life and availability of the machine and keep the operator safe from harm.

Laser cutting machines

Optical waveguides or deflecting mirrors guide laser beams to the machining optics. The beam path is protected with special bellows particularly on machines with moving optics.

Machine tools for nonmetals

Special materials are matched to the requirements of non-metal machining types.

These can be for instance slats for the optimal protection against sharp chips or particularly smooth surfaces of teflon material for the enhanced runoff of powdery removal.

Testing and measuring systems

In the test room the task is to find the μ under climate controlled conditions. A low noise and low friction process coupled with a low compressing counterpressure are only two of the requirements for our bellows and shutter systems. Perfect systems, the optimal surface feel, and tight tolerance designs are the specifications for our production and quality assurance standards.

Robotics, automation, and handling

We utilise high strength materials with superior flex fatigue properties that safeguard fast, precise traverses on linear guide rails and the greatest possible flexibility for special designs.

Here we can provide the corresponding supplements to our rail and rod clamping systems.

INNOVATION NEVER ENDS.

For more than forty years we have been manufacturing protective systems for the world's machinery building sectors.. Our first products were bellows and coil springs that we produced in Seligenstadt, which is still our head office today. Through consistent further development our range of bellows as protective covers for guides evolved into the SAMURAI product series with slat reinforced bellows and aprons and complete rear wall systems. Our spiral springs were joined by other product ranges like telescopic steel covers, shutter covers, segmented aprons, machine safety screens, and Visiport spin windows that today supplement our range of offers.

Our second field of competence concentrates on pneumatic clamping and braking systems for linear and rotary clamping. You can view extensive information on these products in an additional catalogue we have put together for you.

This product diversity is possible only with extensive research and development as well as intensive detailed work. In close collaboration e.g. with the Production Management, Technology, and Machine Tools Institute (PTW) at the Darmstadt University of Applied Sciences developments and structures are tested for their practicability and extreme situations simulated so that our products can also fulfil the high requirements in the field. This successful collaboration was crowned with the First Hesse Cooperation Award in 2005.

We also collaborate closely with other external institutes like the Production Engineering and Machine Tools Institute (IFW) at the Berlin University of Applied Sciences. By means of impact tests on protective covers and machine safety screens we assure their suitability for applications in machining environments. In addition we conduct extensive material and function tests at our location. The following pages present a selection.

Our own product and process quality is verified by regular certification procedures: all of our European production locations have been awarded DIN ISO 9001:2015 certifications. Kaizen teams at all works contribute towards continuous improvement.

What we can offer you:

extensive product knowhow and own production competence

- sheet metal working on thicknesses from 0.1 to 10 mm, CNC machining, precision grinding
- special plastics knowhow for pleating, milling, and welding at our own production locations
- high level of engineering competence for protective covers, end to end solutions, mechatronics, handling, and automation

low cost production for attractive prices

- state of the art production technologies and cost optimised production processes
- world spanning production sites in Germany, Romania, and China
- global materials purchasing and tightly channelled purchase quantities

standards for safeguarding conformity

- fulfilment of international standards
- unified quality management system under DIN ISO 9001:2015
- compliance with ROHS, REACH, and safety standards
- collaboration in the development of safety standards

international supervision on site and on the web

- consultation with competent marketing technicians and project engineers
- worldwide commissioning and services
- the latest production information on the web for your current order
- all available documents can be retrieved online: catalogues, request and order forms, certificates, etc.

Innovation never ends - and in this respect we shall never cease working on innovations and improvements for your benefit.

With best regards


Steffen Walter

Managing Director



Research and development



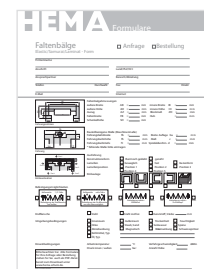
Quality of products and processes



Continuous improvement



www.hema-group.com



Request and order forms
www.hema-group.com

SERVICE & QUALITY
05

STANDARD BELLWS
08

SAMURAI BELLWS
18

SPECIAL BELLWS
26

BACKWALL SYSTEMS
32

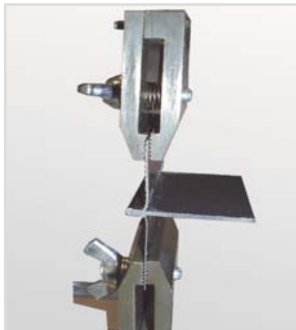
GLADIATOR STEEL COVERS
38

ROLLER SYSTEMS
46

DURASPRING SPIRAL SPRINGS
58

HEMA QUALITY - MATERIAL TESTS

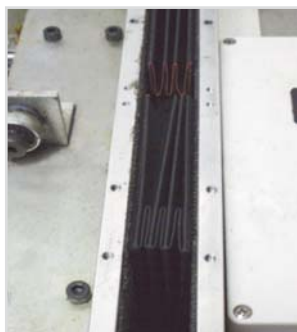
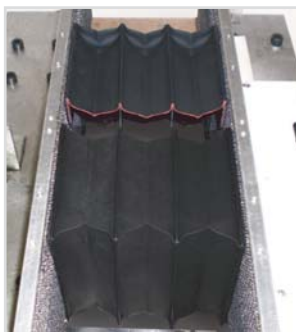
06	SERVICE & QUALITY
08	STANDARD BELLOWS
18	SAUMIRAI BELLOWS
26	SPECIAL BELLOWS
32	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS



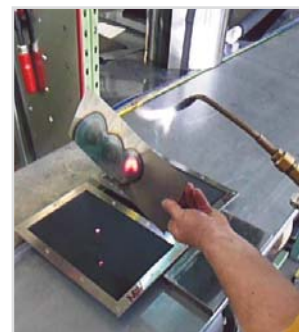
Material load test - tensile test on textiles and strips



Impact test on safety screens under DIN EN 12415



Material load test - flex fatigue strength at the corners of bellows



Material load test - laser beam path and burning behaviour



Material load test - coolant spray test, rotating nozzles



Static material load test - tightness test



Impact test on covers under DIN EN 12417



Material testing



Static and dynamic bellow (reset) force

HEMA QUALITY - FUNCTION TESTS



Function test for contact pressure and noise emissions from a complete rear wall on the PTW high speed test rig



Mechatronics test - test on mechanical system and sensors



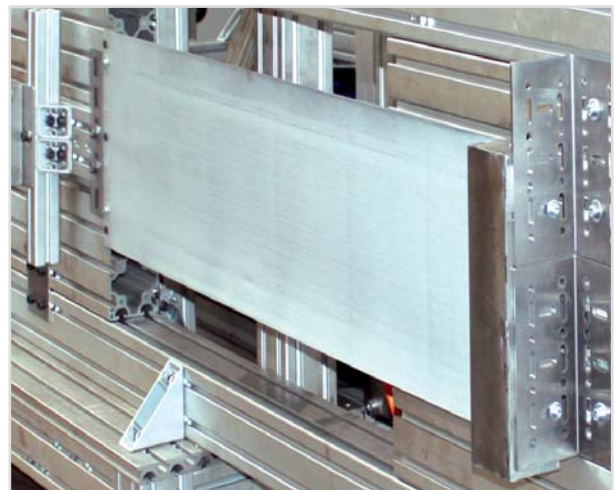
Endurance test on bellow service life and wear characteristics - bellow for lifting table



Traverse test on vector bellows with high accelerations up to 2 g



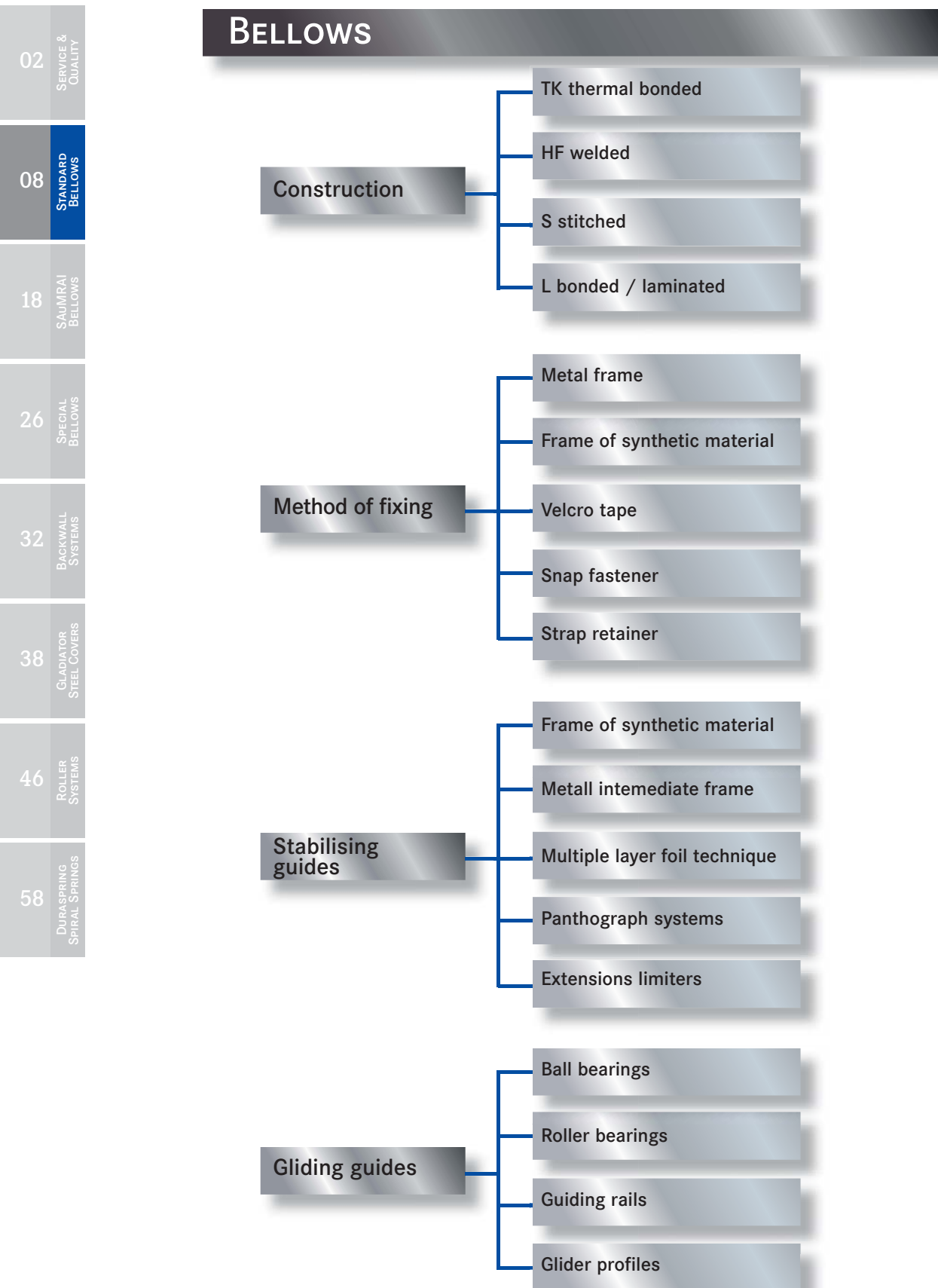
Traverse test on bellows service life and wear characteristics with up to three million cycles



Test on Roller system service life and wear characteristics up to three million cycles

SERVICE & QUALITY	07
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	32
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

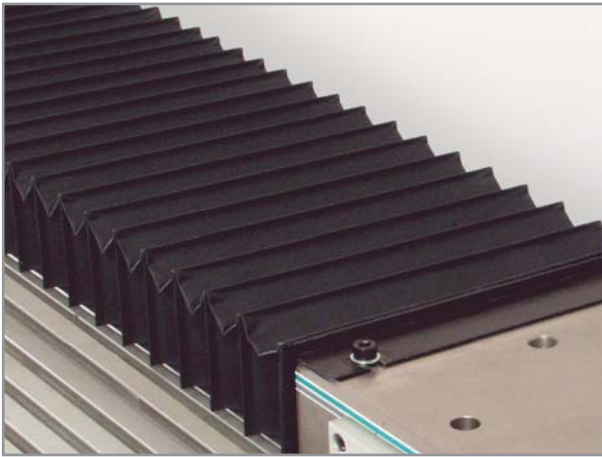
MODULAR CONCEPT



ELASTIC BELLOWS

ELASTIC Bellows are commonly used for protecting machines and devices against debris and chips. They are also used in many variations for safety at work.

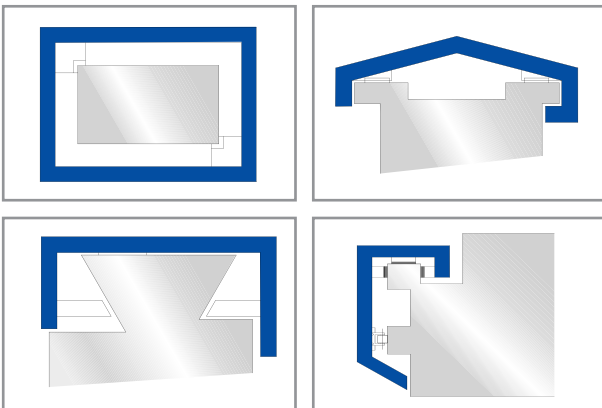
The experience resulting from the production of many thousands of ELASTIC Bellows and their use in working applications has been converted directly into product improvements, new developments, and enhanced product lifetime.



U shape ELASTIC Bellows mounted with metal frame

Constantly growing demands for ever greater machine speeds and ever lower noise emissions are consistently implemented by our engineers.

- Optimal use of space
- Machine size reduced with special materials and space saving designs
- Complete systems - bellows integrated in the machine's rear wall covering, complete with guides and mounting devices
- High temperature resistant materials up to 600°C for laser, plasma and welding applications
- Special designs with antistatic surfaces for medical technology and clean room conditions
- Special designs for HSC applications
- Impermeability to coolants



Types

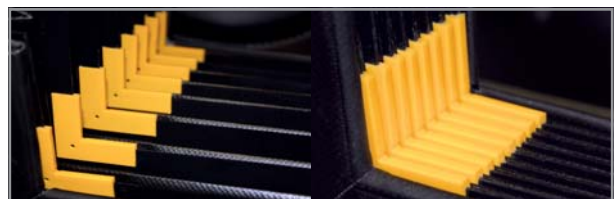


Bellows for elevating platform

Design

ELASTIC Bellows are a series of products with many combinations and options. Their basic components, materials, forms, processing methods, and dimensions are easily adaptable. For applications such as elevating platforms, bellows can be produced with up to 30 square meters. All ELASTIC Bellows may be deployed horizontally or vertically. They can be easily attached to the machine with metal frames or Velcro tapes.

Efficient glider profiles and roller or ball bearings improve quiet running and also serve to extend life cycles and minimise friction during HSC applications as well.



Glider profiles

SERVICE & QUALITY 02

STANDARD BELLOWS 09

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 32

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

ELASTIC BELLOWS

02	SERVICE & QUALITY
10	STANDARD BELLOWS
18	SAUMRAI BELLOWS
26	SPECIAL BELLOWS
32	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS



Roller bearing

During high starting accelerations extension limiters help to reduce the load on the first folds, even out the extension, and stabilise travelling.

Material

Standard materials are black, but also signal colours such as yellow or white materials for medical applications are available.

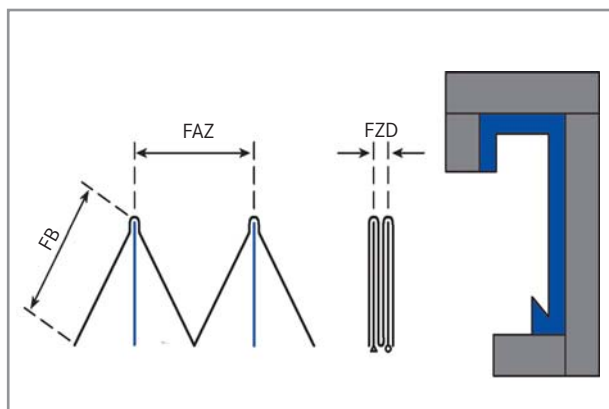
The material is selected from a large range of products to match the intended use of the ELASTIC Bellows.

Also self extinguishing heat resisting materials under the UL 94 standard are available.

Design of ELASTIC Bellows

The essential component of the ELASTIC Bellows is a stabilising PVC frame inside every fold that lends the ELASTIC Bellows high dimensional stability. Reversion to the original shape is therefore assured after direct impacts.

Beside PVC frames PP and Polyamide can be offered as an alternative material for the support frames.



Bellows construction with stabilising PVC frame

ELASTIC bellows are available in the following versions depending on how their frames are permanently joined to the outer fold material:

- thermal bonded version
- HF welded version
- sewn version

Thermal bonded version

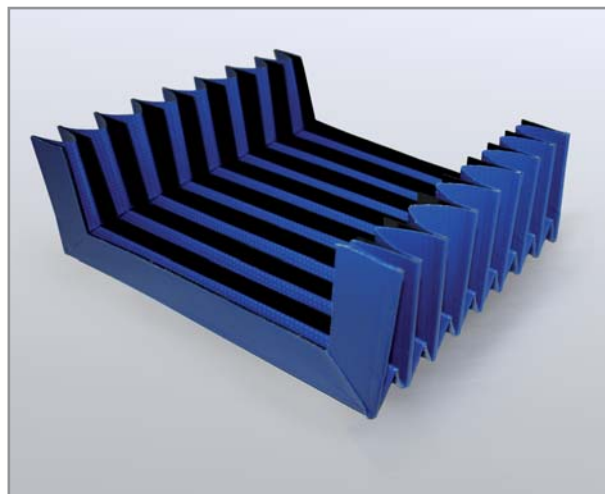
Under the action of heat and a specially developed flux permanent bonding is achieved between the inner PVC frame and the outer fold material.

Thermal bonded ELASTIC Bellows are maintenance free, water and dust proof as well as oil resistant and, to a certain extent, acid resistant.

HF welded version

This type is used particularly for the production of large, shutter type ELASTIC Bellows.

High frequency welding is used to join the PVC frames with the outer bellow material for a perfect shape and a regular overall appearance.



U shape Bellows with stabilising PVC frame

Sewn version

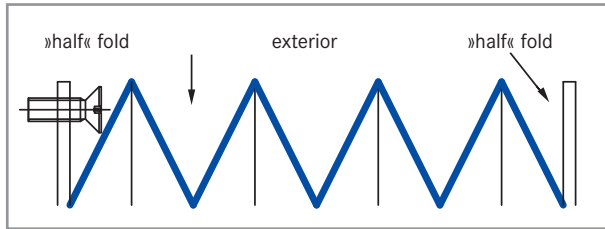
The sewn version consists primarily of high temperature materials. Strong fabrics therefore assure a long lasting solution even under extreme loads.

Mounting

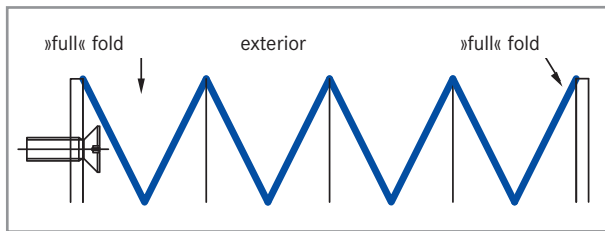
ELASTIC Bellows can be easily mounted on machines and devices with components such as:

- frames of metal or synthetic material attached to both ends and designed to customer specifications
- Velcro tape, easy and fast, maintenance friendly
- clip fasteners combined with metal frames

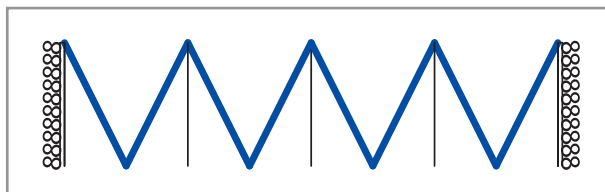
ELASTIC BELLOWS



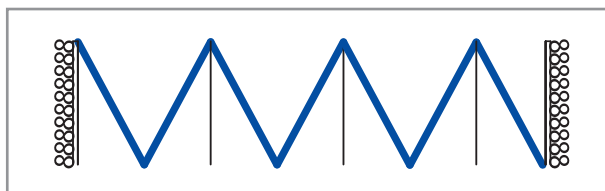
End flanges can also be mounted from the outside



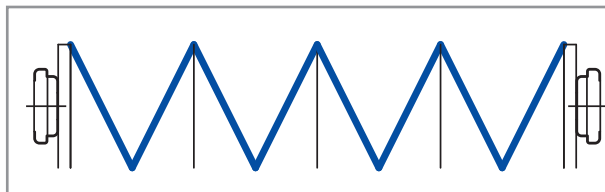
End flanges can be mounted only from the inside



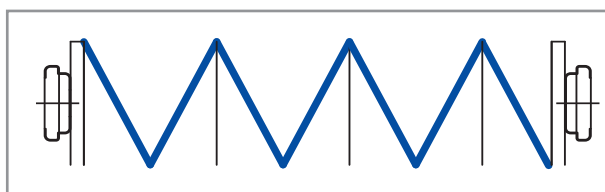
Mounted with velcro tape, both sides full fold



Mounting with velcro tape, one side half, one side full fold



Mounted with clip fasteners, both sides full fold



Mounted with clip fasteners, one side half, one side full fold

Legend and formulae for calculation

FB	Width of the fold
FZ	Number of folds
FZD	Compression per fold
FAZ	Extension per fold
BE	Width of the terminal fixture
AZ	Maximum extension
ZD	Minimum compression

Formulae for calculation

ZD = AZ-Hub

FZ = $\frac{AZ}{FAZ}$

ZD = (FZ x FZD) + BE

AZ = FZ x FAZ

FB (mm)	FAZ (mm)	FZD* (mm)
15	22	3 - 5
17,5	25	3 - 5
20	30	3 - 5
25	40	3 - 5
30	50	3 - 5
35	60	3 - 5
40	70	3 - 5
45	80	3 - 5
50	90	3 - 5

* depending on material



Rear view of complete solution, ELASTIC Bellows used for X axis

SERVICE & QUALITY 02

STANDARD BELLOWS 11

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 32

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

LAMINAT BELLOWS

LAMINAT Bellows are characterized by several layers of foil bonded together. The LAMINAT bellows are used where flexible designs and inherent rigidity are important.



LAMINAT Bellows with octagon section and strap retainer

Application

LAMINAT Bellows are nowadays deployed in spindle-type lifting gear, for cameras, measuring and music instruments as well as for medicine and food technologies. They are used to protect columns, spindles and shafts.

All LAMINAT Bellows can be used vertically or horizontally, including hybrid forms. They allow smooth and very quiet running properties.

The surface structure and the regularity of contours present an appealing overall appearance.



Perfect surface of LAMINAT Bellows for medical devices

LAMINAT Bellows are not suited to applications with high temperatures and humidity. If these criteria should be relevant, models from our other lines may be considered, such as Rubber Disk Bellows or Fabric Bellows (see Special Bellows section).

Material

LAMINAT Bellows can be adapted through the choice of basic components, materials, shape, colours, and dimensions. The basic design concept of the LAMINAT Bellows is based on a two-component material.

A manufacturing technique developed to perfection combines the outer material requested by the customer with the appropriate interior material selected by the HEMA designer. For additional stability PVC or metal frames can be added.

Maintenance

A further benefit of these bellows comes in the form of their segmented design. Damaged parts of the LAMINAT Bellows can be easily replaced, reducing significantly the costs for maintenance.

Design

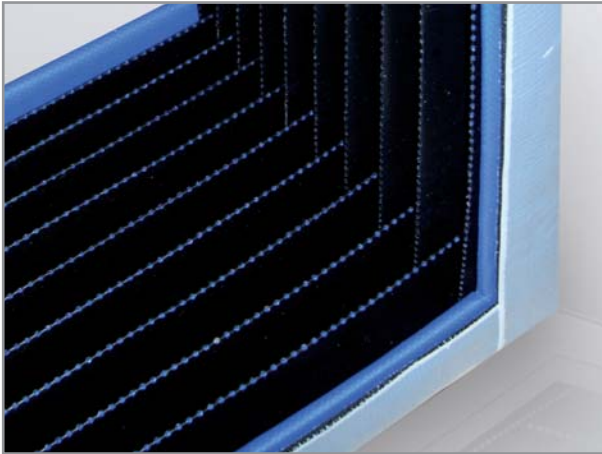
Like the ELASTIC Bellows LAMINAT Bellows can also be designed and produced in a variety of forms.

LAMINAT Bellows are primarily used to cover and protect columns and spindles. Rectangular, hexagonal, octagonal and twelve-sided sections are available as well as roof and inclined shapes and Venetian blind style standards.



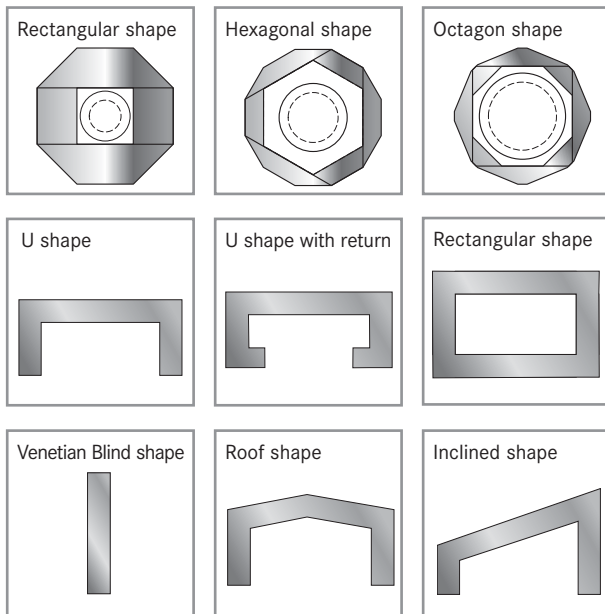
LAMINAT Bellows with intermediate frames

LAMINAT BELLOWS



LAMINAT Bellows, view of interior

LAMINAT Bellows are available as split designs as well. The split type facilitates bellow replacement and maintenance, and so is perfect as a retrofit on machines. The bellows can afterwards be closed with adhesive tape, Velcro tape or bonding. The higher compression of these types must be taken into consideration.



Range of available shapes

Polygonal section with support elements

This sectional view shows an example of a design solution for horizontal applications.

Sub frames with guides or guide rings are used here to support the shaft or spindle.

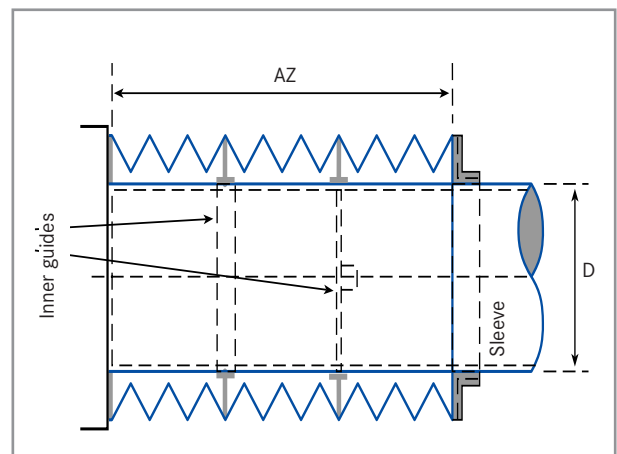
These additional guiding elements ensure that the LAMINAT bellows run smoothly and with less friction



Split version for fast mounting or retrofitting

Characteristic

The stiffness of LAMINAT Bellows (standard designs) can be enhanced with an optional PVC frame or wire hoop in every second or third fold.



Sectional view of bellows with support elements

Furthermore they can be supported on special gliders or roller systems, recommend at speeds higher than 30 m/min. On the polygon sections, spacers and circular guide/support systems ensure the optimum gliding efficiency on columns, spindles and shafts.

Also extension limiters assure consistent extension after high acceleration impacts.

Mounting

LAMINAT Bellows can be easily mounted with metal end frames, clip fasteners, velcro tapes, or sleeves with strap retainer (for polygonal sections only).

Closed designs require adequate ventilation. We offer optional punching with or without filter.

LAMINAT BELLOWS

02	SERVICE & QUALITY
14	STANDARD BELLOWS
18	SAUWMAT BELLOWS
26	SPECIAL BELLOWS
32	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS

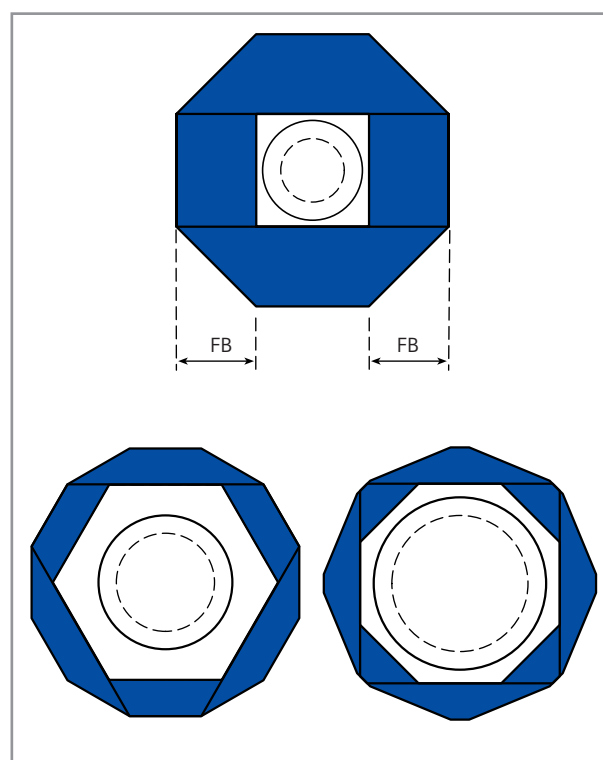
Legend	
FB	Width of the fold
FZD	Compression per fold, depending on material
FAZ	Extension per fold

FB	FAZ	FZD
7.5	9	3
10	15	3
12.5	18	3
15	20	3
17.5	25	3
20	30	3
25	37	3.5
30	45	3.5
35	55	4
40	60	4
45	65	4
50	70	4

Standard folds

FB	FAZ	FZD
7.5	8	3
10	13	3
12.5	15	3
15	20	3
17.5	23	3
20	25	3
25	30	3.5
30	35	3.5
35	40	4
40	45	4
45	50	4
50	55	4

Alternating folds



Alternating folds

BELLOWS HIGH FREQUENCY WELDED

The high frequency welded bellows consist of punched disks weldet inside and outside. High frequency welding achieves particularly good shape stability and high transverse stiffness.



Bellow high frequency welded

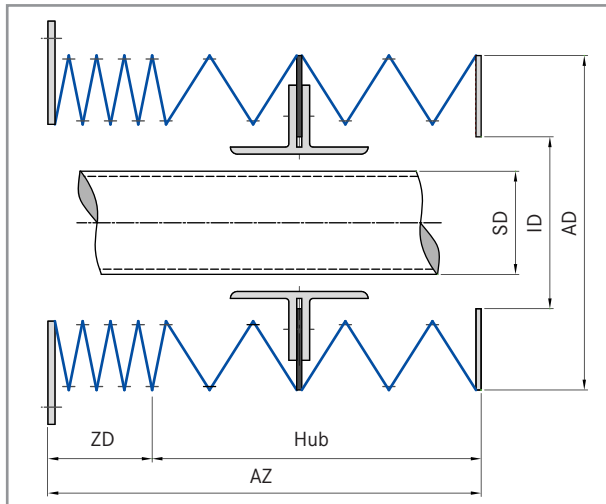
Material

HF welded bellows protect spindles and shafts against liquids and oils. As standard material TPU 045/080 is used.

Mounting position

HF bellows can be used horizontally or vertically. Additional support and guide rings made of synthetics assure a uniform distance from the spindle and so increase operating life. When with large extensions the stability of the bellows can be increased when a wire ring is installed in every fold.

The usual connecting and mounting elements are metal frames, but sleeves are an alternative.



Sectional view HF bellow

Design information

The correct bellow diameter should be about **10 mm larger** than the part they are to protect. Use the following formula for measurements..

Legend

AD	Outside diameter
FB	Fold width
ID	Inside diameter
FAZ	Fold extension
FZD	Fold compression
FStroke	Stroke per fold
SD	Diameter of spindle

HEMA Type	AD	ID	FB	FAZ	FZD	Material
RFHF72	72	33	19.5	15	1.2	TPU045
RFHF85	85	45	20	15	1.2	TPU045
RFHF95	95	53	21	15	1.2	TPU045
RFHF100	100	63	18.5	15	1.2	TPU045
RFHF120	120	82	19	15	1.2	TPU045
RFHF122	122	76	23	15	1.2	TPU045
RFHF130	130	90	20	15	1.2	TPU045
RFHF135	135	85	25	15	1.2	TPU045
RFHF135	135	85	25	18	1.2	TPU080
RFHF140	140	100	19	15	1.2	TPU045
RFHF145/1	145	93	26	18	1.2	TPU080
RFHF145/2	145	105	20	15	1.2	TPU045
RFHF150	150	110	20	15	1.2	TPU045
RFHF160	160	112	24	18	1.2	TPU080
RFHF170	170	125	22.5	18	2.2	TPU080
RFHF180/1	180	132	24	18	2.2	TPU080
RFHF180/2	180	141	19.5	18	2.2	TPU080
RFHF190	190	150	20	18	2.2	TPU080
RFHF200	200	152	24	18	2.2	TPU080
RFHF220	220	170	25	18	2.2	TPU080
RFHF220	220	170	25	18	2.2	TPU080
RFHF235	235	190	22.5	18	2.2	TPU080
RFHF245	245	200	22.5	18	2.2	TPU080
RFHF260	260	202	29	22	2.2	TPU080
RFHF266	266	216	25	18	2.2	TPU080
RFHF300	300	250	25	18	2.2	TPU080

Other dimensions and designs on request.

SERVICE & QUALITY

02

STANDARD BELLOWS

15

SAU/MRAI BELLOWS

18

SPECIAL BELLOWS

26

BACKWALL SYSTEMS

32

GLADIATOR STEEL COVERS

38

ROLLER SYSTEMS

46

DURASPRING SPIRAL SPRINGS

58

CIRCULAR-STITCHED BELLOWS

The circular-stitched bellows consist of punched disks stitched inside and outside.

Stitching achieves particularly good shape stability and high transverse stiffness.



Circular stitched bellows

Material

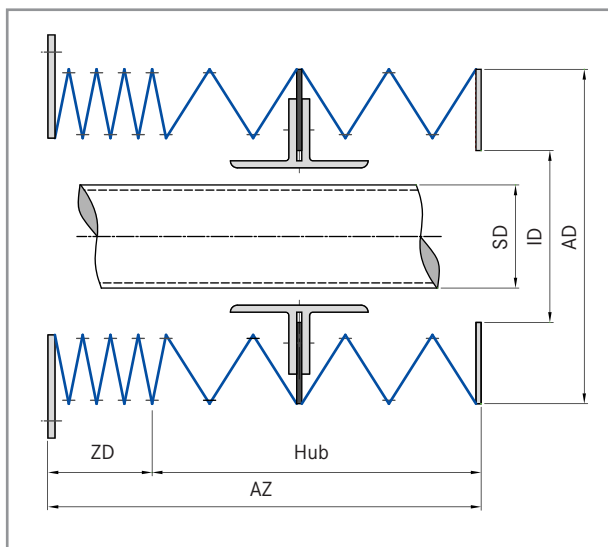
Standard applications require material GN 807, and high temperature applications aluminium/glass fibre.

Circular-stitched bellows are extremely resistant and can even withstand impact from sharp edged chips, also in the smaller versions. They are suitable only to a limited extent as protection against liquids and oils.

Mounting position

Circular-stitched bellows can be used horizontally or vertically. Additional support and guide rings made of synthetics assure a uniform distance from the spindle and so increase operating life.

When with large extensions the stability of the bellows can be increased when a wire ring is installed in every fold.



Sectional view: Circular stitched bellows

The usual connecting and mounting elements are metal frames, but sleeves are an alternative.

Design information

The correct bellow diameter should be about **10 mm larger** than the part they are to protect. Use the following formula for measurements.

Design and Legend

$$\text{Extension} = (\text{Stroke} / \text{FStroke}) \times \text{FAZ} + 5$$

AD	Outside diameter
FB	Fold width
ID	Inside diameter
FAZ	Fold extension
FZD	Fold compression
FStroke	Stroke per fold
SD	Diameter of spindle

HEMA Type	AD	ID	FB	FAZ	FZD	FStroke
RF 50	52	25	12.5	10	2.5	7.5
RF 72	72	33	19.5	15	2.5	12.5
RF 85	85	45	20	18	2.5	15.5
RF 95	95	53	21	18	2.5	15.5
RF 100	100	63	18.5	18	2.5	15.5
RF 120	120	82	19	18	2.5	15.5
RF 122	122	76	23	18	2.5	15.5
RF 130	130	90	20	18	2.5	15.5
RF 135	135	85	25	18	2.5	15.5
RF 140	140	100	19	18	2.5	15.5
RF 145/1	145	93	26	18	2.5	15.5
RF 145/2	145	105	20	18	2.5	15.5
RF 150	150	110	20	18	2.5	15.5
RF 160	160	112	24	18	2.5	15.5
RF 170	170	125	22.5	18	2.5	15.5
RF 180/1	180	132	24	20	2.5	17.5
RF 180/2	180	141	19.5	18	2.5	15.5
RF 190	190	150	20	20	2.5	17.5
RF 200	200	152	24	18	2.5	15.5
RF 220	220	170	25	20	2.5	17.5
RF 235	235	190	22.5	18	2.5	15.5
RF 245	245	200	22.5	20	2.5	17.5
RF 260	260	202	29	18	2.5	15.5
RF 266	266	216	25	20	2.5	17.5
RF 300	300	250	25	20	2.5	17.5
RF 365	365	320	22.5	18	2.5	15.5
RF 400	400	340	30	20	2.5	17.5

Other sizes on request

JET CUTTING MACHINES AND LINEAR GUIDES

Bellows for jet cutting machines

Modern jet cutting machines (with lasers, plasma or water) are fitted with bellows to protect the jet channel and the mechanical components such as spindles and guides.



Guided bellows for laser cutting

These types of bellows require a high level of tightness and long life. Bellows for jet cutting machines are primarily made of self extinguishing materials such as Preotex. The materials selected have been extensively tested with various impact cycles.

At all stages from production to packaging and shipment our bellows are maintained in a particularly clean state and free of dust, e.g. with special packing.

- High temperature resistance of bellow material
- No outgassing of materials
- Gas-tight for minimised flushing gas losses
- Superior clean state during production and shipment

Construction

For better stability the bellows used for jet cutting machines are fitted with stabilizing synthetic material frames. These frames are customized to each guidance type, e. g. guiding bars. Normally these bellows are mounted with metal end frames.

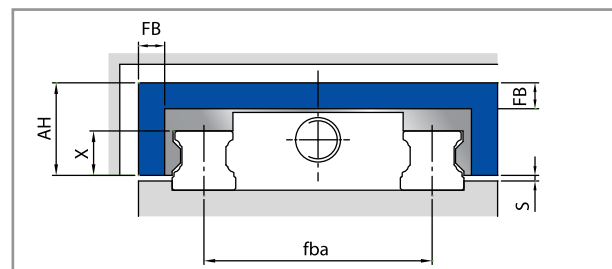
Especially important is a separate guiding system that keeps the bellows material intact.

Bellows for linear guides

Linear drives can be either retrofitted by the customer or fitted with bellows before they leave the factory. HEMA has specialised in this field and offers bellows tailored to the leading international manufacturers, e.g. INA, NSK, Schneeberger, Bosch-Rexroth, THK or NSK. On the basis of precise type denominations the bellows and their guiding components can be manufactured correctly to size.

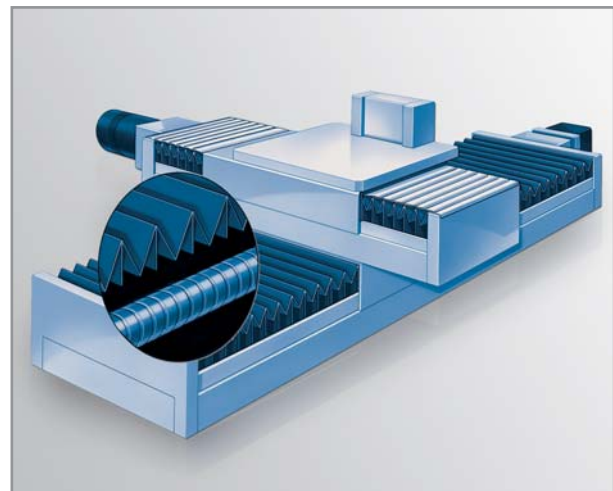
Material

Standard applications require PU coated materials, but heat resistant and self extinguishing materials are also available. For the best services and immediate replacements these bellows are also available as »endless versions« with 200 or more folds in total. The required dimensions can easily be configured by the customer.



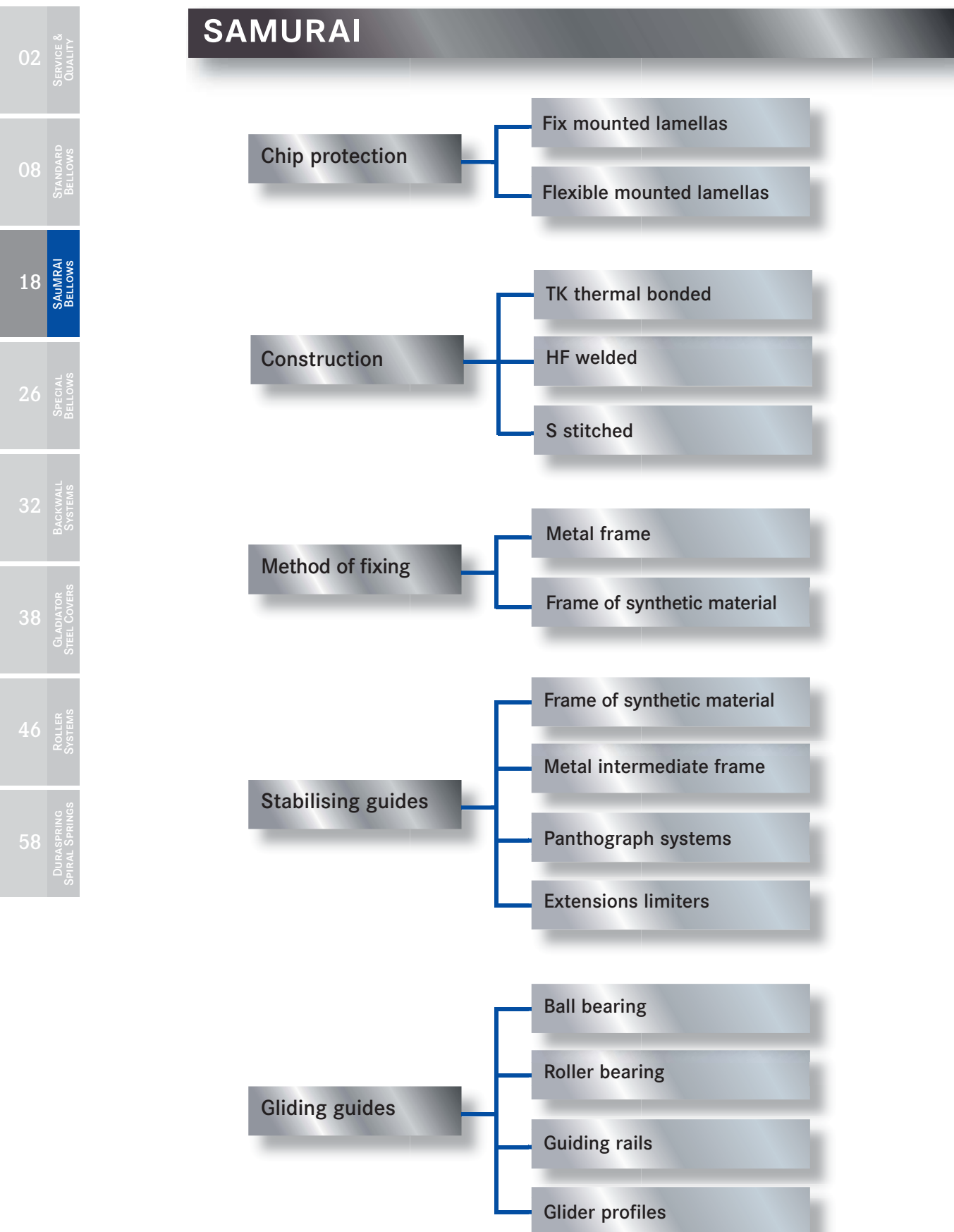
Legend

FB	Fold width
FAZ	Extension per fold
fba	Width of guiding way
AH	Exterior height
X	Interior height
S	Play



Sample of application

MODULAR CONCEPT



SAMURAI BELLOWS

SAMURAI Bellows are an advancement of the ELASTIC Bellows product line. Characteristic for this type of bellows are their lamellas.

The lamellas are fixed at the upper edge of the bellows, which also reinforces them. They provide excellent protection against fast, very hot and sharp chips.



SAMURAI Bellow

SAMURAI Bellows are ideal for HSC applications. Solutions for machining centres with speeds greater than 100 m/min and accelerations greater than 2 g have been successful realized.

Type of bellow	heavy swarf impact	X/Y axis	Z axis	less space
ELASTIC		■		■
FASTAF	■	■	■	
FASTAM			■	■
FASTAC	■			
Vector C ²	■	■		
FASTLAP			■	■

Design

Similar the ELASTIC range of products, all materials, shapes, processing methods, and measurements for the SAMURAI Bellows can be combined in any variation. Also a PVC frame is built into each fold of this bellow for assured stability.

Lamellas

The position of each lamella can be individually chosen. The lamellas can be fixed to the front of the bellows, each side, or in any combination.

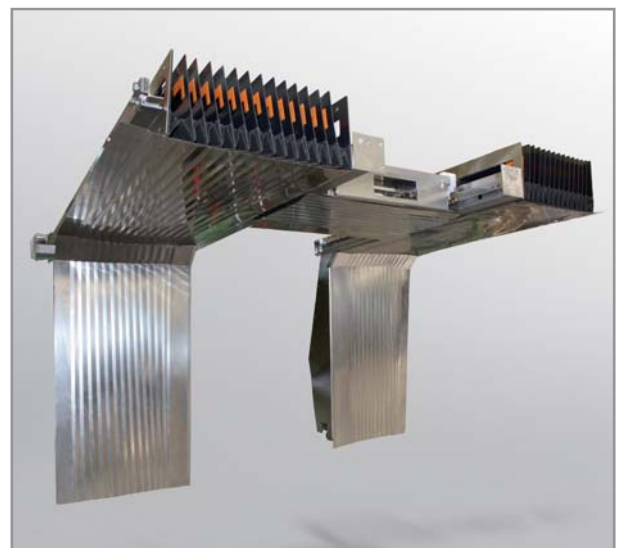
In addition, our in house production of lamellas means we can provide them in nearly all forms, such as inclined or roof types. Stainless steel is used for the material.



Excellent closing and sealing on the top side

Usually the basic lamella type is flat with its end formed into a wiper profile, for excellent contact and sealing on the top side of the SAMURAI Bellow.

There is a high contact pressure across the whole lamella area. With their efficient wiper edge the lamellas prevent debris from entering the interior.



Example SAMURAI Bellows type Vector C²; a ready to install solution including interlocking system for loading through the roof. Combination with optional mechatronics system »CoverShutter« possible.

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAMURAI BELLOWS	19
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	32
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

SAMURAI BELLOWS

02	SERVICE & QUALITY
08	STANDARD BELLOWS
20	SAMURAI BELLOWS
26	SPECIAL BELLOWS
32	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS



Application of lamella bellows

When in use the lamellas develop a regular formation of stripes on their surfaces. This is normal and caused by their edges and has no effect on their functionality or service life.

The lamellas are corrosion and acid proof, but not accessible.

SAMURAI Bellows are available in three basic types.

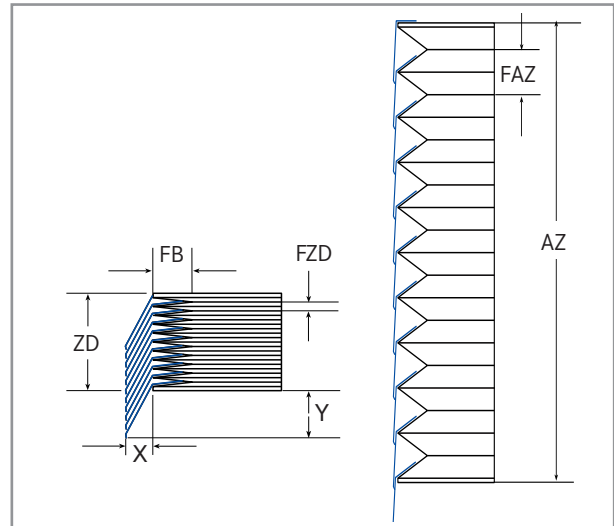
These main types are based on how the lamellas are fixed:

- FASTAF - fixed lamellas
- FASTAC - fixed telescopic lamellas
- FASTAM - flexible lamellas
- FASTAF Vector C² - special type for multi axis protection



SAMURAI FASTAM

Please note: If the guiding runs between bellow and lamellas, the given dimensions for Y (vertical space) will be reduced by 15 mm.



Drawing of FASTAF/FASTAC

Legend

FB	Width of fold
FZD	Compression per fold
2FZD	Compression per two folds
FAZ	Extension per fold
2FAZ	One sheet of lamella protects two folds
FHub	Stroke per fold
AZ	Maximum extension
ZD	Minimum compression
X	Horizontal space required for the lamellas
Y	Vertical space required for the lamellas

FB	FAZ	FZD	X	Y
17.5	20	5	20	40
20	25	5	20	40
25	35	5	25	50
30	45	5	25	60
35	50	5	30	65
40	60	5	35	75
45	70	5	35 - 40	85
50	75	5	45 - 50	90

FASTAF/FASTAC

FB	2FAZ	2FZD	Y
15	35	5-10	55
17.5	45	5-10	65
20	55	5-10	75
25	70	5-10	90
30	90	5-10	110
35	105	5-10	130
40	125	5-10	145

FASTAF 2-folds (one sheet of lamella protects two folds)

SAMURAI BELLOWS

FASTAF

FASTAF types are SAMURAI Bellows with fixed lamellas. Owing to this design the lamellas overlap. The lamellas are hinged or clipped. When damaged they can be replaced.

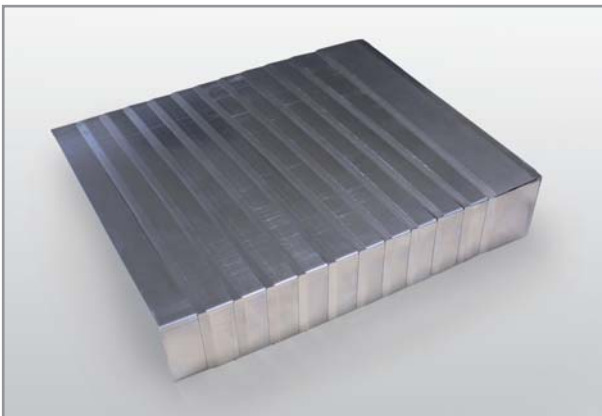


SAMURAI FASTAF, demonstration of »overlapping«

FASTAC

FASTAC types are SAMURAI Bellows with fixed telescopic lamellas (boxes).

The lamellas cover the front and also the side parts of the bellows, forming an enclosed surface. These »closed« FASTAC lamella bellows are primarily used in a vertical operating position as an alternative to telescopic steel covers.



SAMURAI FASTAC

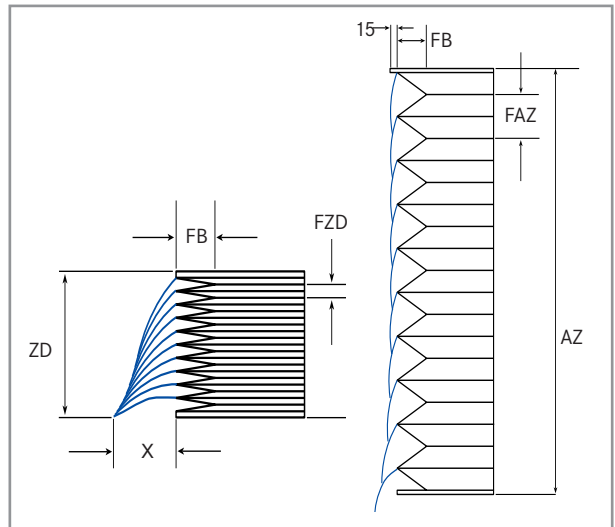
FASTAM

SAMURAI Bellows of the FASTAM type are equipped with flexible fixed lamellas, so lamella projection must be taken into consideration. The lamellas "stack" when the cover is compressed.

The lamellas are hinged or clipped. When damaged they can be replaced.



SAMURAI FASTAM, flexible fixed lamellas



Drawing of FASTAM

Legend

FB	Width of fold
FZD	Compression per fold
FAZ	Extension per fold
ZD	Minimum compression
AZ	Maximum extension
X	Horizontal space required for the lamellas

FB	FAZ	FZD	X
17.5	22	5	45
20	30	5	50
25	38	5	60
30	48	5	70
35	55	5	80
40	65	5	90
45	75	5	100
50	85	5	110

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAMURAI BELLOWS 21

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 32

GLADIATOR STEEL COVERS 38

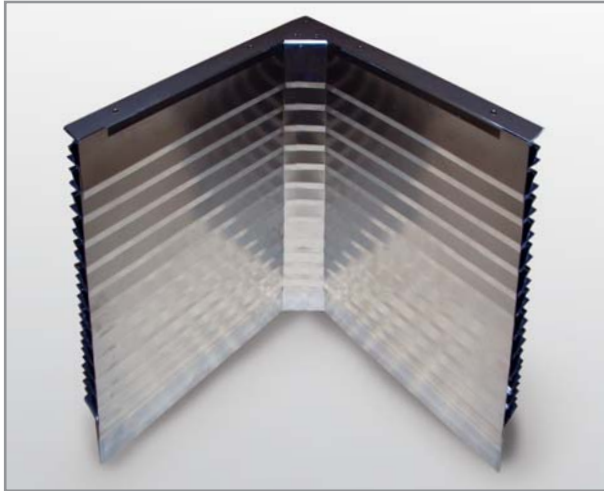
ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

SAMURAI BELLOWS

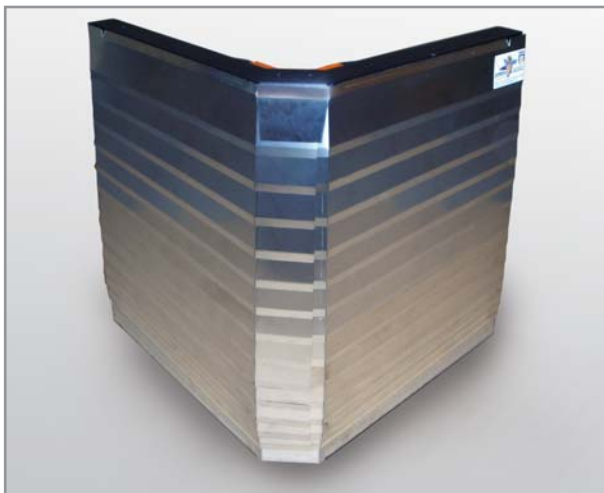
VECTOR C² type

The FASTAF type VECTOR C² is a special type for machining centres where continuous covering of the working space (e.g. rear wall, upper roof area) is required.



SAMURAI Vector C², interior angle

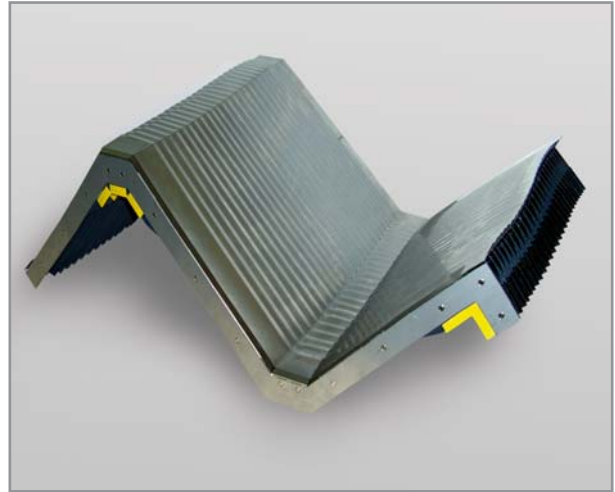
With its unique design of fixed mounted lamellas only one bellow unit is needed to cover the corner areas. The space allocated to the covering can be used very efficiently, and machining dust is significantly reduced. For swarf protection the VECTOR C² type is equipped with two overlapping, bended metal sheets mounted securely on each fold.



SAMURAI Vector C², exterior angle

The VECTOR C² corner lamella is available as a bended or rounded version providing both a stable structure and reliable functionality.

Even at high operating speeds and accelerations this stable and reliable concept responds flexibly to all interior and exterior angles and combinations of angles.



SAMURAI Vector C², combination of interior and exterior angle

The lamellas for this type of SAMURAI Bellows are available in four shapes:

- Outside
- Inside
- Inside round
- Inside Outside

SAMURAI FASTAF TW for limited space

The SAMURAI FASTAF TW has been developed as an alternative to the classic design of protective covers.

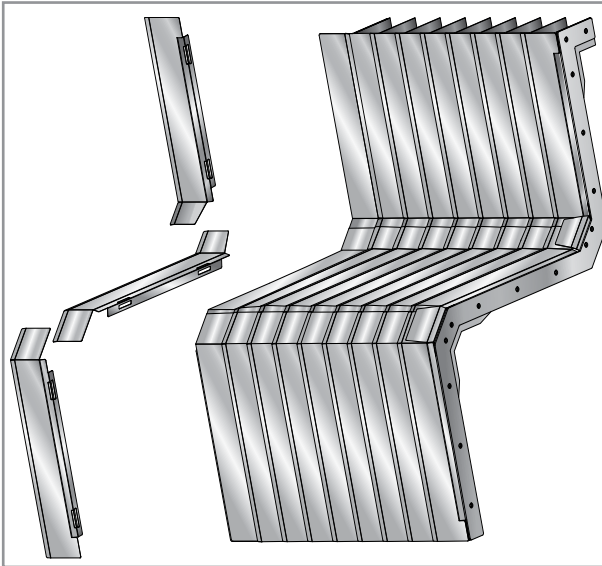
This lamella cover »bends around the corner« and is therefore perfectly suited to machines with limited space below the cover.

The compressed cover is turned through 90° allowing more design opportunities. The preload of the lamella's in the area of the radius is maintained through innovative design.



SAMURAI FASTAF TW

SAMURAI BELLOWS



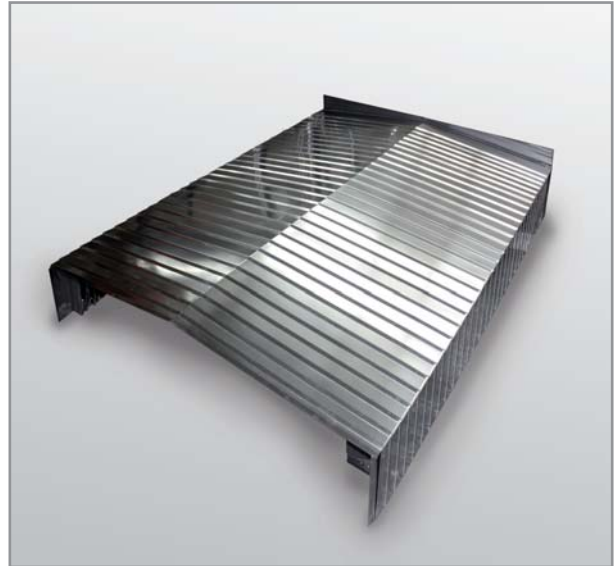
VECTOR C² Inside Outside

Legend

FB	Width of fold
FZD	Compression per fold
FAZ	Extension per fold
X	Horizontal space required for the lamellas
Y	Vertical space required for the lamellas

FB	FAZ	FZD	X	Y
17.5	20	5	20	50
20	25	5	20	55
25	35	5	25	65
30	45	5	25	75
35	50	5	30	80
40	60	5	35	90
45	70	5	35 - 40	100
50	75	5	45 - 50	105

Vector C²



SAMURAI FASTAC, special solution



SAMURAI FASTAF TW for limited space



View into operating machining centre. Result: SAMURAI FASTAF proves reliable even with large chip volumes.

SAMURAI LAMELLA APRONS

SAMURAI FASTLAP lamella aprons are a variation of the SAMURAI bellows. They were designed for Z axis covers in machining centres.

The substructure does not consist of ELASTIC bellows but only a carrier material to which the lamellas are fixed.



SAMURAI lamella apron

FASTLAP

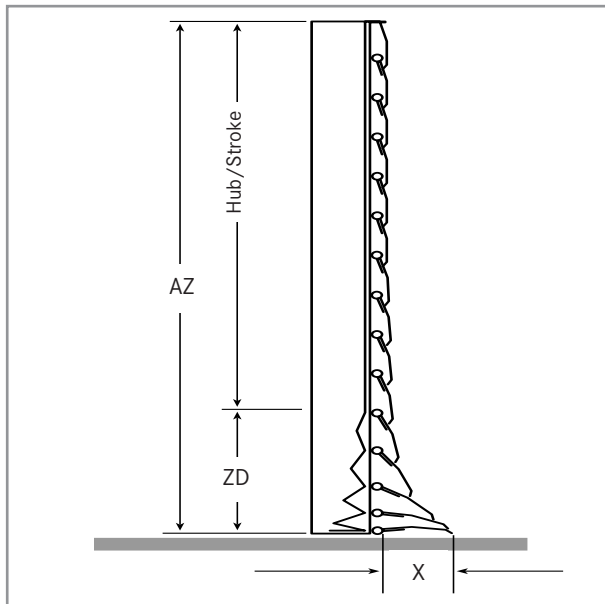
The lamellas are made of stainless steel of 0.5 mm thickness up to a maximum width of 4,000 mm, and mounting is simple. The compression per fold is about 4 mm.

The lamella apron requires a guide on both sides that must allow for a side length of 25 mm.

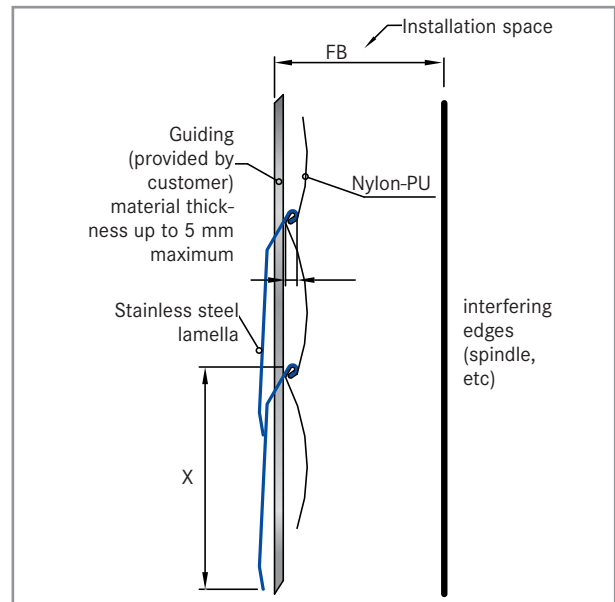
The lamella apron is secured to a tear-proof Nylon-PU material selected specifically for each application.



SAMURAI Lamella apron

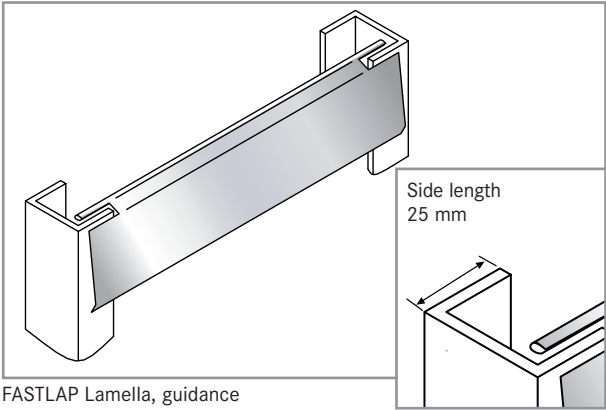


FASTLAP Lamella apron



FASTLAP Lamella apron

SAMURAI LAMELLA APRONS



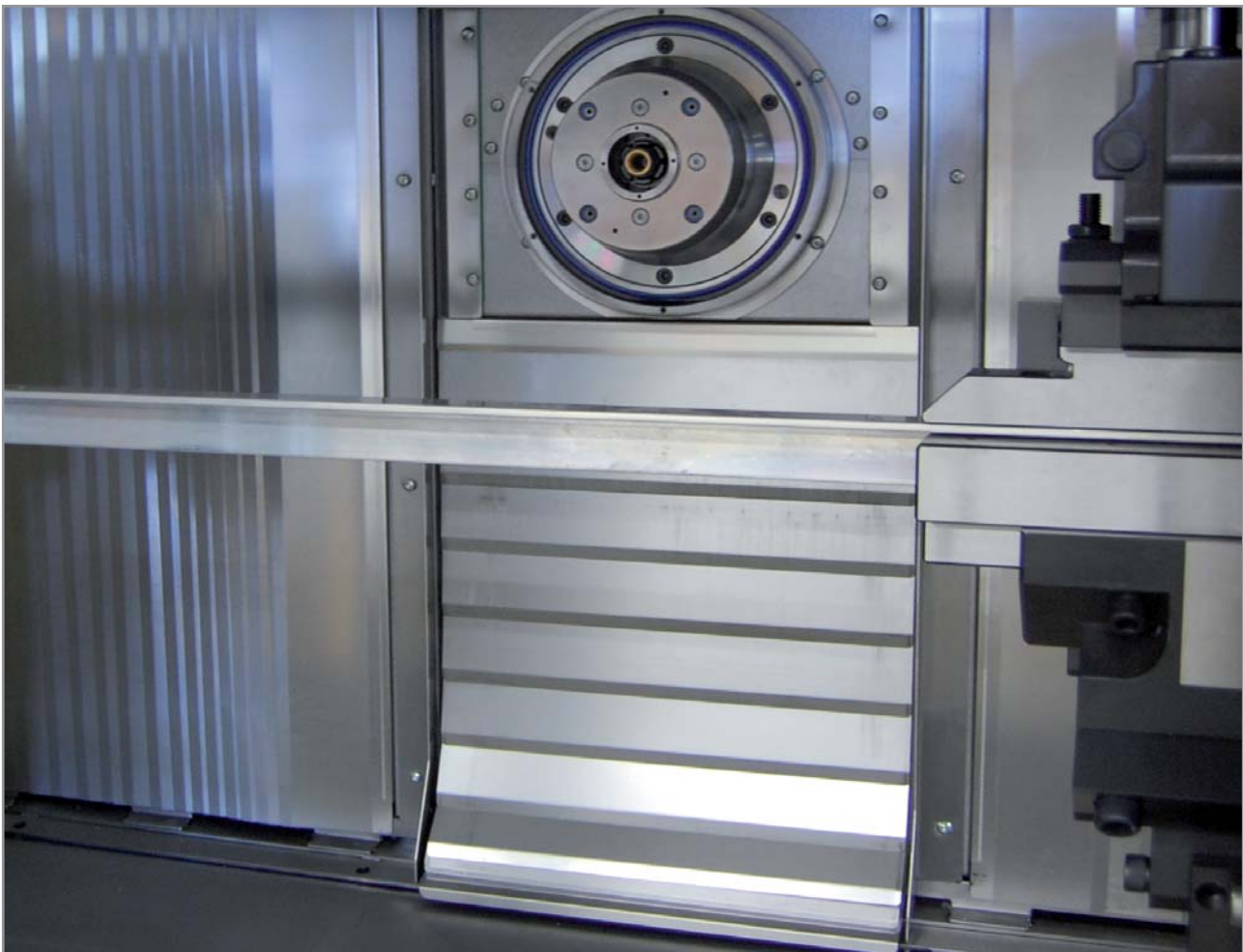
FASTLAP Lamella, guidance

Legende

FB	Width of fold
FZD	Compression per fold
FAZ	Extension per fold
X	Horizontal space required for the lamellas

FB	FAZ	FZD	X
25	38	4	65
30	48	4	75
35	58	4	85
40	68	4	95
45	78	4	105
50	88	4	115

FASTLAP



SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAMURAI BELLOWS	25
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	32
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

SOFT PVC BELLOWS

Soft PVC Bellows occupy a special position among the different types of bellows. ELASTIC Bellows (see Chapter ELASTIC Bellows) offer extremely flexible design options with regard to material, dimensions and shape and can nevertheless also be produced economically in very small quantities.



Soft PVC Bellows in standard colour black

Soft PVC Bellows on the other hand are moulded parts, i. e. a certain minimum quantity or corresponding tooling must be available to justify economic production.

Correspondingly, cost reduction can be achieved with larger quantities which makes these parts particularly well suited for large series use.

Tooling is already available for many configurations, therefore attractive prices can be offered even for smaller quantities. The dimensions and shapes shown in the catalogue are available as standard forms. In addition we would be pleased to assist you in the design of special types.



Large variety of forms and colours



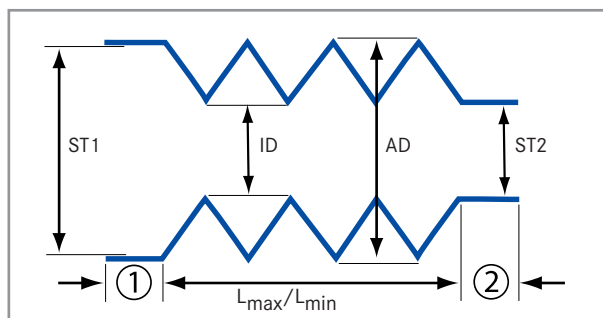
Split version

Material

We use a special PVC as standard material. The bellows are resistant to alkalis and acids; they are water and dust-proof. The standard colour of these bellows is black, but other colours as well as a version in transparent material are also possible.

Temperature

The operating temperature range is between -20°C and $+80^{\circ}\text{C}$. For a short time a maximum operating temperature up to $+120^{\circ}\text{C}$ is possible.



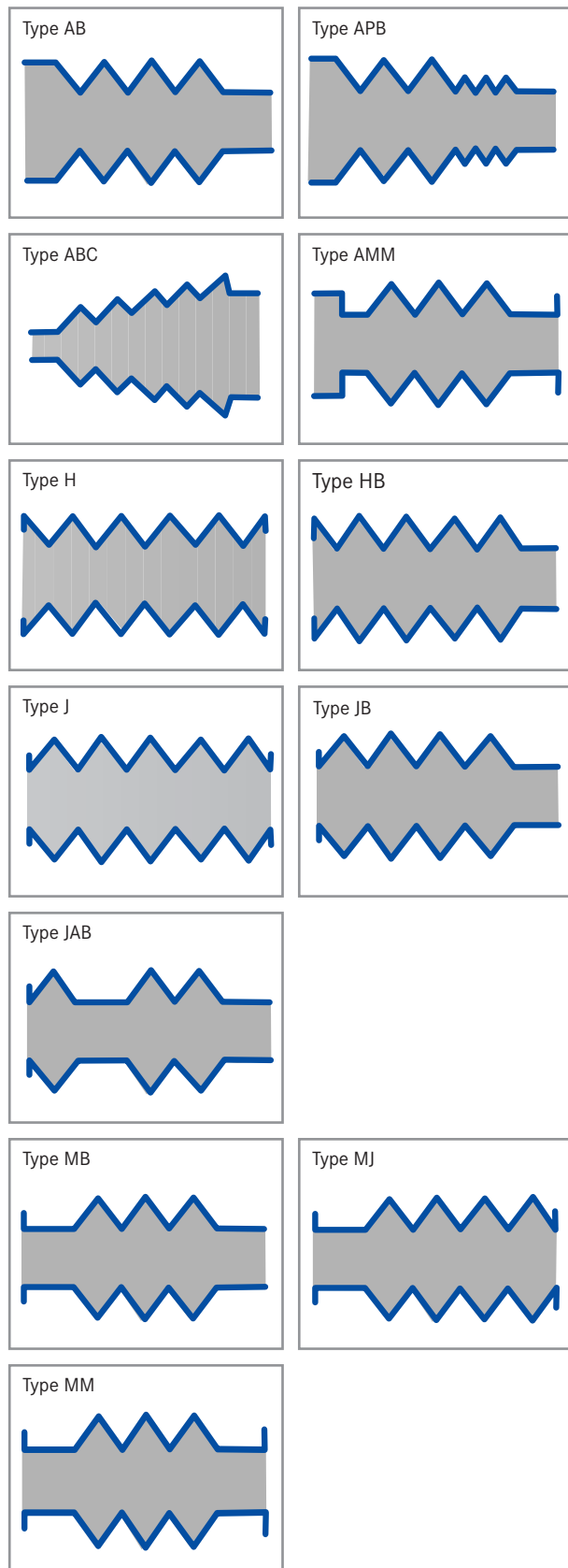
Legend

ID	Inside diameter
AD	Outer diameter
FAZ	Extension per fold
FZD	Compression per fold

Customer specification resp. incidental by parameter

L_{\min}	Compression of bellows
L_{\max}	Extension of bellows
①	Width of sleeve 1
②	Width of sleeve 2
FAZ	Extension per fold
FZD	Compression per fold

SOFT PVC BELLOWS



Type	ID	AD	FZD	FAZ
10	10	20	4	12
18	18	28	4	12
20	20	36	4.5	18
22	22	40	5	20
25-1	25	36	5	15
25-2	25	45	5.5	24
28-1	28	40	5.5	19
28-2	28	50	5.5	23
32-1	32	46	5	16
32-1	32	56	6.5	26
36-1	36	50	5	17
36-1	36	63	7	28
40-1	40	56	6	21
40-1	40	71	7.5	34
45-1	45	63	6.5	22
45-2	45	80	7	34
50-1	50	71	6	23
50-2	50	89	8	39
56-1	56	80	6.5	27
56-2	56	89	7.5	36
56-3	56	100	8.5	45
63-1	63	89	6.5	26
63-2	63	100	7.5	36
63-3	63	110	7.5	40
63-4	63	125	7.5	48
71	71	100	7	30
75-1	75	100	7	28
75-2	75	110	7	32
75-3	75	125	7.5	42
75-4	75	140	7.5	55
75-5	75	150	7.5	58
80-1	80	100	7	24
80-2	80	110	7.5	32
80-3	80	125	7.5	44
80-4	80	140	7.5	53
80-5	80	150	8	58
80-6	80	160	8	65
89-1	89	110	7.5	24
89-2	89	125	8	36

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	27
BACKWALL SYSTEMS	32
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

SOFT PVC BELLOWS

02	SERVICE & QUALITY
08	STANDARD BELLOWS
18	SAUMRAI BELLOWS
28	SPECIAL BELLOWS
32	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS

Type	ID	AD	FZD	FAZ
89-3	89	140	8	46
89-4	89	150	8	55
89-5	89	160	8	60
89-6	89	170	8.5	65
100-1	100	128	7.5	29
100-2	100	140	8	40
100-3	100	150	8	46
100-4	100	160	8	55
100-5	100	170	8.5	60
100-6	100	180	9	65
110-1	110	130	7.5	24
110-2	110	140	7.5	30
110-3	110	150	8	40
110-4	110	160	8	47
110-5	110	170	8	56
110-6	110	180	8.5	60
110-7	110	190	9	65
110-8	110	200	9	70
120-1	120	140	7.5	24
120-2	120	150	8	30
120-3	120	160	8	40
120-4	120	170	8	47
120-5	120	180	8.5	55
120-6	120	190	9	60
120-7	120	200	9	65
125-1	125	150	7.5	28
125-2	125	160	8	38
125-3	125	170	8.5	42
125-4	125	180	8.5	52
125-5	125	190	8.5	57
125-6	125	200	8.5	62
125-7	125	210	9	68
140-1	140	160	7.5	24
140-2	140	170	8	30
140-3	140	180	8.5	40
140-4	140	190	9	47
140-5	140	200	10	56
140-6	140	210	10	60
140-7	140	220	10	65

Type	ID	AD	FZD	FAZ
150-1	150	170	8	24
150-2	150	180	8.5	30
150-3	150	190	9	40
150-4	150	200	9	47
150-5	150	210	10	56
150-6	150	220	10	60
150-7	150	230	10	65
150-8	150	240	10	70
160-1	160	190	8.5	30
160-2	160	200	9	40
160-3	160	210	10	47
160-4	160	220	10	56
160-5	160	230	10	60
160-6	160	240	10	65
160-7	160	250	10	70
170-1	170	200	9	30
170-2	170	210	10	40
170-3	170	220	10	47
170-4	170	230	10	56
170-5	170	240	10	60
170-6	170	250	10	65
170-7	170	260	10	70
180-1	180	210	9	30
180-2	180	220	10	40
180-3	180	230	10	47
180-4	180	240	10	56
180-5	180	250	10	60
180-6	180	260	10	65
190-1	190	220	9	30
190-2	190	230	10	40
190-3	190	240	10	47
190-4	190	250	10	60
190-5	190	260	10	70
190-6	190	280	10	75
200-1	200	230	9	30
200-2	200	240	10	40
200-3	200	250	10	47
200-4	200	260	10	57
200-5	200	280	10	70

SOFT PVC BELLOW

Type	ID	AD	FZD	FAZ
210-1	210	240	10	30
210-2	210	250	10	40
210-3	210	260	10	47
210-4	210	280	10	65
210-5	210	300	10	75
220-1	220	250	10	30
220-2	220	260	10	40
220-3	220	280	10	57
220-4	220	300	10	70
220-5	220	320	10	80
230-1	230	260	10	30
230-2	230	280	10	48
230-3	230	300	10	65
230-4	230	320	10	75
240-1	240	280	10	40
240-2	240	300	10	58
240-3	240	320	10	70
240-4	240	360	10	90
250-1	250	280	10	30
250-2	250	300	10	45
250-3	250	320	10	60
250-4	250	360	11	85
280-1	280	320	10	40
280-2	280	360	10	72
280-3	280	400	11	90
300-1	300	360	10	60
300-2	300	400	10	80
320-1	320	360	10	40
320-2	320	400	10	72
320-3	320	450	11	100
360-1	360	400	10	40
360-2	360	450	10	80
360-3	360	510	11	110
400-1	400	450	10	50
400-2	400	510	10	85
400-3	400	530	11	100
450-1	450	490	10	40
450-2	450	510	10	55
450-3	450	530	11	75

Type	ID	AD	FZD	FAZ
450-4	450	560	12	85
510	510	650	12	105
560	560	650	12	75
650	650	770	12	90



Soft PVC bellows in circular and rectangular form

SERVICE & QUALITY

02

STANDARD BELLOWS

08

SAUWRAI BELLOWS

18

SPECIAL BELLOWS

29

BACKWALL SYSTEMS

32

GLADIATOR STEEL COVERS

38

ROLLER SYSTEMS

46

DURASPRING SPIRAL SPRINGS

58

RUBBER DISK BELLOWS

02

SERVICE & QUALITY

08

STANDARD BELLOWS

18

SAUWMAT BELLOWS

30

SPECIAL BELLOWS

32

BACKWALL SYSTEMS

38

GLADIATOR STEEL COVERS

46

ROLLER SYSTEMS

58

DURASPRING SPIRAL SPRINGS

Rubber disk bellows are of the highest quality and visually the most attractive protective covers for pistons and spindles. They are completely leak proof. Since each rubber disk lies flat on the other, excellent compression dimensions are achieved.

The production of rubber parts depends directly upon the control and monitoring of the production processes. Each process step, from mixing up to rolling out the material, from punching the disks up to the vulcanization process, is performed under the most accurate observation and attention. Stringent quality criteria leads to high process reliability. After vulcanizing, the rubber disk bellows are ground on the outside, so that they have an absolutely smooth surface when closed.

Material

Good resistance to light and atmospheric conditions and are well suited to outside use. If emphasis is on oil or coolant protection in your area of application, then we recommend the use of NBR rubber foil. Alternative materials are available for high temperature requirements.



Compression of Rubber disk bellow

Types

For standard types of this bellow round profiles will be used. As an alternative, square, rectangular or oval profiles can also be produced.

Dimensions

Rubber disk bellows are supplied in standard sizes with inside diameters of 20 to 400 mm and outside diameters of 40 to 480 mm.



Rubber disk bellow

We supply the bellows in 5 mm graduation up to a diameter of 200 mm and in 10 mm graduation above this. The extended length of the rubber disk bellows can be up to 10 metres.

Mounting

Rubber disk bellows are fastened the same as other bellow types with sleeve or metal flange.

Design

With large extension length and horizontal installation, it is usually necessary to use additional guide elements. In the most simple case, the bellows are stabilized by internal wire rings.

In more complex applications, guiding systems with rods or cables can be incorporated internally externally to the bellows.

When mounting these bellows please pay attention to sufficient aeration.

Construction

Calculation formulae

$$L_{\max} = FZ \times FB$$

$$L_{\min} = FZ \times 2,5$$

$$FB = \frac{(AD - ID)}{2}$$

$$FZ = \frac{L_{\max}}{FB}$$

$$FZ = \frac{Hub}{(FB - 2,5)}$$

FABRIC BELLOWS

If bellows are subject to especially heavy wear, high pressure conditions or high temperatures up to 200°C, fabric bellows can be used.



Fabric bellow coated with synthetic material

Typical fields of application are piston rods with high ambient temperatures, or cardan shafts. Fabric bellows consist of a laminated structure, whereby the supporting fabric is coated with a synthetic material.

In contrast to the rubber disk bellows, the fabric bellows have a structural reinforcement which withstands the mechanical forces acting. The external protective effect of the rubber is maintained completely. Nevertheless, the supporting fabric changes the character of the surface, so that the smoothness of the rubber disk type is lost.



Fabric bellow coated with Alu/Glass fibre coating

Material

Fabric bellows are delivered as standard in CR rubber coated fabric. All materials can be laminated with Teflon foil. A speciality are fabric bellows made from leather and carbon fibre with Aramid or Alu/Glass fibre.

Types

The fabric bellows will be normally produced in round shapes. As an alternative, square, rectangular or oval profiles can also be produced.

The bellows are fastened like the rubber disk bellows.

Construction

Calculation formulae (material with 1 mm thickness)

$$L_{\max} = FZ \times FB \times 1.4$$

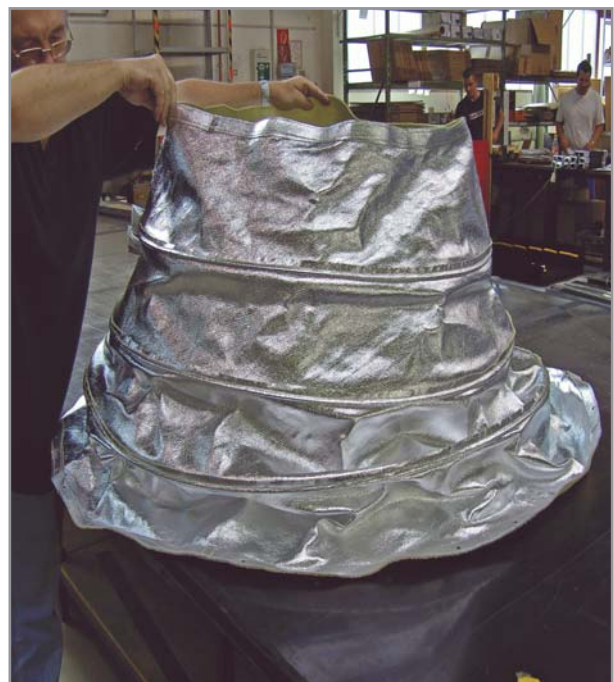
$$L_{\min} = FZ \times 6$$

$$FB = \frac{(AD - ID)}{2}$$

$$FZ = L_{\max} : FB : FZ$$

Legend

FB	Fold width/depth
FZ	Number of folds
L_{\min}	Minimum Compression of bellow
L_{\max}	Maximum extension of bellow
AD	Outer diameter
ID	Inner diameter



Fabric bellow - sample of larger size

Dimension

We manufacture fabric bellows in the standard sizes with inside diameters of 30 to 2900 mm and an outside diameter of 50 to 3000 mm.

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 31

BACKWALL SYSTEMS 32

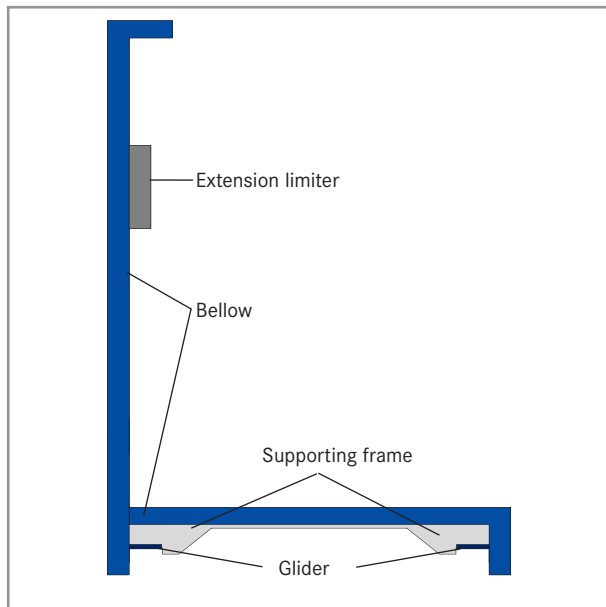
GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

COVERS FOR MOVING COLUMN MACHINES

These machines with their large travel and working space areas require a special solution. For the workspace area, both backwall systems and large bellows with or without lamellas are suitable.



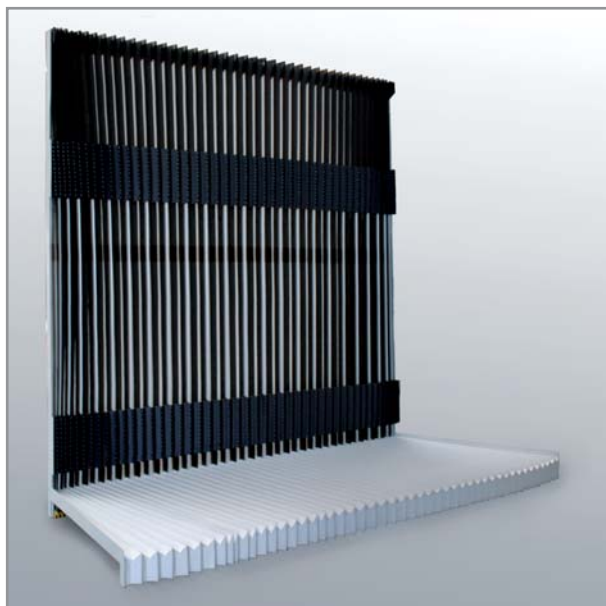
Typical backwall cover

Depending on the machine type and its concept two design principles are applicable:

- Column type cover
- Venetian blind type

Column type cover

This design principle is used if a guiding rail is not possible. The column milling cover type is L-shaped and runs on gliders.



Cover for column miller used for medical applications

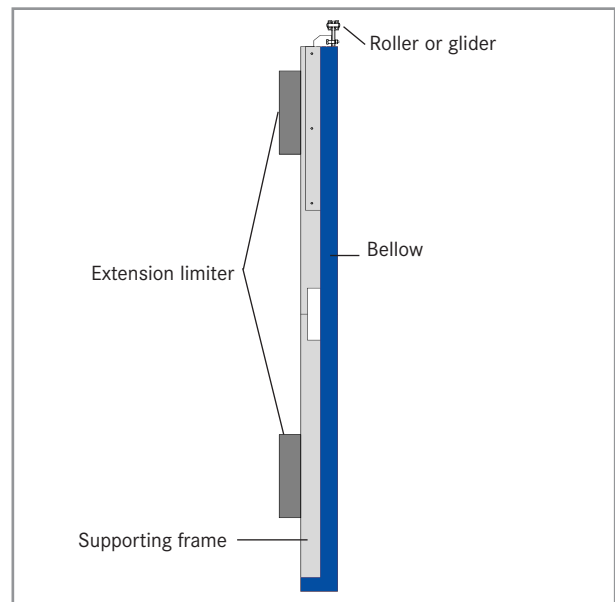
Venetian blind type

If a guiding frame is available, the bellow can be supported using profiles, roller or rail systems.

The guiding system has been successfully tested on a high speed test machine at the PTW under worst conditions. Over one million cycles were recorded.



Venetian blind type cover with SAMURAI Bellows for moving column machine



Design of venetian blind cover

CUBE BACKWALL SYSTEMS

Milling machine centres are fitted with complete backwall systems.

The design of an individual solution is time and cost intensive, and these can be reduced only if larger piece numbers are produced.

A modular built-up rear wall system can reduce the engineering efforts even for a single backwall - and the CUBE Backwall system was developed.

- Suitable for protection systems for two axes
- Significant reduction of engineering time
- Fast and detailed information for machine engineering
- The costs for each CUBE rear wall system are well below the costs of an individually designed concept



CUBE Backwall system

These features benefit machine builders with smaller production numbers and special machines.

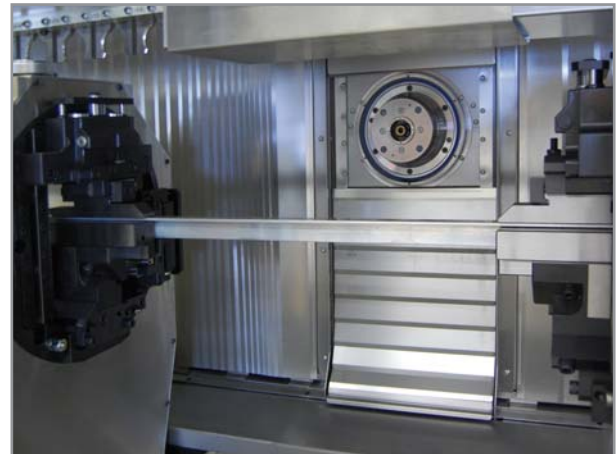
The great savings in time and money compared with previous construction requests and orders could otherwise only be managed with large production numbers of identical design.

Design

Using the straightforward formulas we can determine the width and the height of the outside frame of the cover and for the sheet metal design and then provide these for the machine construction. The covers in the CUBE model consist of bellows which are incorporated along the X and Y axis fitted individually for the perfect match. Depending on the loads and machine travel speeds we select suitable bellow guiding:

- CUBE 60: standard profiled glider guide for speeds up to 60 m/min
- CUBE 80: Backwall system with rail glider guide for speeds up to 80 m/min
- CUBE 80+: High load roller rail guide for speeds over 80 m/min
- CUBE X: Customized solutions

For backwall protection SAMURAI Bellows are used. Fixed mounted stainless steel lamellas protect the bellows against hot and sharp edged swarf.



Through spindle

The spindle opening is designed to the customer's requirements.

The frame construction is made of solid warp resistant steel sheet. The mounting options for the rear wall can be integrated in the frame construction, but the force transmission along the X axis requires connections to the machine in the upper and lower areas.

For an optimum load transmission to the X axis cover protection, this cover must be connected at the top and bottom with the moving column or other supporting machine parts.

Versions of CUBE X with large extensions up to five meters long and three meters high have already been realized.

Additional concepts such as DynaSynchro or pantographs can absorb the dynamic loads. Therefore a travelling speed up to 120 m/min can be realized.



SERVICE & QUALITY 02

STANDARD BELLWS 08

SAMURAI BELLWS 18

SPECIAL BELLWS 26

BACKWALL SYSTEMS 33

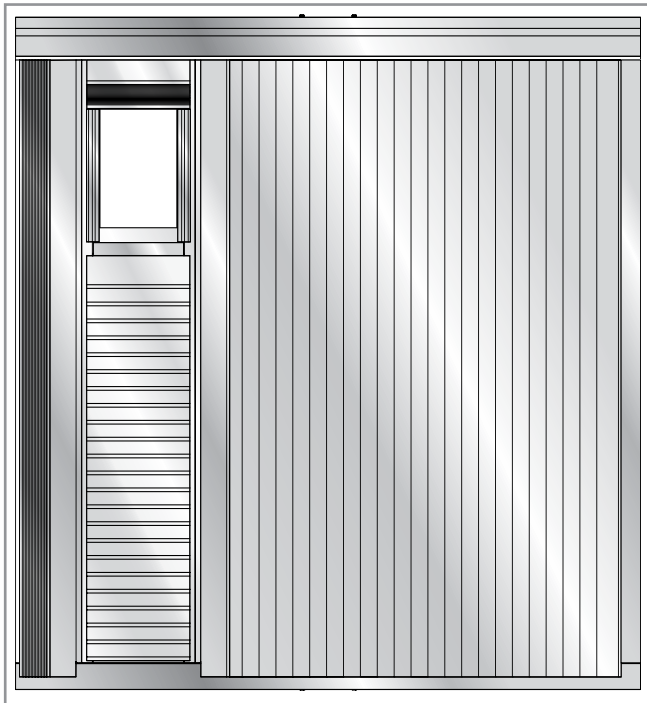
GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

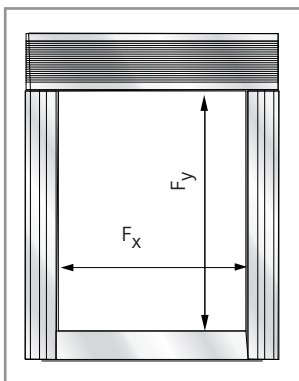
DURASPRING SPIRAL SPRINGS 58

CUBE BACKWALL SYSTEMS

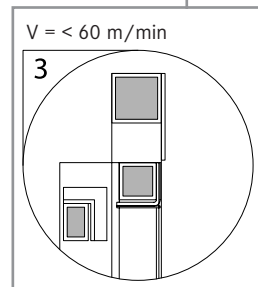
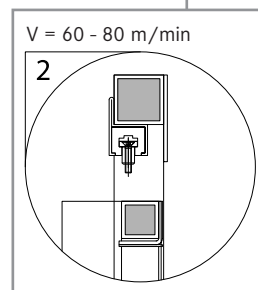
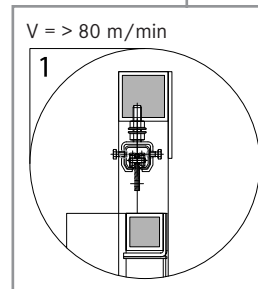
02	SERVICE & QUALITY
08	STANDARD BELLOWS
18	SAUMRAI BELLOWS
26	SPECIAL BELLOWS
34	BACKWALL SYSTEMS
38	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS



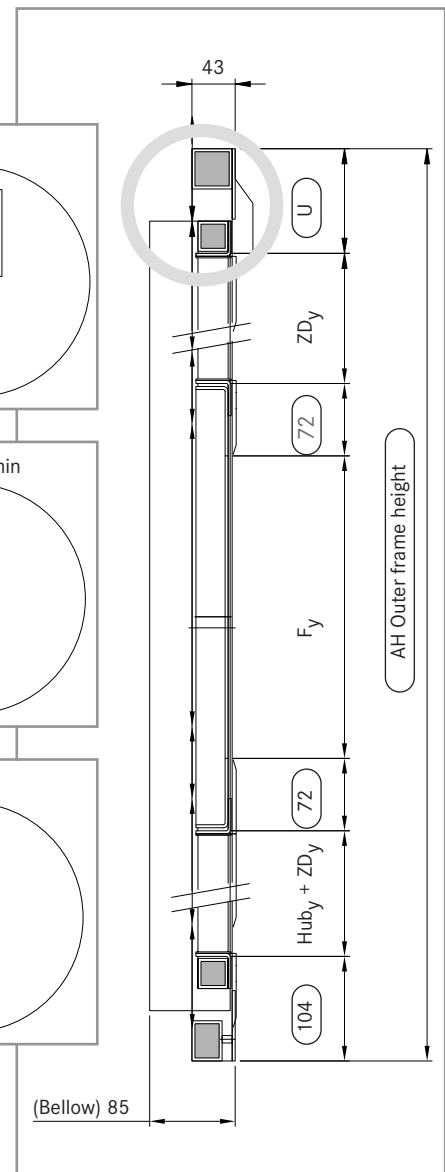
CUBE



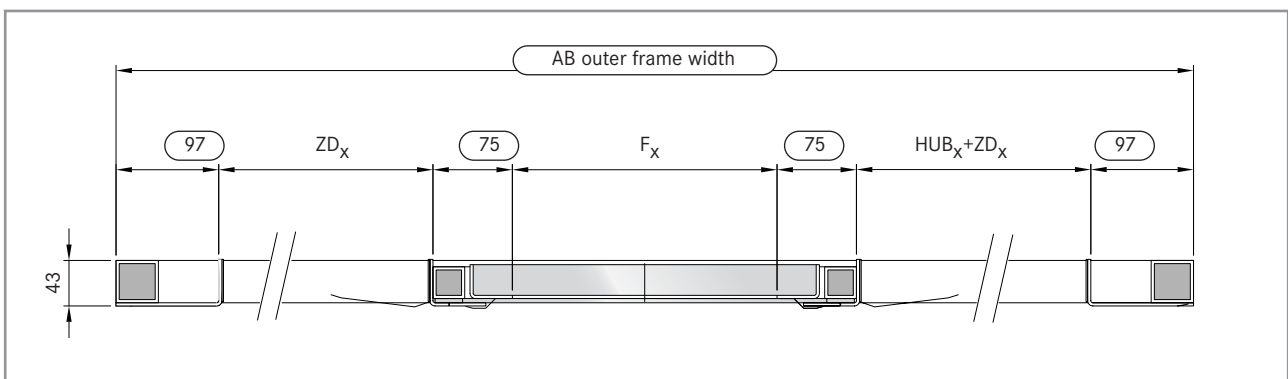
Calculation of spindle opening



Guiding



Calculation of outer frame height




Calculation of outer frame width

CUBE BACKWALL SYSTEMS

CUBE	Guiding (V m/min)	Application area
CUBE 60	Standard glider guiding	up to 60 m/min
CUBE 80	Rail glider guiding	up to 80 m/min
CUBE 80+	Roller glide guiding	up to 80 m/min
CUBE X	customized	customized

Design

Data to be provided by customer

V_x	Travel speed in X direction
V_y	Travel speed in Y direction
Hub_x	Required working area travel in X direction
Hub_y	Required working area travel in Y direction
F_x	Width of opening for spindle lead-through
F_y	Height of opening for spindle
ZD_x	Required compression length X axis
ZD_y	Required compression length Y axis
AB	Frame width CUBE
AH	Frame height CUBE
U	Fixed dimensions upper bar
	HEMA specification values

Factors of compression

CUBE 60	
$ZD_{Faktor60x}$	0.12
U_{60}	104 mm
CUBE 80	
$ZD_{Faktor80x}$	0.155
U_{80}	137 mm
CUBE 80+	
$ZD_{Faktor80+}$	0.165
U_{80+}	137 mm
Allgemeinfaktor Y-Achse	
$ZDFaktor_y$	0.075

Basic principle for calculation

These data also cover extreme situations. If less space is available in the customer's machine construction, the data are adapted accordingly.

Calculation example

Example calculation for CUBE 80+

V_x	80 m/min
V_y	80 m/min
Hub_x	800 mm
Hub_y	650 mm
F_x	200 mm
F_y	200 mm

Calculation of the compression

$$ZD_x = Hub_x \times ZDFaktor_{80+} = 800 \text{ mm} \times 0.165 = [132 \text{ mm}]$$

$$ZD_y = Hub_y \times ZDF_y = 650 \text{ mm} \times 0.075 = [49 \text{ mm}]$$

[] = values rounded up without decimal place

Calculation the results for CUBE₈₀₊

Outside frame width in X direction:

$$AB = (\text{System spec. value}^*) + Hub_x + F_x + 2 \times ZD_x$$

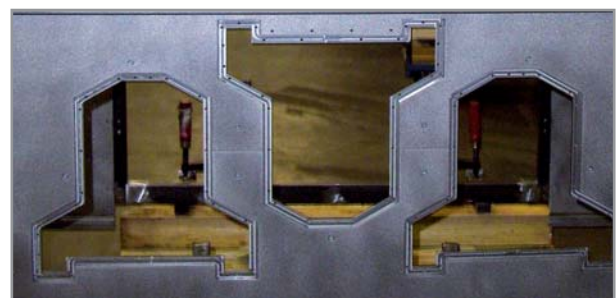
$$AB = (97 + 75 + 75 + 97) + 800 + 200 + 2 \times 132 = 1.608 \text{ mm}$$

Outside frame height in Y direction

$$AH = (\text{System spec. value}^*) + U_{80+} + Hub_y + F_y + 2 \times ZD_y$$

$$AH = (104 + 72 + 72) + 137 + 650 + 200 + 2 \times 49 = 1.333 \text{ mm}$$

*HEMA system specification values



Types of spindle openings

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 35

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

X-VELO ROOF COVER

Machine tools without roof covers may pollute the environment by spraying out cooling lubricant and swarf. The air in the environment is also contaminated by the vapours that result from the machining process.

X-Velo Dachabdeckung

The X-Velo Roof Cover System prevents the machine's interior from discharging material into the atmosphere. Thanks to our adapted aluminium profile guide rails, the roof cover can be installed easily on new or existing machinery. The machine is sealed off and covered effectively as a result of X-Velo's construction features.



This length can also be extended, dependent on inspection of the specific area it will be implemented in. The X-Velo is designed for high speeds of up to 75 m per minute. It is impossible for it to get twisted during operation because of the fasteners that are used in it. If you so wish, the X-Velo can be provided with or without a motor, or with metal shutters or rubber-coated shutters, depending on the type you select.

The X-Velo Roof Cover at a glance:

- Custom length, up to 12 m, custom solutions can be discussed
- High speeds of up to 75 m/minute
- Material lets in light
- No twisting thanks to our special fasteners
- Easy to clean (open profile)
- Cover is easy to screw on, screw thread goes all the way through the profile
- Guide rails are included with delivery
- A motor drive can be integrated as an option
- Shutters that fit the drive perfectly
- **Ideal for retrofitting and original fitting**



The folds are 250 mm in height, and close almost flush with the cover so that no dirt can get out. If individual swarf particles settle on the X-Velo, the open profile of the X-Velo enables the folds to be cleaned easily. Despite the fact that it is covered, the machining room stays well-lit as the material we use for the folds is translucent. The X-Velo Roof Cover System can be adapted to almost any area as it is a modular system. It can be manufactured in widths of up to 6 m and lengths of up to 12 m.



PROJECT TEAM

The design and realisation of large protection systems and complete backwall systems is supervised by an experienced team during all stages of manufacture.

Engineering and design

All important details of the machine for the design of new protection systems are integrated in the engineering stages. Every cover is individually designed to meet the specific requirements and to fit perfectly for each machine tool.

Production of components

All components are produced with modern machines. Sheet metal components are accurately cut to fit by laser. Other parts of the covers, such as pantographs or gliders for smooth running, are chosen individually depending on the area of application and travelling speed.

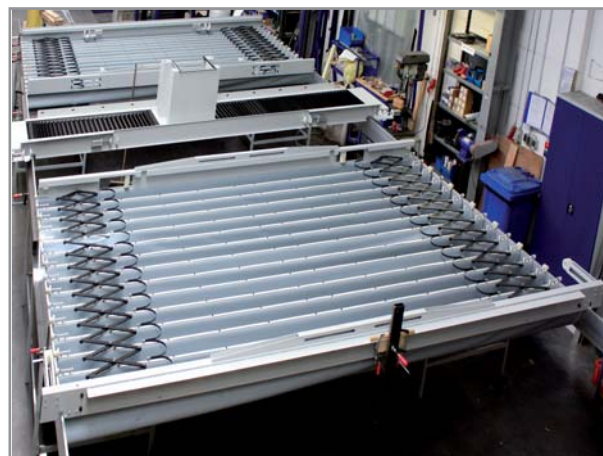
During each production step all parts and materials are regularly checked for accurate dimensions and proper functioning. Visible surfaces are polished to a special finish.

Test set up

Before shipping all parts are checked for accurate visual appearance and perfect functionality.



Assembling



Roof cover with a length of more than nine meters, and a self-supporting width of more than five meters



Backwall system for XY-axis

Shipment

To be as cost efficient as possible all parts are shipped in compact and protective packaging. Customers' internal processes are given special consideration.



Compact returnable shipping unit for backwall systems (optional)

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 37

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

GLADIATOR TELESCOPIC STEEL COVERS

02

SERVICE & QUALITY

08

STANDARD BELLOWS

18

SAUMRAI BELLOWS

26

SPECIAL BELLOWS

34

BACKWALL SYSTEMS

38

GLADIATOR STEEL COVERS

46

ROLLER SYSTEMS

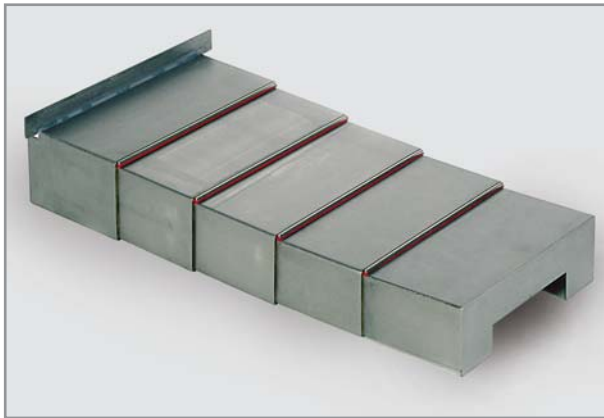
58

DURASPRING SPIRAL SPRINGS

Telescopic steel covers are used to protect slideways in certain machine tool applications. They offer effective protection against swarf and other debris. Liquid or coolant ingress can be effectively reduced by feature design and the use of suitable wiper systems.

The benefits:

- Cost efficient production
- Efficient wiper systems
- High quality production
- Repair service and spare parts ex stock
- Fast design and delivery times



Design

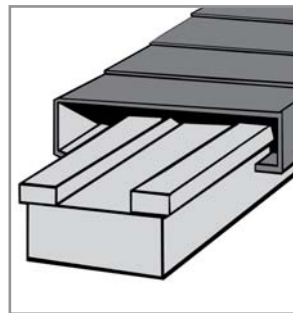
- The depth of one individual box section should not be larger than 750 mm
- The cover height should not be larger than the length of the cover because of the danger of it falling over.
- The relation of box depth to box width should not exceed 1:6
- Principally use only graded types where each wiper rests on the adjacent box section. Designs where wiper overhang can result in swarf ingress.
- With coolant, the top of the covers should be inclined at an angle of 5°
- In principal, allow space for an underside return of the box sections, as this will stiffen the structure and will provide a constant pretension
- The minimum distance of the smallest box to the guiding position should be 12 mm
- For calculating the travel of the cover, add 5 mm of reserve per box to the travel of the machine
- For covers used in vertical position, gliders should be used for the underside return, which should be screwed on at least to one side for later (dis)mounting
- As a general rule is: maximum extension and minimum compression should be at maximum in the ratio 10:1

Material

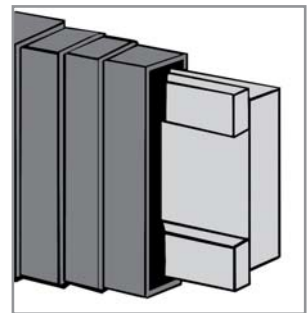
The steel covers are produced from high quality cold-worked sheet steel in material thickness from 1.5 to 3 mm, or if required in stainless steel.

For all common types of machines a suitable type of cover (e.g. horizontal, vertical, inclined; transversed) together with the corresponding guide way solutions is available.

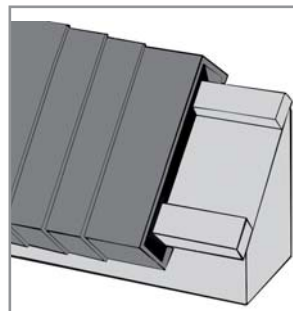
Samples of cover type



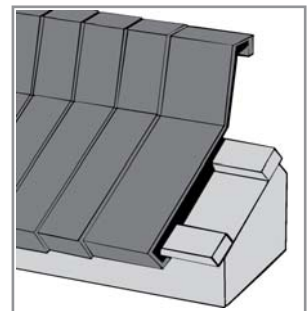
Horizontal



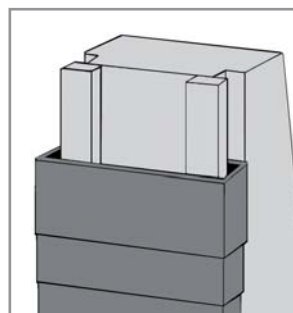
Transversed



Inclined



Inclined, folded



Vertical

Impermeability of telescopic steel covers to coolant

Due to the design of steel covers a complete sealing against fluids cannot be guaranteed.

The standard types generally provide sufficient coolant protection. For high coolant flow rates, additional internal drainage channels, or a thermally bonded ELASTIC bellow underneath can offer additional protection.

GLADIATOR COMPONENTS

Telescopic Steel Covers can be custom built to suit any application by adding further individual components.

Wiper profiles

For Telescopic Steel Covers different wiper systems are available. In addition to standard wipers also wiper systems with replaceable lips or additional lip protection are available.

All systems come with optimised wiper profiles and differing degree of hardness for dry and wet machining. For more detailed information of these systems please see the following pages.



Wiper

Support and guideway gliders

Telescopic Steel Covers up to a weight of approx. 50 kg can be supported by guideway gliders. Special profiled brass parts with sufficient contact width (appr. 5 mm) suitable for hardened and soft guideways, or with PUR inserts.



Supporting rollers with lateral brass guides

Supporting rollers

For covers greater than 50 kg unloaded weight supporting rollers are recommended. Hardened guideways (>58 HRC) or separate support/guideways are required, no matter how large the total number of rollers, assume that the total weight is supported on no more than for rollers.

Walk-on area

As an option a chequered plate to walk on can be added to the largest box section for easier maintenance of the machine.



Walk on area on largest box

Access window

By building in access windows (an option) into the largest box, the maintenance and repair of the machine parts underneath can be achieved without having to remove the complete cover.

Pantograph systems

For high speed of more than 30m/min we build in pantograph systems (graded versions as well).

The space required will be increased in this case.



Telescopic steel cover with pantograph

Glider and damper systems

Glider and damper systems reduce impact, noise and friction. Optionally, wipers with dampers can be used as well.

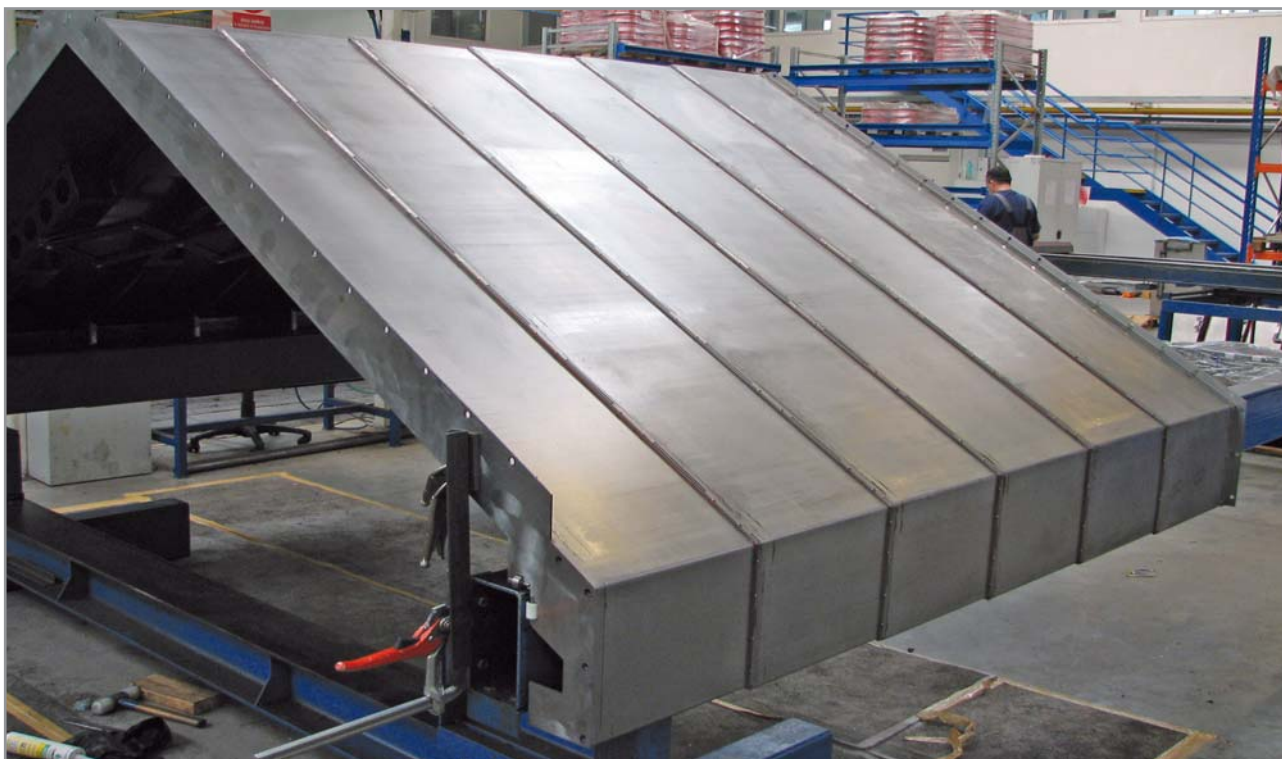
Mounting

For mounting/dismounting and transport, suitable lifting lugs can be fitted.

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	39
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

GLADIATOR REALIZATION

02	SERVICE & QUALITY
08	STANDARD BELLOWS
18	SAUMRAI BELLOWS
26	SPECIAL BELLOWS
34	BACKWALL SYSTEMS
40	GLADIATOR STEEL COVERS
46	ROLLER SYSTEMS
58	DURASPRING SPIRAL SPRINGS



GLADIATOR Telescopic steel cover



GLADIATOR Telescopic steel covers are individually designed for each machine to meet special requirements.

For special requirements, covers greater than 5 metres width and expansion more than 15 metres can be realized

All parts of this construction are individually designed and checked for smooth operation.

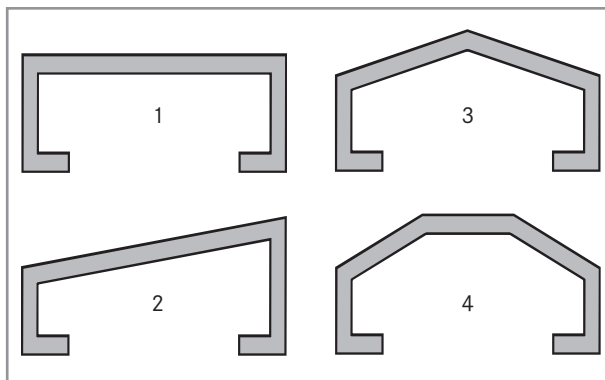


GLADIATOR DESIGNS

Designs

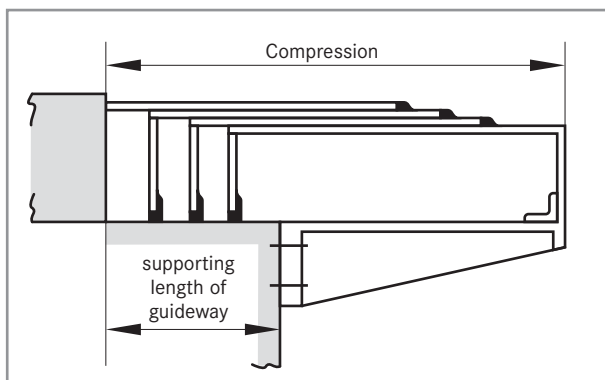
Telescopic steel covers can be produced in different designs:

- Standard design (1): cost-efficient, suitable for most standard applications. It can be used without problem up to a width of 900 mm
- Inclined shape (2): provides optimal drainage of liquids
- Roof shape with single edges (3): for larger widths, additional returns are required to increase the cover stiffness. Provides optimal drainage of coolants.
- Roof shape with double edges (4): for larger widths, additional returns to increase the cover stiffness, optimal drainage of fluids.



If the compression exceeds the available supporting length, a support box section has to be added.

For the opposite case, the largest front box section may be extended by a plate. The problem here is that chips and dirt may accumulate impairing the functioning of the cover.



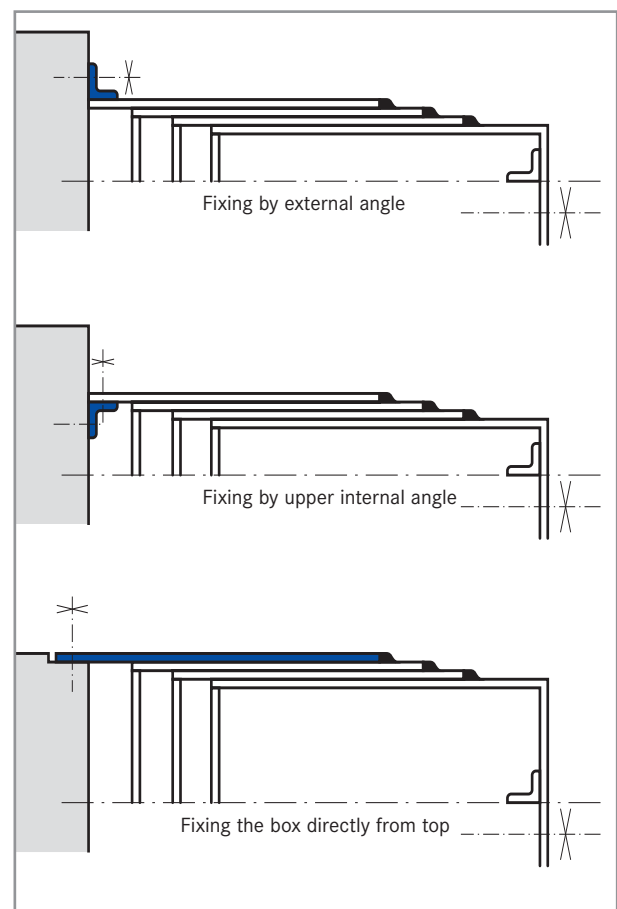
Pay attention to a smooth transition from the guideway to the machine bed extension.

Extensions are required only in the area of the support gliders. They can be manufactured from common steel (i.e. St37K).

Mounting

For mounting and fixing of the steel covers we offer you solutions specifically to the customer's individual requirement. The covers are fixed either directly to the corresponding first or final box section or by additional fixing brackets which may be attached internally or externally.

- Fixing by lateral external angle (recommended)
- Fixing by upper internal angle.
- Fixing the box directly from the top - high positional accuracy is required.



Transport

The covers are transported in the closed position; additionally they should be stored in an environment without humidity.

Before shipping, the telescopic steel covers are sprayed with an anti-corrosion oil and wrapped into plastic foil.

This will protect the steel cover against corrosion during transport and longer storage periods.

Please lubricate the entire steel cover from the outside before operation.

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	41
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

MAINTENANCE AND CARE

GLADIATOR Telescopic steel covers require regular maintenance during use. To avoid damage, they should be inspected and cleaned regularly, depending on the degree of contamination.



GLADIATOR Telescopic steel cover, sample

Surface of the steel covers

Please extend the steel covers and clean off any dirt. Next you should rub the steel cover with an oil-soaked cloth. This will prevent early wear and corrosion.



GLADIATOR Telescopic steel cover, extended

Do not clean by compressed air, because foreign particles may be forced into the interior of the steel cover.

Steel covers and chip exposure

When heavily exposed to chip, the steel cover should be checked frequently and regularly for ingress of swarf. If swarf is found on the inside, the steel cover should be disassembled and cleaned carefully. Chips located in between the boxes will cause rapid deterioration of the steel cover.

Maintenance

Regular preventive maintenance is the basis for long-term and reliable operation.

Please ensure that the following wearing parts are exchanged at regular intervals, depending on wear:

- Guideways
- Wipers
- Gliders and rollers
- Pantographs
- Seals

Guideways

To inspect the guideways of the machine, compress the steel cover and disconnect at the largest box.

Take this opportunity to spray the underside of the cover with oil.

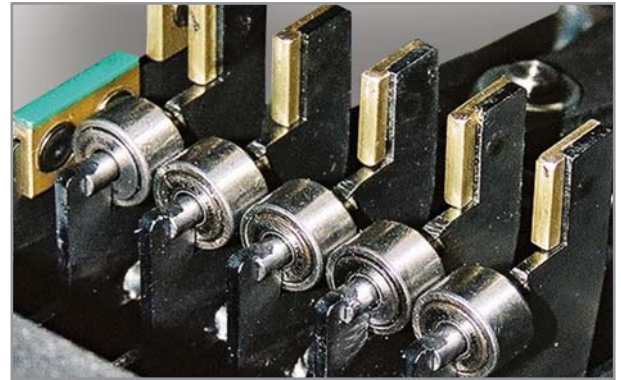
Wipers

Wipers and their lips should be inspected frequently and regularly. Please renew the wipers and lips if the adjoining box sections are no longer in proper contact.

This can be recognised by smear formation or remaining deposits of coolant and chips.

Gliders

Please renew the gliders when their bearing surfaces show heavy wear or deformation or when chips have penetrated.



Roller and glider

Seals

Regularly check joints which had been treated with sealant. Should these seals detach or dissolve, e.g. by aggressive coolants, they have to be replaced with appropriate sealant (e.g. PU or silicon).

Safety information

Please consider the safety information in the service and maintenance manual included with each delivery.

WIPERS FOR TELESCOPIC STEEL COVERS

The wiper systems for steel covers can be sub-divided into three main groups:

- Types P 01/P 02/P03 - wiper lip cannot be replaced
- Types DSP/DV/LP - wiper lip can be replaced
- Types LV - wiper system can be replaced. Replacing of wiper lip **without dismantling of cover**

Wiper type P 01/P 02/P03

Wiper of types P 01/P 02 can be used universally. They can be used horizontally for telescopic steel covers or vertically for guideway wipers. A polyurethane wiper lip is vulcanised onto one or two steel profiles and thus permanently bonded. An additional support by steel frame is available as an option. When worn, the complete wiper must be replaced. These wipers lips are available in lengths of 500 mm.

Wiper Type DSP/DV/LP

Wiper lips of these types can be replaced when worn. The service should be done by professional service personnel. They are fixed by spot welding. These wipers are compatible with many systems common in the marketplace. The metal profiles are produced from stainless steel.

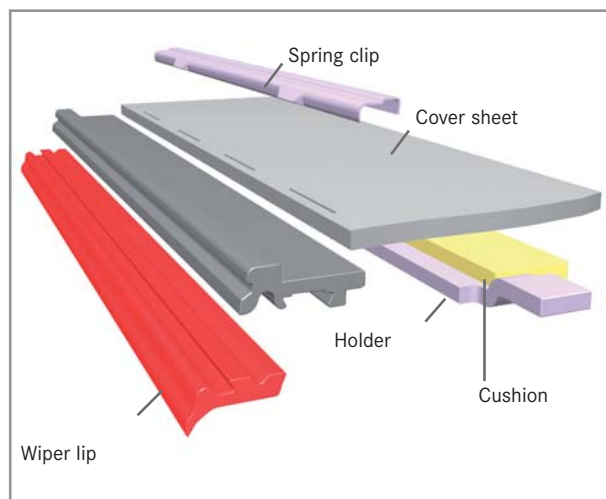
Wiper lips are available in lengths from 1,000 to 10,000 mm, metal profiles from 1,000 to 3,000 mm length. Wiper lips and metal profiles can be ordered separately.

Wiper Type LV

This innovative system enables a significant reduction of maintenance time and costs. The wiper lips of type LV can easily be changed when worn. Replacement can be made by customers own personnel. For replacement of the wiper lip, only the spring clips have to be loosened, and the profile with wiper removed and replaced.

There is no further dismantling of the cover required.

In comparison to standard wiper systems, machine down time can be reduced by up to 15%.



LV Wiper System

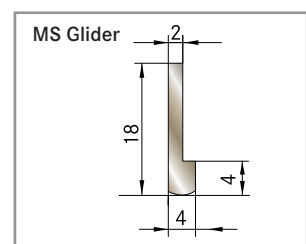
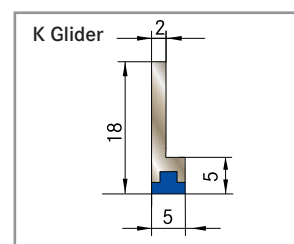
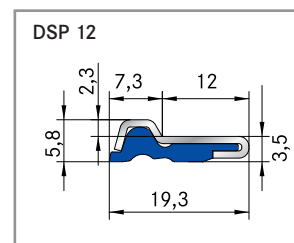
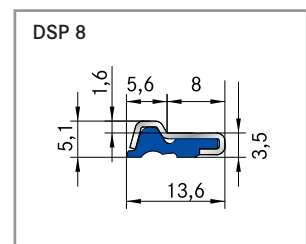
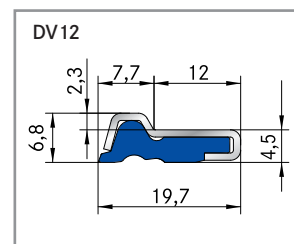
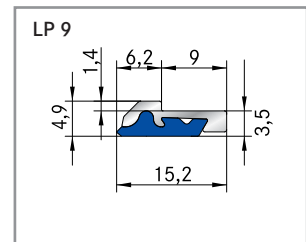
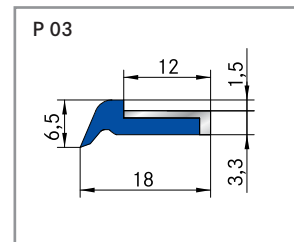
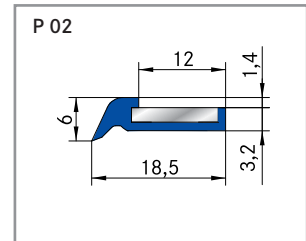
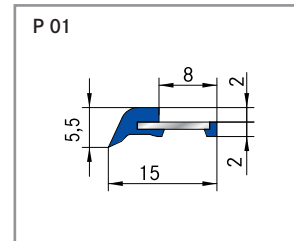
Wiper lips are available in lengths from 1,000 to 10,000 mm, metal profiles from 1,000 to 3,000 mm.

Material of wiper lips

The wiper lips are manufactured from high-grade polyurethane and offer good mechanical and chemical properties.

They are temperature resistant up to a maximum of 130°C (natural rubber up to 135°C), continuously up to 90°C (natural rubber up to 100°C).

Wiper profiles for Telescopic Steel Covers



SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	43
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	58

WIPERS FOR GUIDEWAYS

02

SERVICE & QUALITY

The guideways of machine tools must be kept free of chips and debris. Therefore wipers are important.

Wipers for guideways are designed specifically to occupy minimum space.

08

STANDARD BELLOWS

These wipers can be produced in different forms, dimensions, and in different materials. For each application there will be an optimal version available.

18

SAU/MRAI BELLOWS

For guideway wipers there are four different types available:

- Wiper Type P
- Wiper Type L
- Wiper Type S - for welded wiper
- Individual designed, vulcanised wiper

26

SPECIAL BELLOWS

Wiper type P

Wipers of this type can be used universally. They can be mounted horizontally for Telescopic Steel Covers or vertically for guideways.

A polyurethane lip with a steel core is vulcanised to a steel profile. An additional steel band reinforcement is available as an option.



Wiper type P

46

ROLLER SYSTEMS

58

DURASPRING SPIRAL SPRINGS

Wiper type L

This wiper type is produced as an insert with a lip of natural rubber. This lip possesses excellent mechanical qualities and a high resistance to abrasion.

The material is resistant to mineral oils, coolants, and micro-organisms.

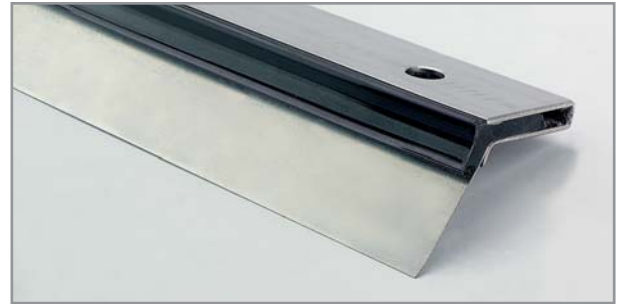


Wiper type DSP/DSV

Wiper type S

These wipers are equipped with a special two-sided lip, providing rear sealing to coolant.

Its outer support of nickel chromium steel offers high rigidity and stability under load.



Wiper type S with additional metal wiper

Individual wiper

Vulcanised wiper systems are available according to customer's drawing. They can be produced in many forms.

For economic production a minimum of 20 pieces must be ordered.



Individually designed type with vulcanised wiper lip

Design

Standard wipers are available in the following lengths:

- Wiper Type P: 500 mm
- Wiper Type L: 500 mm
- Wiper Type S: 530 and 1,000 mm

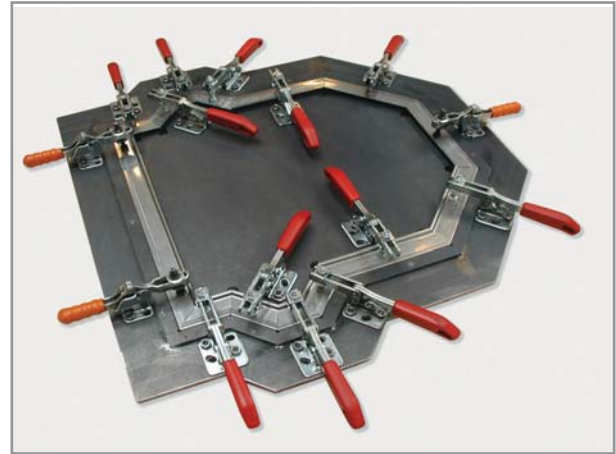
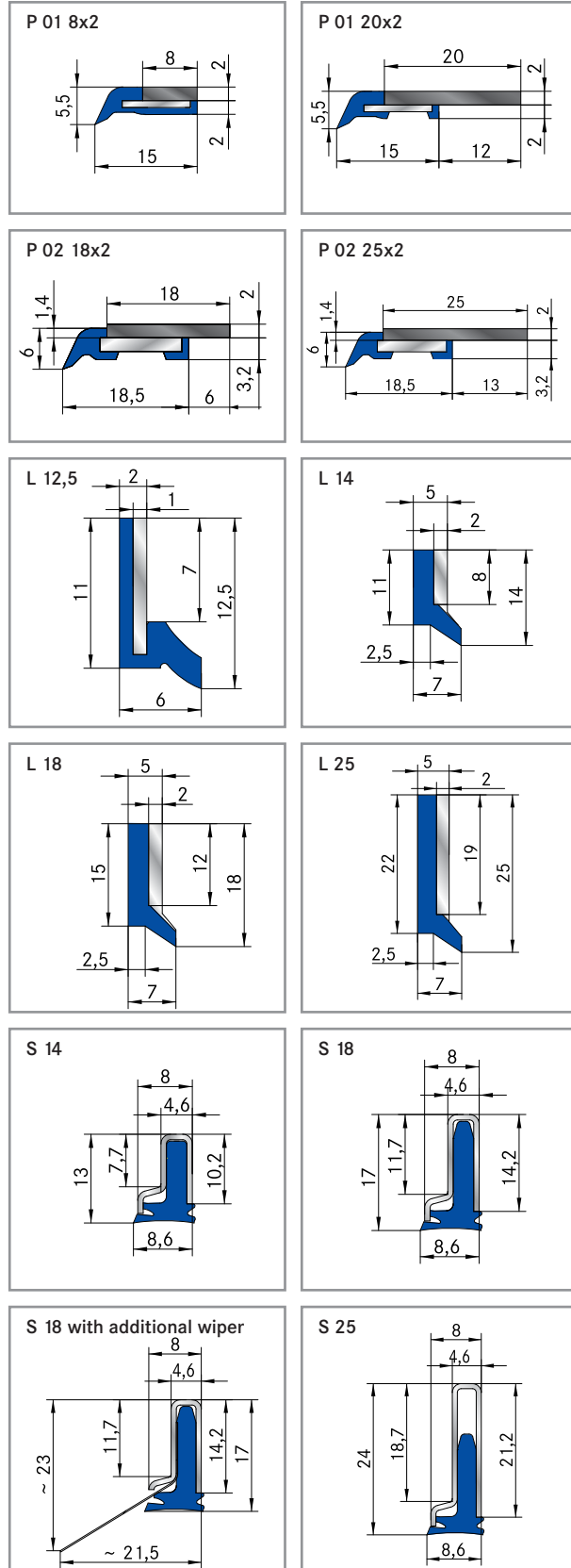
Wipers according to customer's specification can be produced. Additionally they can be equipped with an extra steel wiper. Preload of wiper is generally 1 mm.

Material wiper

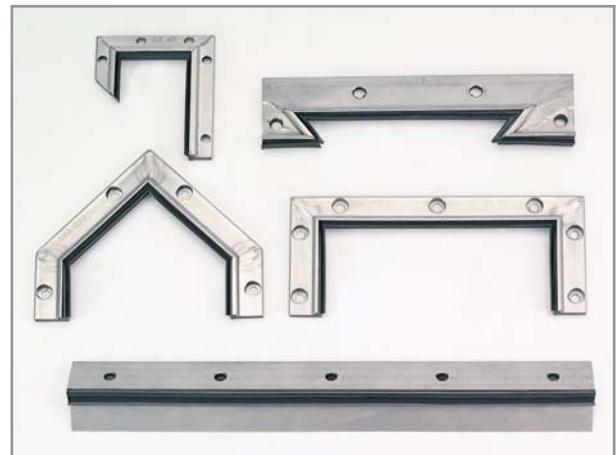
- Polyurethane
- Temporary temperature resistant up to 130°C
- Permanent temperature resistant up to 90°C
- Resistant to mineral oils and coolants
- Excellent resistance to absorption
- High resistance to micro-organisms

WIPERS FOR GUIDEWAYS

Wipers for guideways



Preparation of wiper



Individual designed wiper according to customer's requirements

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

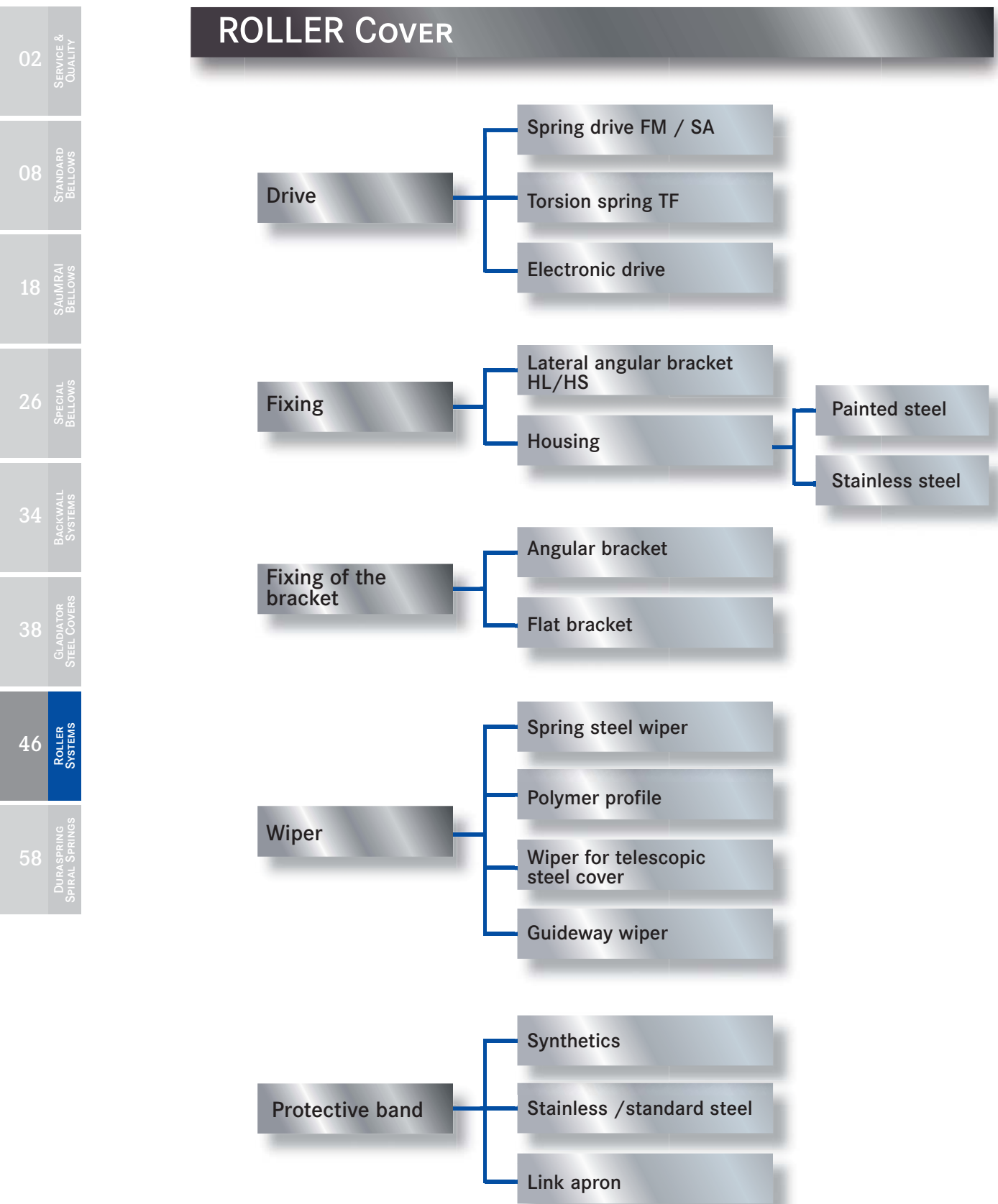
BACKWALL SYSTEMS 36

GLADIATOR STEEL COVERS 45

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 58

MODULAR CONCEPT



ROLLER COVERS

ROLLER cover systems are a possible substitute for bellow covers in very narrow spaces when only general sealing is required.

Two different types are available:

- ROLLER blind without housing - this type needs less space, best used with smaller diameters and short extensions
- ROLLER blind with housing - we recommend this type for safety reasons when longer extensions are used and especially when steel is used for the band material. They are available in many variants.



ROLLER blind cover without housing

Drives

The ROLLER systems come with different drive concepts:

- Torsion springs TF: Drive separate to cover band
- Steel band drives SA: Cover band forms drive
- Steel band spring drive FM: Drive separate to cover band
- Electrical drive: to customers specifications (see page 62)

Design option	ROLLER with TF drive	ROLLER with SA drive	ROLLER with FM drive
Housing available	■	■	■
Side mount available	■		■
Link Apron available	■ (limited)		■
Outer band synthetic material	■		■
Outer band stainless steel	■ (limited)		■
Outer band normal steel		■	■
Maximum band width in mm	1,500*	300	1,500*
Maximum band extension in mm	3,000	7,500	6,000*
Maximum travelling speed	60 m/min	30 m/min	40 m/min
Rapid change of direction	■	■	limited
Continuous load	very high	average	high
Resistance to dust/dirt	low	average	low
Tension forces	slightly increased when fully extended	increased when fully extended	slightly increased when fully extended
Product costs	low	low	average

*other dimensions on request



ROLLER blind cover with steel band and housing

Torsion springs TF

Torsions springs are very well suited for a long working life performance at low loads. We recommend torsion spring drives primarily with synthetic material covers.

The torsion springs are manufactured from a high quality alloyed wire. This wire material has been proved to reach ten times the service life of a conventional wire spring.

Steel band drive SA

For higher tension forces we recommend SA steel band drives. The steel band for the outer cover also serves as a spring motor. Steel is selected for the band.

Steel band spring drive FM

Also suitable for higher tension forces are the FM steel band spring drives.

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 36

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 47

DURASPRING SPIRAL SPRINGS 58

ROLLER COVERS

02	SERVICE & QUALITY	Band width [#]	extension	ROLLER, drive torsion spring (TF) without housing Ø Roller	ROLLER, drive torsion spring (TF) with housing housing LxW	ROLLER, drive spring motor (FM) without housing Ø Roller	ROLLER, drive spring motor (FM) with housing housing LxW	ROLLER drive steel band (SA) with housing housing LxW
08	STANDARD BELLOWS	over 150	bis 300	21 / 28* ●	40 x 40 ●	50 ●	60 x 60 ●	40 x 40 ■
		over 150	bis 500	21 / 30 ●	50 x 50 ●	50 ●	60 x 60 ●	50 x 50 ■
		over 150	bis 1.000	40 ●	60 x 60 ●	45 / 50 ●	70 x 70 ●	60 x 60 ■
		over 150	bis 1.500	-	-	50 / 60 ●	80 x 80 ●	70 x 70 ■
18	SAUMRAI BELLOWS	over 150	bis 2.000	-	-	60 / 70 ●■	90 x 90 ●■	75 x 75 ■
		over 150	bis 2.500	-	-	70 / 80 ●■	110 x 110 ●■	80 x 80 ■
		over 150	bis 3.000	-	-	80 / 90 ●■	120 x 120 ●■	90 x 90 ■
		over 150	bis 4.000	-	-	90 / 100 ●■	130 x 130 ●■	100 x 100 ■
26	SPECIAL BELLOWS	over 150	bis 5.000	-	-	100 / 120 ●■	140 x 140 ●■	110 x 110 ■
		over 150	bis 7.000	-	-	120 / 133 ●■	150 x 150 ●■	120 x 120 ■
		over 150	bis 9.000	-	-	120 / 133 ●■	160 x 160 ●■	120 x 120 ■
		special dimensions	on request					
34	BACKWALL SYSTEMS	up to 300	up to 300	21 / 28 ●	40 x 40 ●	45 ●■	60 x 60 ●■	40 x 40 ■
		up to 300	up to 500	21 / 28 ●	50 x 50 ●	50 / 60 ●■	70 x 70 ●■	50 x 50 ■
		up to 300	up to 1,000	30 / 32 ●	60 x 60 ●	60 ●■	70 x 70 ●■	60 x 60 ■
		up to 300	up to 1,500	40 / 45 ●	70 x 70 ●■	60 ●■	80 x 80 ●■	70 x 70 ■
38	GLADIATOR STEEL COVERS	up to 300	up to 2,000	-	80 x 80 ●■	60 / 70 ●■	90 x 90 ●■	75 x 75 ■
		up to 300	up to 2,500	-	80 x 80 ●■	70 / 80 ●■	100 x 100 ●■	80 x 80 ■
		up to 300	up to 3,000	-	90 x 90 ●■	80 / 90 ●■	110 x 110 ●■	90 x 90 ■
		up to 300	up to 4,000	-	100 x 100 ●■	90 / 100 ●■	120 x 120 ●■	100 x 100 ■
48	ROLLER SYSTEMS	up to 300	up to 5,000	-	120 x 120 ●■	90 / 100 ●■	130 x 130 ●■	110 x 110 ■
		up to 300	up to 7,000	-	-	100 / 120 ●■	150 x 150 ●■	120 x 120 ■
		up to 300	up to 9.000	-	-	100 / 120 ●	160 x 160 ●	140 x 140 ■
		special dimensions	on request					
58	DURASPRING SPIRAL SPRINGS	over 300 up to 1,000	up to 300	21 / 28 ●	40 x 40 ●■	40 / 45 ●■	60 x 60 ●■	-
		over 300 up to 1,000	up to 500	21 / 28 ●	50 x 50 ●■	45 / 50 ●■	70 x 70 ●■	-
		over 300 up to 1,000	up to 1,000	30 / 32 ●	60 x 60 ●■	45 / 50 ●■	70 x 70 ●■	-
		over 300 up to 1,000	up to 1,500	45 ●	70 x 70 ●■	50 / 60 ●■	80 x 80 ●■	-
		over 300 up to 1,000	up to 2,000	60 ●■	80 x 80 ●■	60 / 70 ●■	90 x 90 ●■	-
		over 300 up to 1,000	up to 2,500	50 / 60 ●■	80 x 80 ●■	70 / 80 ●■	110 x 110 ●■	-
		over 300 up to 1,000	up to 3,000	60 / 70 ●■	90 x 90 ●■	80 / 90 ●■	120 x 120 ●■	-
		over 300 up to 1,000	up to 4,000	70 / 80 ●■	100 x 100 ●■	80 / 100 ●■	130 x 130 ●■	-
		over 300 up to 1,000	up to 5,000	80 / 90 ●■	120 x 120 ●■	90 / 100 ●■	140 x 140 ●■	-
		over 300 up to 1,000	up to 7,000	90 / 100 ●■	130 x 130 ●■	100 / 120 ●■	150 x 150 ●■	-
		over 300 up to 1,000	up to 9,000	100 / 120 ●■	150 x 150 ●■	100 / 120 ●■	160 x 160 ●■	-
		special dimensions	on request					

All dimensions in mm.

The band width is depending on the kind of drive FM or TF, a FM drive requests a band width of 50 mm min., a TF type : 50 mm min.

* 21/28 means a roller diameter of 21 mm for regular load and 28 mm for high load. Other types and sizes on request. Square outer housing, rollo size is equivalent to outer dimension of the tube. Type without housing: first number: standard spring force/second number: enlarged spring force is required.

● non-metallic band possible

■ steel band possible

ROLLER COVERS

Dimensions of housings

The measurements for the ROLLER System housings must take into account the band width, length of extension and also type of drive.

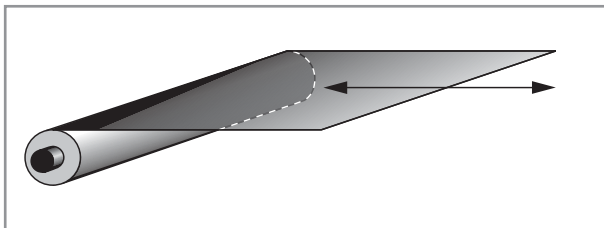
Design data for calculation

For the design of the ROLLER covers the following factors should be considered:

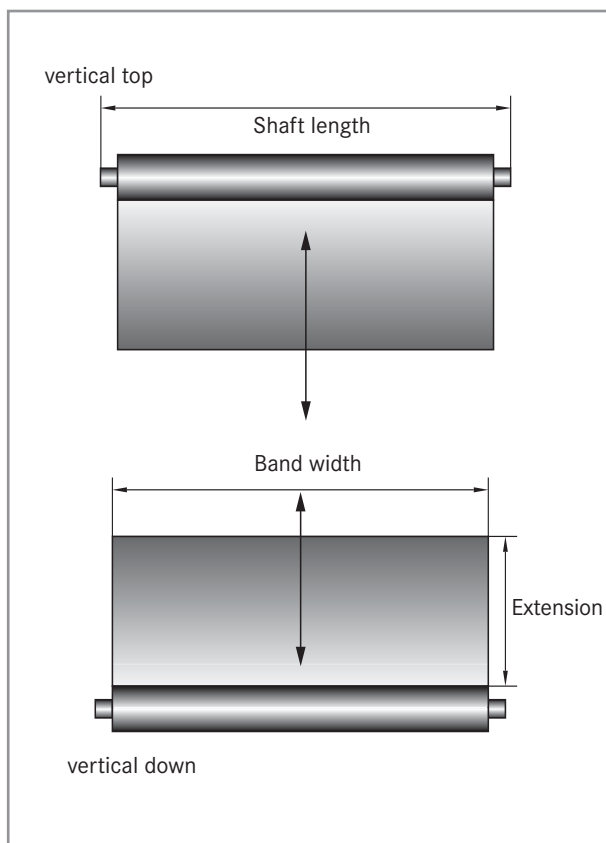
- speed of travel
- intended total number of cycles, working life
- frequency and speed of changes in travel direction
- mounting position, direction of swarf

Operating position

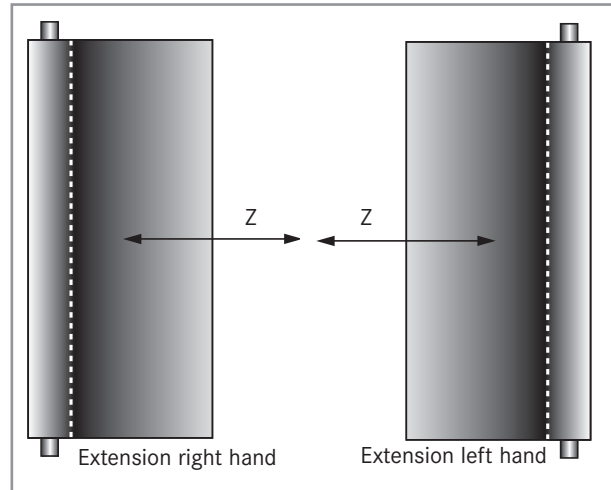
The operating position can be vertical, horizontal or transverse, with an extension to the left, right, top or bottom side.



Operating position: horizontal flat



Operating position: vertical flat



Operating position: horizontal upright, e.g. for X axis covers

Pre-loading

- ROLLER systems with housing are pre-loaded at the factory to customer or HEMA specifications and are ready to install.
- ROLLER systems without housing are not pre-loaded.



Roller blind with cover band

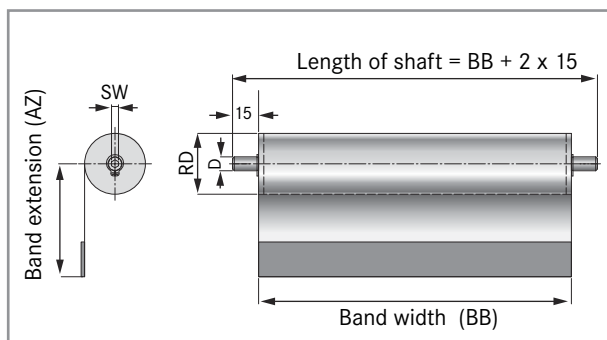
Cover material

The outer band is subjected to a wide variety of stresses; the material chosen depends on the field of application:

- Steel bands with rounded edges (standard and stainless steel): Protection from cold and hot chips, coolants. Maximum width of steel band standard 300 mm, steel band stainless 1000 mm
- Synthetic bands, e.g. Preotex, awning cloth, Neoprene, etc., Protection from dust, coolants, contact guard
- Link aprons: Protection from large chips, coolants: Recommended for applications requiring additional lateral stability

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	49
DURASPRING SPIRAL SPRINGS	58

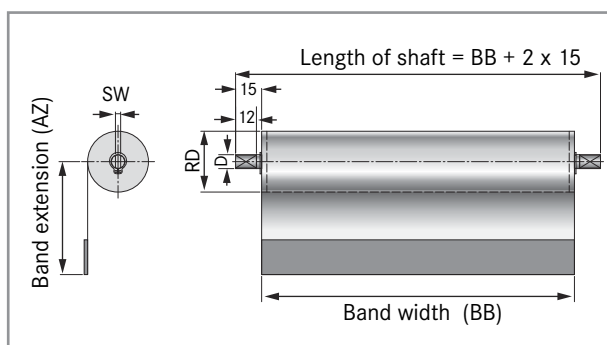
ROLLER COVERS



Standard shaft for ROLLER blind without housing

Type of shaft	inner hexagon (SW)	Projecting
E1-08	4	2 x 15
E1-10	4 / 6 optional	2 x 15
E1-12	6	2 x 15

Standard shaft for ROLLER blind without housing



Shaft for ROLLER blind without housing (optional)

Type of shaft	inner hexagon (SW)	Maximum width across flats
E2-08	4	3 x 12
E2-10	4 / 6 optional	4 x 12
E2-12	6	6 x 12

Shaft for ROLLER blind without housing (optional)

Mounting

A variety of mounting positions is available. ROLLER covers with housing can be mounted at the standard positions shown in the next column.

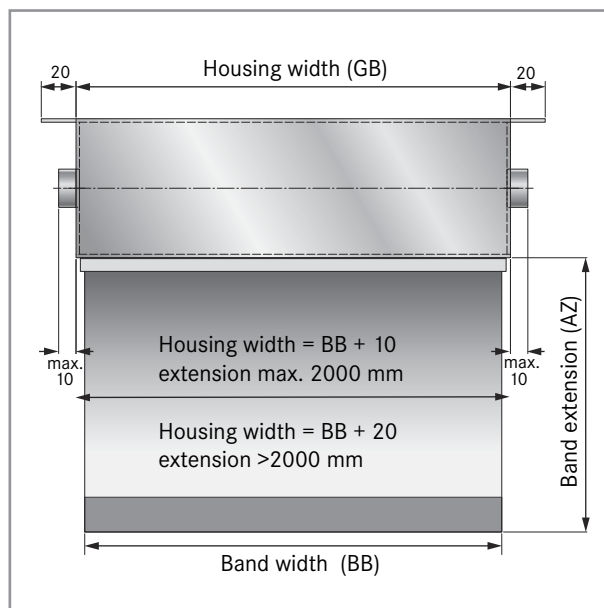
For mounting roller covers without housing two holder types are available for easy and permanent fixing:

- Standard holder (HL)
- Heavy duty holder (HS)

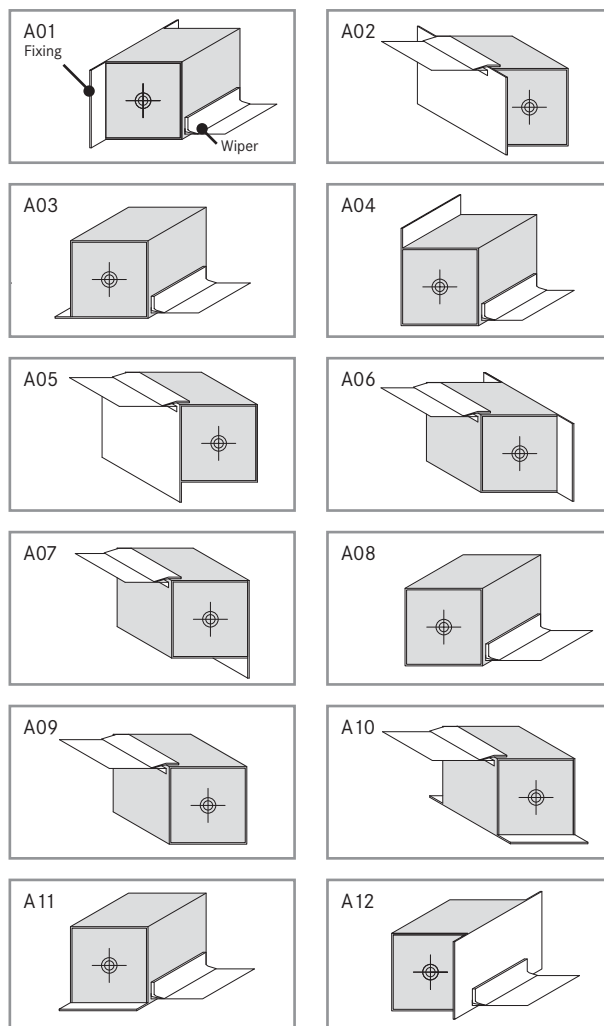
Customized holders can be produced for special requirements.

Please note

ROLLER covers ordered without housing are produced with round shafts as standard.

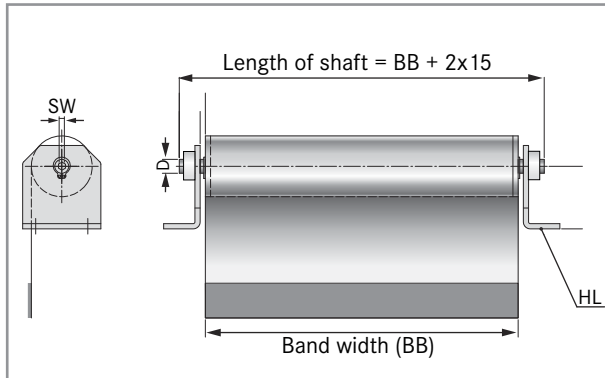


Calculation of housing dimension

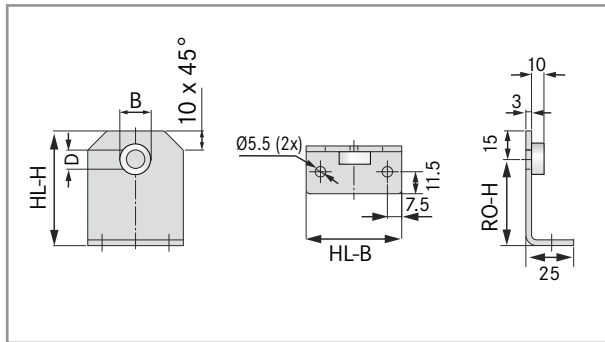


Fixing types for ROLLER with housing

ROLLER COVERS



Standard holder (HL)

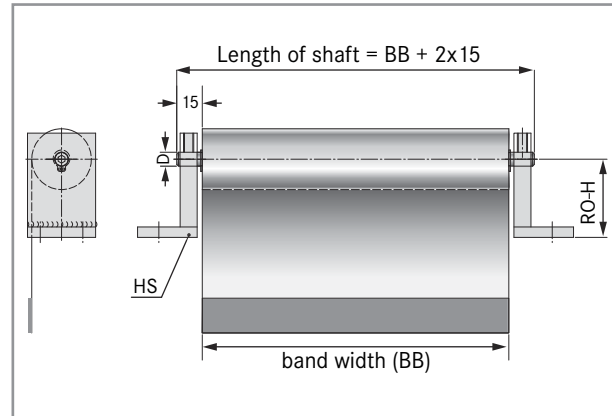


Standard holder (HL)

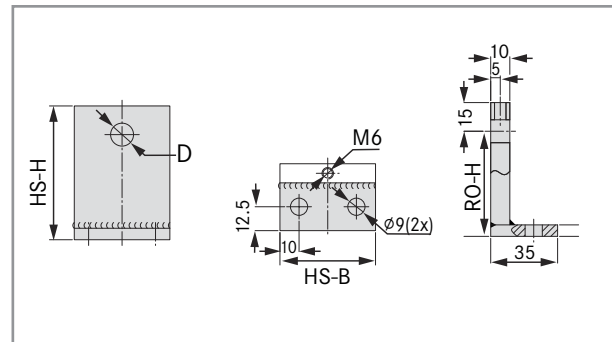
Legend

D	Diameter of axle
B	Collar
SW	Wrench size
RO-H	Space axis to holder
HL-B/HS-B	Width holder standard/holder heavy duty
HL-H/HS-H	Height holder standard/holder heavy duty

Halter-Typ	RO-H	D	B	HL-B	HL-H
HL-30/8	30	8	16	40	45
HL-30/10	30	10	20	40	45
HL-30/12	30	12	22	40	45
HL-40/8	40	8	16	45	55
HL-40/10	40	10	20	45	55
HL-40/12	40	12	22	45	55
HL-45/8	45	8	16	50	60
HL-45/10	45	10	20	50	60
HL-45/12	45	12	22	50	60
HL-50/8	50	8	16	65	65
HL-50/10	50	10	20	65	65
HL-50/12	50	12	22	65	65
HL-60/10	60	10	20	65	75
HL-60/12	60	12	22	65	75
HL-70/10	70	10	20	65	85
HL-70/12	70	12	22	65	85
HL-80/10	80	10	20	65	95
HL-80/12	80	12	22	65	95



Heavy duty holder (HS)



Heavy duty holder (HS)

Type of holder	RO-H	D	HS-B	HS-H
HS-45/10	45	10.2	50	60
HS-45/12	45	12.2	50	60
HS-50/10	50	10.2	50	65
HS-50/12	50	12.2	50	65
HS-60/10	60	10.2	70	75
HS-60/12	60	12.2	70	75
HS-70/10	70	10.2	70	85
HS-70/12	70	12.2	70	85
HS-80/10	80	10.2	90	95
HS-80/12	80	12.2	90	95
HS-90/10	90	10.2	90	105
HS-90/12	90	12.2	90	105
HS-100/10	100	10.2	100	115
HS-100/12	100	12.2	100	115
HS-120/10	120	10.2	100	135
HS-120/12	120	12.2	100	135
HS-140/10	140	10.2	100	155
HS-140/12	140	12.2	100	155
HS-150/10	150	10.2	100	165
HS-150/12	150	12.2	100	165

ROLLER COVERS

Fixing the band

The band is fixed to your requirements with flat or angular steel brackets bonded or riveted to the band on one or both sides.

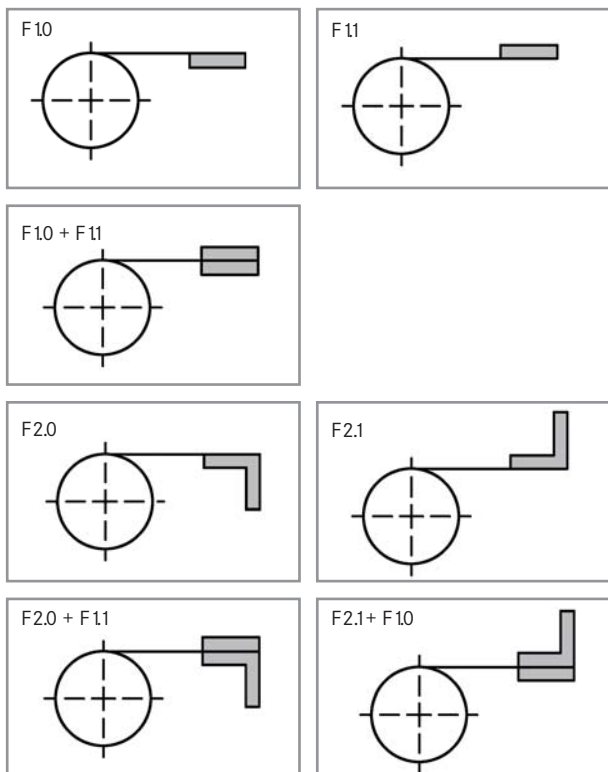


ROLLER with bonded fixing bracket F1.1



Link Apron with fixing bracket F2.1, riveted

Variety of band fixing types



Wiper

In order to keep the case as clean as possible, we use wiper systems as a standard feature.

For special applications we offer wipers for guideways and telescopic covers and brush wipers.



Rollo with housing and HEMA serial number

Replacement

When ordering replacement rollers please quote the serial number for the ROLLER cover.

This number can be found either on the roller blind itself or on a label on the housing.

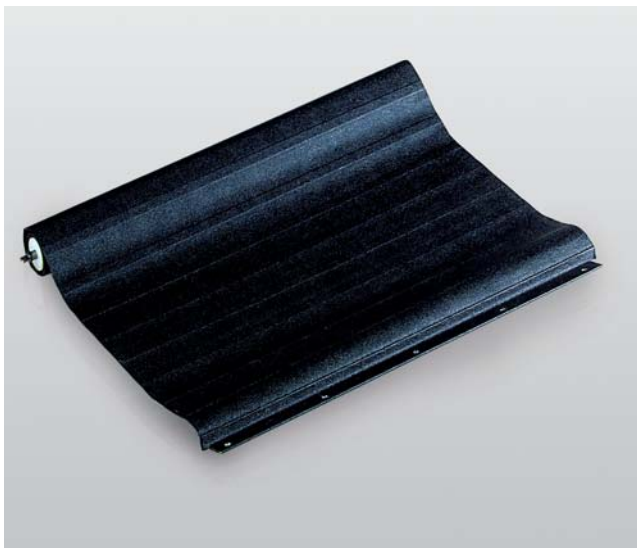
Security information

Please observe the mounting and maintenance information supplied with each ROLLER cover.



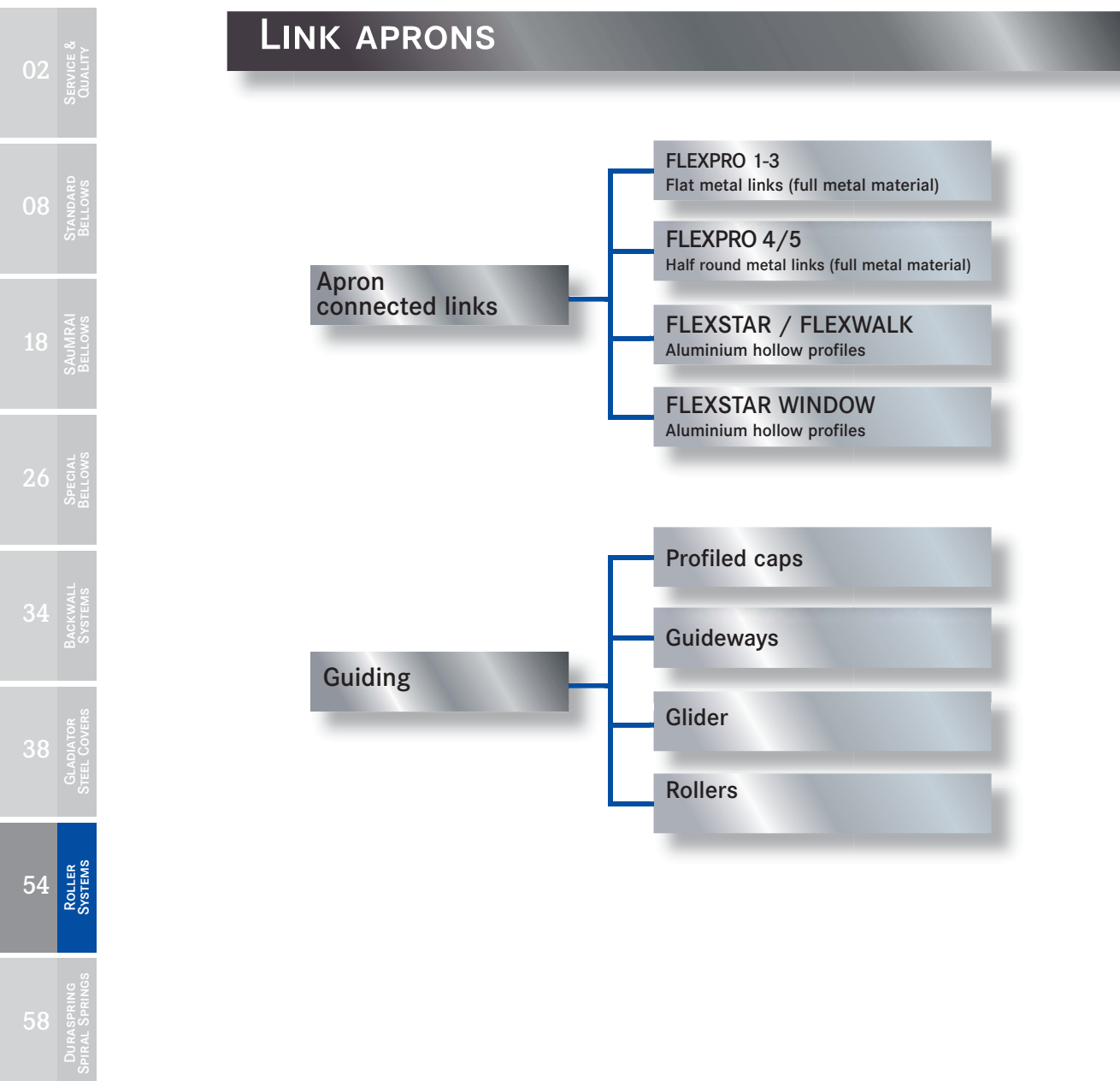
Mounting and maintenance information for ROLLER

ROLLER COVERS AND LINK APRONS



SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	53
DURASPRING SPIRAL SPRINGS	58

MODULAR CONCEPT

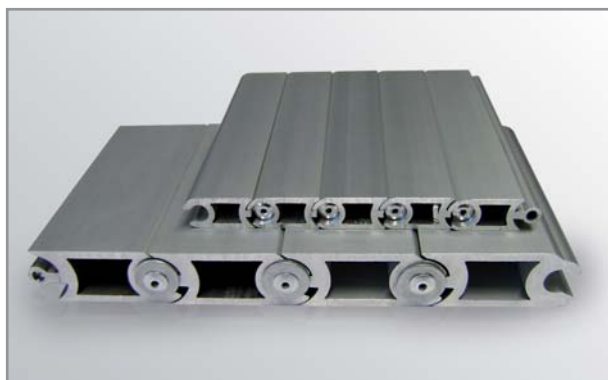


LINK APRONS

Link aprons are a low-priced type of cover, providing excellent service in front line protection against chips and coolant. In many cases, link aprons serve as a protective hanging curtain or run over a guide roller for especially smooth running. They offer good flexibility, are mounted easily and require little space.



FLEXSTAR Link apron aluminium

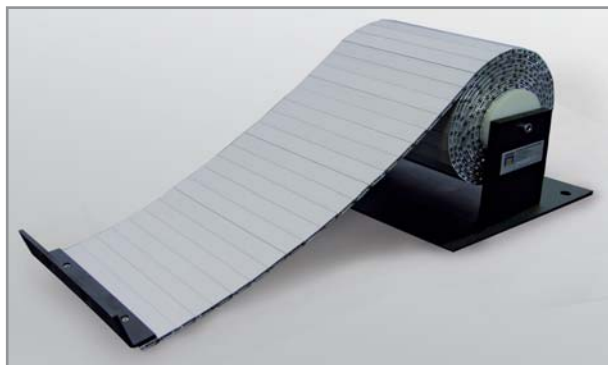


FLEXSTAR ALC Aluminium-Profil

Combination with ROLLER system

For more demanding solutions, the link aprons are combined with a system of roller blinds.

The link apron is wound on top of the ROLLER standard system. The ROLLER diameter is considerably increased in its wound-up state. The drive unit is exactly matched to the additional weight and forces. We offer complete guide systems based on travel rails, steel cables or aluminium profiles.



FLEXSTAR Link apron with holder and fixing bracket

HEMA link aprons are subdivided into the basic types:

- FLEXPRO aprons
- FLEXSTAR aprons
- FLEXWALK
- FLEXSTAR Windows

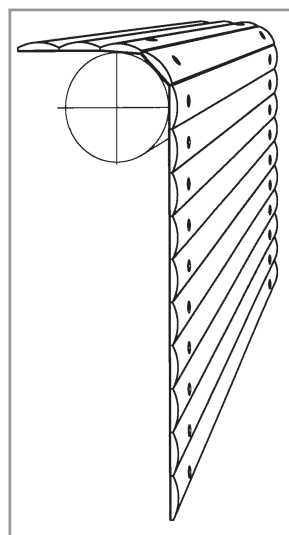
Link aprons

The metal sections are flat or semi-circular aluminium, brass or steel sections. They are bonded and riveted on a very tear resistant synthetic carrier material

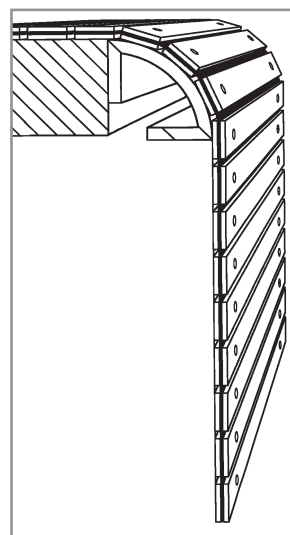
The sections have a standard width of 15 or 16 mm, the height of the rods is between 2.0 mm (flat) and 3.0mm (semi-circular). The link aprons are manufactured in a width up to 3000 mm.



FLEXPRO link apron, different combinations



FLEXPRO (Type 4/5)



FLEXPRO (Type 1/2/3)

FLEXSTAR aprons

These aprons are made up of anodised hollow aluminium sections joined with a polyurethane strip. On the visual side the glider elements are rounded at the edges (FLEXSTAR-S) or straight (FLEXSTAR-C/CR).

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAU/MRAI BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	55
DURASPRING SPIRAL SPRINGS	58

LINK APRONS

02

SERVICE & QUALITY

08

STANDARD BELLOWS

18

SAUMRAI BELLOWS

26

SPECIAL BELLOWS

34

BACKWALL SYSTEMS

38

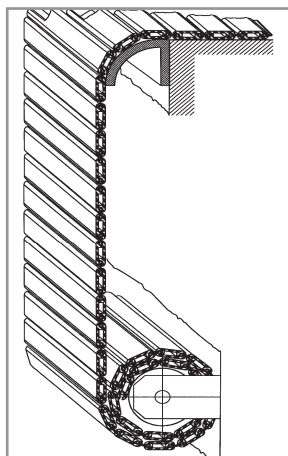
GLADIATOR STEEL COVERS

56

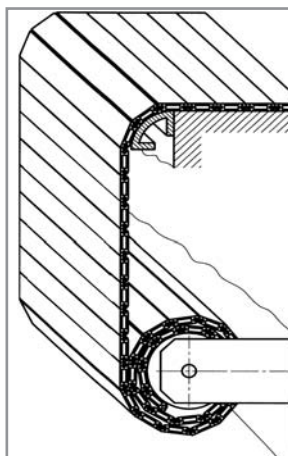
ROLLER SYSTEMS

58

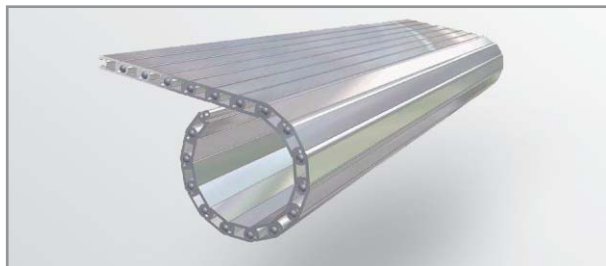
DURASPRING SPIRAL SPRINGS



FLEXSTAR-S



FLEXSTAR-C/CR



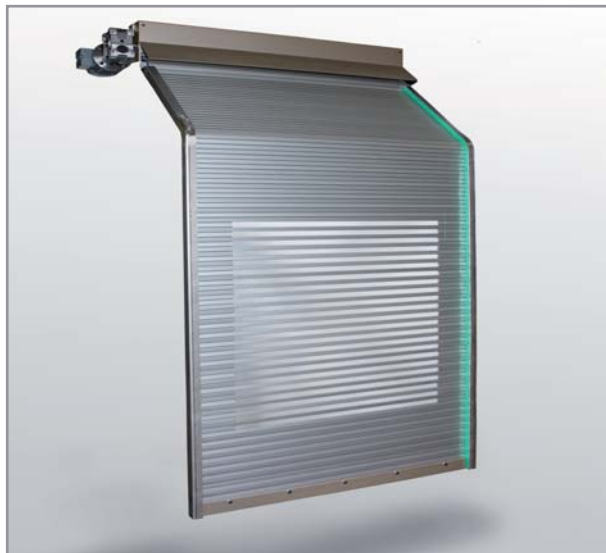
FLEXSTAR ALC14/ALC25

Both extrusion have bending restraints

- FLEXSTAR-S can move freely in both directions
- FLEXSTAR-C/CR permits only one-way bending, adopting a stable flat position in the other direction

Example for a customized solution

For an application in the packaging industry a combination of electric drive, FLEXSTAR apron covers, and steel band was designed as a kind of Faraday cage. A mechanical drive can be integrated as an option.

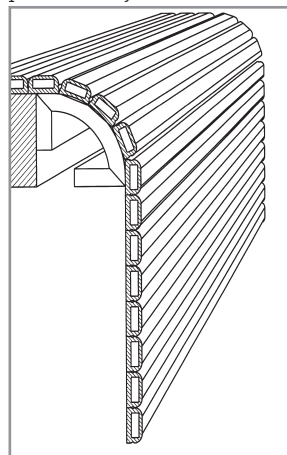


Example of link apron with electric drive

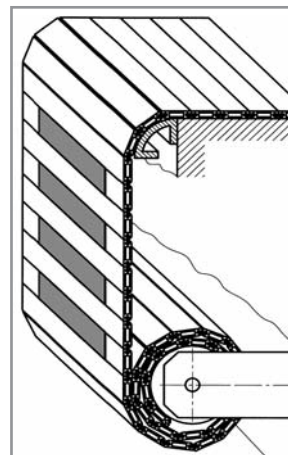
FLEXWALK

The FLEXWALK type is available in two section sizes. It is a combination of extremely stable hollow aluminium sections and a carrier fabric of synthetic or stainless steel band.

This is used when the customer requires an accessible solution. The aprons with a steel band as carrier material are joined with a high-performance bond of the required flexibility. These steel band aprons can therefore be used permanently on roller blind systems as well.



FLEXWALK



FLEXSTAR-Windows

FLEXSTAR Windows

FLEXSTAR aprons combined with vision inserts are very popular on the assembly sectors. We offer different types with rigid polycarbonate inserts or flexible see-through foil



FLEXSTAR Windows with see-through foil



FLEXSTAR Windows with polycarbonate inserts

Material

These link aprons consist of hollow section solutions manufactured to the greatest precision. The gap dimensions between the sections provide the best possible protection for the polyurethane strip. End caps improve the gliding properties. The standard colour of these caps is blue, but other colours are available on request.

LINK APRONS

Mounting

The link aprons can be fastened with

- hollow aluminium section angles
- metal ledges
- metal angles at the end of the apron

Customers are free to choose the shape or fixing hole pattern.



FLEXSTAR with synthetic band connection, end caps blue

link apron type exterior / interior section fixing	connecting material	section with in mm	section height in mm	smallest unwind radius in mm	profile type
FLEXPRO 1 steel/steel bonded and riveted	synthetic carrier band	15/15	2.0/2.0	40	
FLEXPRO 2 steel/brass bonded and riveted	synthetic carrier band	15/15	2.0/2.0	40	
FLEXPRO 3 steel/aluminium bonded and riveted	synthetic carrier band	15/15	2.0/2.0	40	
FLEXPRO 4 half round aluminium bonded and riveted	synthetic carrier band	16	3.0	21	
FLEXPRO 5 semicircular alu./aluminium bonded and riveted	synthetic carrier band	16/15	3.0/2.0	35	
FLEXWALK 1 Hollow alu. section, anodised bonded and riveted	synthetic carrier band or stainless steel	22 22	10.0 10.0	40 100	
FLEXWALK 2 Hollow alu. section, anodised bonded and riveted	synthetic carrier band or stainless steel	18 18	8.0 8.0	40 100	
FLEXSTAR-S Alu. hollow profile, anodised* indentation	synthetic band connection end caps available	20	5.5	35	
FLEXSTAR-C Hollow alu section, anodised* indentation	synthetic band connection end caps available	20	5.5	35	
FLEXSTAR-CR Hollow alu section, anodised* indentation	synthetic band connection	25	8.0	70	
FLEXSTAR ALC14 Hollow alu section, anodised indentation	rivet aluminium	25	14.0	40	
FLEXSTAR ALC25 Hollow alu section, anodised indentation	rivet aluminium	50	25.0	90	

*Inserts of see-through foil or polycarbonate (Windows) possible

SERVICE &
QUALITY 02

STANDARD
BELLOWS 08

SAU/MRAI
BELLOWS 18

SPECIAL
BELLOWS 26

BACKWALL
SYSTEMS 36

GLADIATOR
STEEL COVERS 38

ROLLER
SYSTEMS 57

DURASPRING
SPIRAL SPRINGS 58

DURASPRING SPIRAL SPRINGS

Spiral Springs are commonly used for the durable protection of ballscrews and shafts. DURASPRING Spiral Springs are produced using spring steel. The steel strip is roll formed to produce the spiral spring.

The advantages of DURASPRING are:

- High quality spring steel
- Tandem installation of multiple springs is possible
- Retrofit possible
- Special oil for enhanced life
- Production certified according to DIN ISO 9001:2015
- Anti-corrosive packaging



DURASPRING in standard and stainless steel

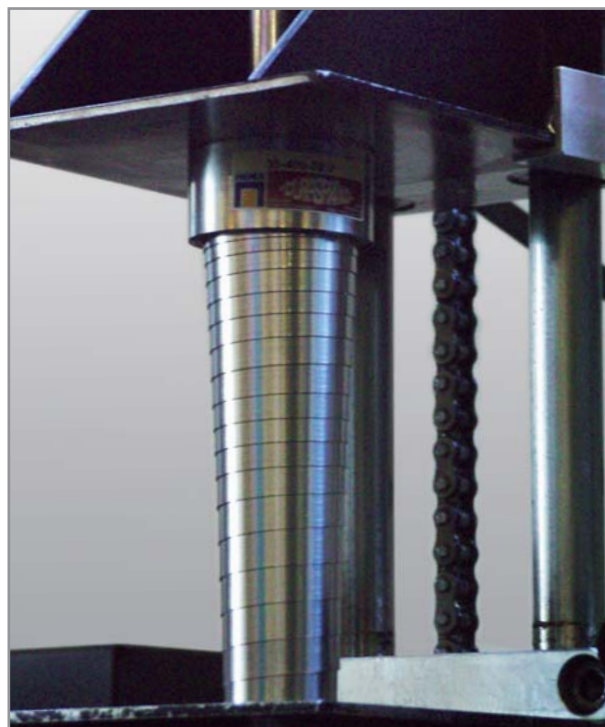
DURASPRING Spiral Springs are available in two versions:

- **DURASPRING BLUE** - standard spring, blue steel
- **DURASPRING SILVER** - stainless steel version

If the spiral springs are exposed regularly to coolants with a high proportion of water, then stainless steel band should be used. Stainless spiral springs have lower spring forces and therefore cannot be manufactured in all sizes. We use spring band steel of extreme hardness (55-58 Rockwell) with chamfered edges and a strength of up to 1800 N/mm² for our standard spiral springs. Band steel in thicknesses from 0.2 to 1.0 mm will be selected in accordance to size and application. Since this is documented within our quality system, reproducibility is also guaranteed when re-ordering.



DURASPRING label with article number



Testing of DURASPRING Spiral Springs

Dimensions

The standard range now comprises springs in dimensions from 15 mm up to 160 mm internal diameter. Special dimensions are available on request. Spiral springs for vertical use can be produced up to an extended length of 4500 mm.

Speed

DURASPRING is designed as standard for speeds up to 40 metres/minute. Special solutions with almost twice the speed are achieved in individual robotics applications. The optimum operating conditions for DURASPRING is in applications with oil. Bellows should be used alternatively for fine particles and dust.

Maintenance/Cleaning

Decisive factors in assessing the quality of spiral springs are the smoothness of travel, and even consistency of the overlapping turns. The quality of each DURASPRING is assured with the aid of our testing machines. Each spring is tested for its running properties prior to despatch. Maintenance of the springs is necessary. Cleaning the springs according to the degree of contamination and then applying a light oil film is recommended. Available for this purpose is DURASPRING LONGLIFE special oil.

Please pay attention to the mounting and maintenance information supplied with each shipment.

DURASPRING SPIRAL SPRINGS

Installation/operating position

DURASPRING Spiral springs can be installed in both, horizontal and vertical applications:

- Horizontal installation
- Vertical installation

Our DURASPRING Spiral Springs are manufactured specifically to suit horizontal or vertical operation.

For horizontal applications, the extension is reduced (see tabulations).

Horizontal installation

Springs used horizontally are formed for particularly for uniform running in that the overlap between coils is increased. In this way »sagging« is reduced, particularly for longer extension lengths, and transverse stability is significantly improved.

In the case of horizontal installation of the springs, placing the larger diameter adjacent to the area of swarf production is recommended.

Vertical installation

As a matter of principle, vertically installed DURASPRING achieve larger extension lengths than horizontal types.

The critical design factor for this type is the force produced, as the springs must also work against gravity.

Vertical types therefore have a high starting force, guaranteeing that the DURASPRING draws out rapidly when starting/ extending with the machine movement.

For efficient protection and optimum operation, vertical spirals should be mounted with the large diameter at the top.

Flanges (optional)

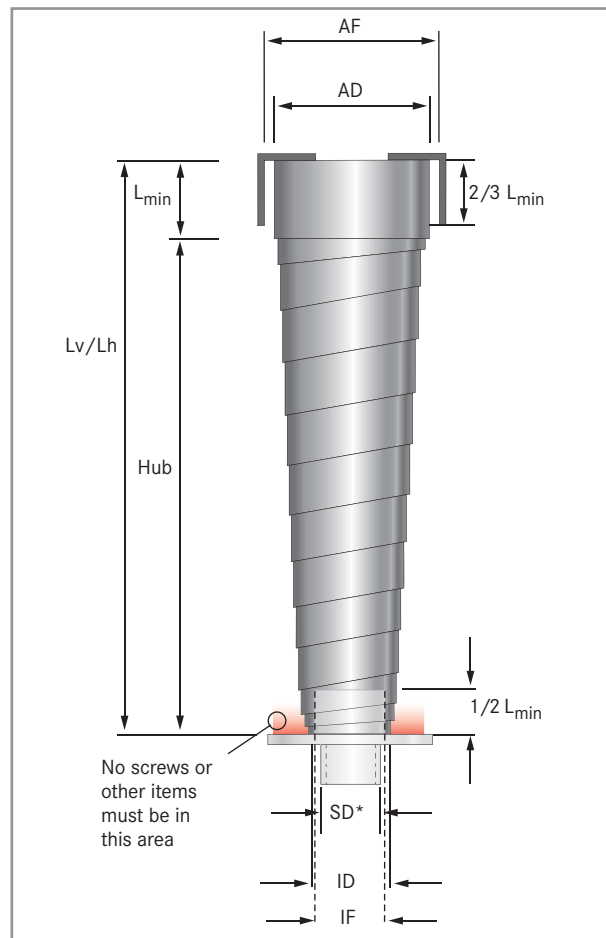
Simple centring flanges are required at both ends of the DURASPRING for installation (see order sheet).

These flanges must permit rotary movements of the spring that may occur, in order to prevent damage to the springs. The springs must be guided so that they can move freely. It is not permitted to screw and/or rivet them.

When using flanges, the spindle diameter SD is reduced by 6 mm compared to the values given on the following pages.



DURASPRING Silver in stainless steel



Legend

SD	Maximum outside diameter of the part to be covered *value is reduced by 6 mm when using flanges
ID	Inside diameter of spiral spring (± 1 mm)
AD	Outside diameter of spiral spring (± 2 mm)
Lh	Maximum extension length for horizontal installation position
Lv	Maximum extension length for vertical installation position
BB	Band width, corresponds to L_{min}
SILVER	sizes also in DURASPRING Silver available
na	not available

Caculae for flanges

Centering flange (deliverable on demand):

AF	Interior diameter of the larger centering flange $AD + 4\text{mm}$
IF	Outer diameter of the smaller centering flange $ID - 2\text{mm}$
Option	through-boring of the flange $SD + 2\text{mm}$

SERVICE & QUALITY 02

STANDARD BELLOWS 08

SAU/MRAI BELLOWS 18

SPECIAL BELLOWS 26

BACKWALL SYSTEMS 36

GLADIATOR STEEL COVERS 38

ROLLER SYSTEMS 46

DURASPRING SPIRAL SPRINGS 59

DURASPRING SPIRAL SPRINGS

02	SERVICE & QUALITY																
		DURASPRING	SD*	ID	AD	Lh	Lv	BB	DURASPRING	SD*	ID	AD	Lh	Lv	BB		
08	STANDARD BELLOWS	15-70-20	11	15	22	na	70	20	30-450-30	SILVER	26	30	53	390	450	30	
		15-100-20	11	15	22	60	100	20	30-450-40		26	30	53	370	450	40	
		15-120-20	11	15	22	90	120	20	30-500-40	SILVER	26	30	55	440	500	40	
		15-150-20	11	15	28	110	150	20	30-550-40	SILVER	26	30	58	490	550	40	
		15-200-20	11	15	31	160	200	20	30-600-40		26	30	58	540	600	40	
		15-300-20	11	15	32	260	300	20	30-650-40		26	30	60	590	650	40	
18	SAUMIRAI BELLOWS	20-100-20	SILVER	16	20	30	60	100	20	30-700-40	SILVER	26	30	64	640	700	40
		20-150-20	SILVER	16	20	33	110	150	20	30-150-50	SILVER	26	30	40	90	150	50
		20-200-20	SILVER	16	20	36	160	200	20	30-250-50	SILVER	26	30	42	190	250	50
		20-250-20	SILVER	16	20	39	210	250	20	30-350-50		26	30	45	290	350	50
		20-300-20	SILVER	16	20	41	260	300	20	30-450-50	SILVER	26	30	46	390	450	50
		20-250-30		16	20	36	210	250	30	30-550-50	SILVER	26	30	48	490	550	50
26	SPECIAL BELLOWS	20-300-30	SILVER	16	20	39	260	300	30	30-650-50	SILVER	26	30	55	590	650	50
		20-350-30	SILVER	16	20	41	310	350	30	30-750-50	SILVER	26	30	58	690	750	50
		20-400-30	SILVER	16	20	43	360	400	30	30-650-60		26	30	58	590	650	60
		20-400-40		16	20	35	360	400	40	30-750-60	SILVER	26	30	55	690	750	60
		20-450-40		16	20	41	410	450	40	30-900-60		26	30	58	840	900	60
		20-500-40	SILVER	16	20	48	460	500	40	30-1000-60		26	30	60	940	1000	60
34	BACKWALL SYSTEMS	25-100-20	SILVER	21	25	36	60	100	20	35-100-20		31	35	45	60	100	20
		25-150-20	SILVER	21	25	38	110	150	20	35-100-30		31	35	44	60	100	30
		25-200-20	SILVER	21	25	40	160	200	20	35-150-30	SILVER	31	35	48	90	150	30
		25-250-20	SILVER	21	25	44	210	250	20	35-200-30	SILVER	31	35	50	140	200	30
		25-300-20		21	25	46	260	300	20	35-250-30		31	35	52	190	250	30
		25-300-30	SILVER	21	25	42	240	300	30	35-300-30	SILVER	31	35	55	240	300	30
38	GLADIATOR STEEL COVERS	25-350-30	SILVER	21	25	45	290	350	30	35-350-30	SILVER	31	35	61	290	350	30
		25-400-30		21	25	48	340	400	30	35-400-30	SILVER	31	35	63	340	400	30
		25-450-30	SILVER	21	25	49	390	450	30	35-300-40	SILVER	31	35	48	240	300	40
		25-450-40	SILVER	21	25	48	370	450	40	35-350-40	SILVER	31	35	50	290	350	40
		25-500-40	SILVER	21	25	49	420	500	40	35-400-40	SILVER	31	35	54	340	400	40
		25-450-50		21	25	41	390	450	50	35-450-40	SILVER	31	35	58	390	450	40
46	ROLLER SYSTEMS	25-550-50	SILVER	21	25	43	490	550	50	35-500-40		31	35	60	440	500	40
		25-600-50		21	25	44	540	600	50	35-550-40		31	35	62	490	550	40
		25-650-50	SILVER	21	25	45	590	650	50	35-350-50		31	35	51	290	350	50
		25-750-50		21	25	47	690	750	50	35-400-50	SILVER	31	35	52	340	400	50
		25-900-50	SILVER	21	25	57	840	900	50	35-450-50		31	35	54	390	450	50
		30-150-30		26	30	39	90	150	30	35-500-50	SILVER	31	35	55	440	500	50
60	DURASPRING SPIRAL SPRINGS	30-200-30	SILVER	26	30	42	140	200	30	35-550-50	SILVER	31	35	57	na	550	50
		30-250-30	SILVER	26	30	44	190	250	30	35-650-50	SILVER	31	35	60	590	650	50
		30-300-30	SILVER	26	30	46	240	300	30	35-750-50	SILVER	31	35	64	690	750	50
		30-350-30	SILVER	26	30	49	290	350	30	35-850-50		31	35	65	790	850	50
		30-400-30	SILVER	26	30	50	340	400	30	35-450-60		31	35	53	390	450	60

Standard sizes, other sizes on request. All dimension in mm.

Order and request forms available at: www.hema-group.com

DURASPRING SPIRAL SPRINGS

DURASPRING	SD*	ID	AD	Lh	Lv	BB
35-550-60	31	35	56	490	550	60
35-650-60 <small>SILVER</small>	31	35	59	590	650	60
35-750-60	31	35	60	690	750	60
35-850-60 <small>SILVER</small>	31	35	65	790	850	60
35-550-75	31	35	54	490	550	75
35-650-75	31	35	55	590	650	75
35-750-75	31	35	57	690	750	75
35-850-75 <small>SILVER</small>	31	35	59	790	850	75
40-150-30 <small>SILVER</small>	36	40	51	90	150	30
40-250-30 <small>SILVER</small>	36	40	56	190	250	30
40-350-30 <small>SILVER</small>	36	40	60	290	350	30
40-450-30 <small>SILVER</small>	36	40	64	390	450	30
40-350-40	36	40	61	290	350	40
40-400-40	36	40	63	340	400	40
40-450-40 <small>SILVER</small>	36	40	64	390	450	40
40-500-40 <small>SILVER</small>	36	40	65	440	500	40
40-550-40 <small>SILVER</small>	36	40	68	490	550	40
40-350-50 <small>SILVER</small>	36	40	56	250	350	50
40-450-50 <small>SILVER</small>	36	40	59	350	450	50
40-550-50 <small>SILVER</small>	36	40	61	450	550	50
40-650-50 <small>SILVER</small>	36	40	65	550	650	50
40-750-50 <small>SILVER</small>	36	40	69	650	750	50
40-850-50 <small>SILVER</small>	36	40	71	750	850	50
40-350-60 <small>SILVER</small>	36	40	55	230	350	60
40-450-60 <small>SILVER</small>	36	40	58	450	450	60
40-550-60 <small>SILVER</small>	36	40	59	430	550	60
40-650-60 <small>SILVER</small>	36	40	62	530	650	60
40-750-60 <small>SILVER</small>	36	40	66	630	750	60
40-900-60 <small>SILVER</small>	36	40	70	780	900	60
40-650-75	36	40	63	500	650	75
40-750-75 <small>SILVER</small>	36	40	66	600	750	75
40-900-75 <small>SILVER</small>	36	40	71	750	900	75
40-1100-75 <small>SILVER</small>	36	40	78	950	1100	75
40-1300-75 <small>SILVER</small>	36	40	84	1150	1300	75
40-1500-75 <small>SILVER</small>	36	40	90	na	1500	75
40-1000-100 <small>SILVER</small>	36	40	68	800	1000	100
40-1200-100 <small>SILVER</small>	36	40	71	1000	1200	100
40-1300-100	36	40	75	1100	1300	100
40-1400-100	36	40	76	1200	1400	100
40-1500-100 <small>SILVER</small>	36	40	78	1300	1500	100
40-1600-100	36	40	81	1400	1600	100

Standard sizes, other sizes on request. All dimension in mm.

DURASPRING	SD*	ID	AD	Lh	Lv	BB
40-1800-100 <small>SILVER</small>	36	40	82	1600	1800	100
40-1800-120	36	40	82	1560	1800	120
40-2000-120	36	40	86	1760	2000	120
40-2200-120	36	40	90	na	2200	120
45-150-30 <small>SILVER</small>	41	45	56	90	150	30
45-250-30 <small>SILVER</small>	41	45	61	190	250	30
45-350-30 <small>SILVER</small>	41	45	65	290	350	30
45-400-30 <small>SILVER</small>	41	45	71	340	400	30
45-350-40	41	45	65	290	350	40
45-400-40	41	45	68	340	400	40
45-450-40 <small>SILVER</small>	41	45	69	390	450	40
45-450-50 <small>SILVER</small>	41	45	66	350	450	50
45-550-50 <small>SILVER</small>	41	45	68	450	550	50
45-650-50 <small>SILVER</small>	41	45	75	550	650	50
45-350-60	41	45	63	230	350	60
45-450-60 <small>SILVER</small>	41	45	65	330	450	60
45-550-60	41	45	65	430	550	60
45-650-60	41	45	69	530	650	60
45-700-60 <small>SILVER</small>	41	45	70	630	700	60
45-650-75 <small>SILVER</small>	41	45	67	500	650	75
45-750-75 <small>SILVER</small>	41	45	76	600	750	75
45-900-75 <small>SILVER</small>	41	45	78	750	900	75
45-1100-75 <small>SILVER</small>	41	45	84	950	1100	75
45-1200-75	41	45	86	1150	1200	75
45-1300-75	41	45	89	na	1300	75
45-1000-100	41	45	71	800	1000	100
45-1200-100	41	45	75	1000	1200	100
45-1300-100	41	45	79	1100	1300	100
45-1400-100	41	45	81	1200	1400	100
45-1500-100	41	45	83	1300	1500	100

Legend

SD	Maximum outside diameter of the part to be covered *value is reduced by 6 mm when using flanges
ID	Inside diameter of spiral spring (±1 mm)
AD	Outside diameter of spiral spring (±2 mm)
Lh	Maximum extension length for horizontal installation position
Lv	Maximum extension length for vertical installation position
BB	Band width, corresponds to L _{min}
<small>SILVER</small>	sizes also in DURASPRING Silver available
na	not available

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAUMURAL BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	61

DURASPRING SPIRAL SPRINGS

02	SERVICE & QUALITY	DURASPRING	SD*	ID	AD	Lh	Lv	BB
		45-1600-100	41	45	87	1400	1600	100
08	STANDARD BELLOW	45-1800-100	41	45	87	na	1800	100
		45-1800-120	41	45	87	1560	1800	120
		45-2000-120	41	45	91	1760	2000	120
		45-2200-120 <small>SILVER</small>	41	45	100	na	2200	120
		50-150-30 <small>SILVER</small>	46	50	63	90	150	30
18	SAUMRAI BELLOW	50-250-30 <small>SILVER</small>	46	50	68	190	250	30
		50-350-30 <small>SILVER</small>	46	50	73	290	350	30
		50-250-50 <small>SILVER</small>	46	50	62	150	250	50
		50-350-50 <small>SILVER</small>	46	50	66	250	350	50
		50-450-50 <small>SILVER</small>	46	50	70	350	450	50
26	SPECIAL BELLOW	50-550-50 <small>SILVER</small>	46	50	73	450	550	50
		50-650-50 <small>SILVER</small>	46	50	76	550	650	50
		50-350-60 <small>SILVER</small>	46	50	66	230	350	60
		50-450-60	46	50	65	330	450	60
		50-550-60 <small>SILVER</small>	46	50	68	430	550	60
34	BACKWALL SYSTEMS	50-600-60 <small>SILVER</small>	46	50	72	480	600	60
		50-650-60 <small>SILVER</small>	46	50	73	530	650	60
		50-750-60 <small>SILVER</small>	46	50	80	630	750	60
		50-900-60 <small>SILVER</small>	46	50	81	780	900	60
		50-750-75 <small>SILVER</small>	46	50	78	600	750	75
38	GLADIATOR STEEL COVERS	50-900-75 <small>SILVER</small>	46	50	84	750	900	75
		50-1100-75	46	50	90	950	1100	75
		50-1200-75	46	50	94	1050	1200	75
		50-1100-100 <small>SILVER</small>	46	50	77	900	1100	100
		50-1300-100 <small>SILVER</small>	46	50	80	1100	1300	100
46	ROLLER SYSTEMS	50-1500-100 <small>SILVER</small>	46	50	88	1300	1500	100
		50-1600-100	46	50	89	1400	1600	100
		50-1700-100	46	50	91	na	1700	100
		50-1800-100 <small>SILVER</small>	46	50	94	na	1800	100
		50-1700-120	46	50	91	1460	1700	120
62	DURASPRING SPIRAL SPRINGS	50-1900-120 <small>SILVER</small>	46	50	96	1660	1900	120
		50-2100-120 <small>SILVER</small>	46	50	100	1860	2100	120
		50-2300-120	46	50	105	na	2300	120
		50-2500-120	46	50	115	na	2500	120
		50-2800-120	46	50	118	na	2800	120
		50-2500-150	46	50	116	2200	2500	150
		50-2800-150	46	50	118	2500	2800	150
		50-3000-150	46	50	123	2500	3000	150
		50-3000-180	46	50	123	2640	3000	180
		50-3250-180	46	50	128	na	3250	180
		50-3250-200	46	50	128	2850	3250	200
		50-3500-200	46	50	134	na	3500	200
		55-150-30 <small>SILVER</small>	51	55	67	90	150	30
		55-250-30 <small>SILVER</small>	51	55	73	190	250	30
		55-300-40	51	55	71	220	300	40
		55-450-40 <small>SILVER</small>	51	55	76	370	450	40
		55-250-50 <small>SILVER</small>	51	55	66	150	250	50
		55-350-50 <small>SILVER</small>	51	55	71	250	350	50
		55-450-50 <small>SILVER</small>	51	55	74	350	450	50
		55-550-50 <small>SILVER</small>	51	55	78	450	550	50
		55-650-50	51	55	80	450	650	50
		55-550-60 <small>SILVER</small>	51	55	75	430	550	60
		55-650-60 <small>SILVER</small>	51	55	79	530	650	60
		55-750-60 <small>SILVER</small>	51	55	83	630	750	60
		55-800-60	51	55	86	680	800	60
		55-900-60 <small>SILVER</small>	51	55	89	780	900	60
		55-1000-60 <small>SILVER</small>	51	55	92	na	1000	60
		55-600-75 <small>SILVER</small>	51	55	80	450	600	75
		55-750-75 <small>SILVER</small>	51	55	83	600	750	75
		55-900-75 <small>SILVER</small>	51	55	89	750	900	75
		55-1100-75 <small>SILVER</small>	51	55	94	950	1100	75
		55-1100-100 <small>SILVER</small>	51	55	85	900	1100	100
		55-1300-100	51	55	89	1100	1300	100
		55-1500-100	51	55	94	1300	1500	100
		55-1800-100 <small>SILVER</small>	51	55	102	1600	1800	100
		55-1300-120	51	55	92	1060	1300	120
		55-1500-120	51	55	94	1260	1500	120
		55-1700-120	51	55	96	1460	1700	120
		55-1900-120	51	55	100	1660	1900	120
		55-2100-120	51	55	105	1860	2100	120
		55-2300-120 <small>SILVER</small>	51	55	110	2060	2300	120
		55-2500-120	51	55	116	2200	2500	120
		55-2800-120	51	55	123	2500	2800	120
		55-2500-150	51	55	118	2200	2500	150
		55-2800-150	51	55	121	2500	2800	150
		55-3000-150	51	55	126	na	3000	150
		55-3500-150	51	55	130	2500	3500	150
		55-2800-180	51	55	114	2500	2800	180
		55-3000-180	51	55	126	2640	3000	180
		55-3250-180	51	55	130	2500	3250	180
		55-3500-200	51	55	137	na	3500	180

Standard sizes, other sizes on request. All dimension in mm.

Order and request forms available at: www.hema-group.com

DURASPRING SPIRAL SPRINGS

DURASPRING		SD*	ID	AD	Lh	Lv	BB
60-150-30	SILVER	56	60	73	90	150	30
60-250-30	SILVER	56	60	78	190	250	30
60-250-50	SILVER	56	60	73	150	250	50
60-350-50	SILVER	56	60	78	250	350	50
60-450-50	SILVER	56	60	82	350	450	50
60-550-50		56	60	85	450	550	50
60-450-60	SILVER	56	60	78	430	450	60
60-550-60	SILVER	56	60	81	430	550	60
60-650-60	SILVER	56	60	85	530	650	60
60-750-60	SILVER	56	60	89	630	750	60
60-800-60	SILVER	56	60	96	680	800	60
60-900-60	SILVER	56	60	98	na	900	60
60-750-75	SILVER	56	60	89	600	750	75
60-900-75	SILVER	56	60	95	750	900	75
60-1100-75	SILVER	56	60	102	950	1100	75
60-1300-75		56	60	104	1150	1300	75
60-900-100		56	60	85	700	900	100
60-1100-100	SILVER	56	60	90	900	1100	100
60-1300-100	SILVER	56	60	94	1100	1300	100
60-1500-100	SILVER	56	60	100	1300	1500	100
60-1800-100	SILVER	56	60	109	1600	1800	100
60-1700-120		56	60	101	1460	1700	120
60-1900-120	SILVER	56	60	104	1660	1900	120
60-2100-120	SILVER	56	60	108	1860	2100	120
60-2300-120		56	60	114	2060	2300	120
60-2500-120	SILVER	56	60	118	2300	2500	120
60-2800-120		56	60	126	2500	2800	120
60-2500-150	SILVER	56	60	118	2300	2500	150
60-2800-150		56	60	123	2500	2800	150
60-3000-150		56	60	128	na	3000	150
60-3500-150		56	60	138	na	3500	150
60-3000-180		56	60	126	2640	3000	180
60-3250-180		56	60	132	na	3250	180
60-3250-200		56	60	132	2850	3250	200
60-3500-200		56	60	139	na	3500	200
65-100-30		61	65	76	90	100	30
65-150-30	SILVER	61	65	78	90	150	30
65-250-30	SILVER	61	65	85	190	250	30
65-250-50	SILVER	61	65	76	150	250	50
65-350-50	SILVER	61	65	84	250	350	50
65-450-50	SILVER	61	65	88	350	450	50

Standard sizes, other sizes on request. All dimension in mm.

DURASPRING		SD*	ID	AD	Lh	Lv	BB
65-550-50	SILVER	61	65	92	450	550	50
65-500-60	SILVER	61	65	86	380	500	60
65-550-60	SILVER	61	65	88	430	550	60
65-650-60	SILVER	61	65	93	530	650	60
65-700-60	SILVER	61	65	94	580	700	60
65-750-60	SILVER	61	65	95	630	750	60
65-800-60	SILVER	61	65	98	680	800	60
65-900-60		61	65	103	780	900	60
65-750-75	SILVER	61	65	93	600	750	75
65-800-75	SILVER	61	65	96	650	800	75
65-900-75	SILVER	61	65	99	750	900	75
65-1100-75	SILVER	61	65	107	900	1100	75
65-1300-75		61	65	111	1100	1300	75
65-1500-75	SILVER	61	65	115	na	1500	75
65-1000-100	SILVER	61	65	91	800	1000	100
65-1100-100	SILVER	61	65	95	900	1100	100
65-1300-100	SILVER	61	65	99	1100	1300	100
65-1500-100	SILVER	61	65	108	1300	1500	100
65-1700-100	SILVER	61	65	113	na	1700	100
65-1800-100	SILVER	61	65	119	1600	1800	100
65-1500-120	SILVER	61	65	100	1260	1500	120
65-1700-120		61	65	106	1460	1700	120
65-1900-120	SILVER	61	65	109	1660	1900	120
65-2100-120	SILVER	61	65	113	1860	2100	120
65-2300-120		61	65	118	2060	2300	120
65-2500-120	SILVER	61	65	128	2300	2500	120
65-2800-120	SILVER	61	65	134	2500	2800	120
65-2400-150	SILVER	61	65	120	2100	2400	150
65-2800-150		61	65	132	2500	2800	150
65-3000-150		61	65	142	2500	3000	150

Legend

SD	Maximum outside diameter of the part to be covered *value is reduced by 6 mm when using flanges
ID	Inside diameter of spiral spring (±1 mm)
AD	Outside diameter of spiral spring (±2 mm)
Lh	Maximum extension length for horizontal installation position
Lv	Maximum extension length for vertical installation position
BB	Band width, corresponds to L _{min}
SILVER	sizes also in DURASPRING Silver available
na	not available

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAUMURAL BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	63

DURASPRING SPIRAL SPRINGS

		DURASPRING	SD*	ID	AD	Lh	Lv	BB
02	SERVICE & QUALITY	65-3000-180	61	65	136	2640	3000	180
		65-3250-180	61	65	145	na	3250	180
		65-3250-200	61	65	138	2850	3250	200
		65-3500-200	61	65	148	na	3500	200
08	STANDARD BELLOWS	70-150-30 SILVER	66	70	85	90	150	30
		70-250-30 SILVER	66	70	93	190	250	30
		70-350-30	66	70	99	290	350	30
18	SAUMRAI BELLOWS	70-250-50 SILVER	66	70	85	150	250	50
		70-350-50 SILVER	66	70	89	250	350	50
		70-450-50 SILVER	66	70	94	350	450	50
		70-550-50 SILVER	66	70	97	450	550	50
		70-650-50	66	70	100	na	650	50
26	SPECIAL BELLOWS	70-550-60 SILVER	66	70	94	430	550	60
		70-650-60 SILVER	66	70	97	530	650	60
		70-750-60 SILVER	66	70	102	630	750	60
		70-900-60	66	70	113	800	900	60
34	BACKWALL SYSTEMS	70-500-75 SILVER	66	70	91	350	500	75
		70-600-75	66	70	94	450	600	75
		70-700-75	66	70	98	550	700	75
38	GLADIATOR STEEL COVERS	70-750-75 SILVER	66	70	98	550	700	75
		70-800-75 SILVER	66	70	102	650	800	75
		70-900-75 SILVER	66	70	104	750	900	75
		70-1100-75 SILVER	66	70	113	900	1100	75
		70-700-100 SILVER	66	70	88	700	700	100
46	ROLLER SYSTEMS	70-900-100 SILVER	66	70	98	900	900	100
		70-1100-100 SILVER	66	70	102	900	1100	100
		70-1300-100 SILVER	66	70	106	1100	1300	100
		70-1500-100 SILVER	66	70	115	1300	1500	100
64	DURASPRING SPIRAL SPRINGS	70-1800-100 SILVER	66	70	124	1700	1800	100
		70-1500-120 SILVER	66	70	110	1260	1500	120
		70-1800-120 SILVER	66	70	118	1560	1800	120
		70-2000-120 SILVER	66	70	125	1760	2000	120
		70-2200-120	66	70	129	1960	2200	120
		70-2400-120	66	70	136	2200	2400	120
		70-2600-120	66	70	143	na	2600	120
		70-3000-120	66	70	147	na	3000	120
		70-2000-150	66	70	129	1700	2000	150
		70-2400-150	66	70	135	2100	2400	150
		70-2800-150	66	70	139	na	2800	150
		70-3000-150	66	70	149	na	3000	150
		70-2800-180	66	70	138	2440	2800	180

		DURASPRING	SD*	ID	AD	Lh	Lv	BB
		70-3000-180	66	70	141	na	3000	180
		70-3250-180	66	70	152	2500	3250	180
		70-3250-200	66	70	144	2500	3250	200
		70-3500-200	66	70	155	2500	3500	200
		75-150-30 SILVER	71	75	92	90	150	30
		75-250-30 SILVER	71	75	98	190	250	30
		75-250-50 SILVER	71	75	89	150	250	50
		75-350-50 SILVER	71	75	94	250	350	50
		75-450-50 SILVER	71	75	101	350	450	50
		75-500-50 SILVER	71	75	105	400	500	50
		75-550-60 SILVER	71	75	100	430	550	60
		75-650-60 SILVER	71	75	103	530	650	60
		75-750-60 SILVER	71	75	109	630	750	60
		75-650-75 SILVER	71	75	99	500	650	75
		75-750-75 SILVER	71	75	104	600	750	75
		75-900-75 SILVER	71	75	111	750	900	75
		75-1000-75 SILVER	71	75	114	850	1000	75
		75-1100-75 SILVER	71	75	118	950	1100	75
		75-900-100 SILVER	71	75	102	na	900	100
		75-1100-100 SILVER	71	75	108	900	1100	100
		75-1200-100 SILVER	71	75	112	1000	1200	100
		75-1300-100 SILVER	71	75	112	1100	1300	100
		75-1500-100 SILVER	71	75	120	1300	1500	100
		75-1700-100 SILVER	71	75	126	1500	1700	100
		75-1800-100	71	75	128	1600	1800	100
		75-2000-100	71	75	133	1700	2000	100
		75-2200-100	71	75	136	1900	2200	100
		75-1500-120 SILVER	71	75	115	1260	1500	120
		75-1800-120	71	75	122	1560	1800	120
		75-2000-120 SILVER	71	75	127	1760	2000	120
		75-2200-120 SILVER	71	75	132	1900	2200	120
		75-2400-120	71	75	137	na	2400	120
		75-2600-120	71	75	142	2200	2600	120
		75-2800-120	71	75	147	na	2800	120
		75-2000-150	71	75	135	1700	2000	150
		75-2400-150	71	75	140	2100	2400	150
		75-2600-150	71	75	144	2300	2600	150
		75-2800-150 SILVER	71	75	145	2500	2800	150
		75-3000-150	71	75	152	na	3000	150
		75-2800-180	71	75	143	2440	2800	180
		75-3000-180	71	75	148	na	3000	180

Standard sizes, other sizes on request. All dimension in mm.

Order and request forms available at: www.hema-group.com

DURASPRING SPIRAL SPRINGS

DURASPRING	SD*	ID	AD	Lh	Lv	BB
75-3250-180	71	75	156	2500	3250	180
75-3250-200	71	75	148	2850	3250	200
75-3500-200	71	75	158	na	3500	200
80-150-30 <small>SILVER</small>	76	80	98	90	150	30
80-250-30 <small>SILVER</small>	76	80	106	190	250	30
80-250-50 <small>SILVER</small>	76	80	96	150	250	50
80-450-50 <small>SILVER</small>	76	80	111	350	450	50
80-550-50 <small>SILVER</small>	76	80	114	450	550	50
80-450-60	76	80	102	330	450	60
80-550-60	76	80	105	430	550	60
80-650-60 <small>SILVER</small>	76	80	110	530	650	60
80-750-60	76	80	115	630	750	60
80-550-75 <small>SILVER</small>	76	80	99	400	550	75
80-600-75	76	80	102	450	600	75
80-650-75	76	80	105	500	650	75
80-750-75 <small>SILVER</small>	76	80	108	600	750	75
80-900-75	76	80	119	750	900	75
80-1000-75 <small>SILVER</small>	76	80	123	850	1000	75
80-1200-75 <small>SILVER</small>	76	80	128	1000	1200	75
80-900-100 <small>SILVER</small>	76	80	119	900	900	100
80-1100-100	76	80	115	900	1100	100
80-1300-100 <small>SILVER</small>	76	80	120	1100	1300	100
80-1500-100	76	80	126	1300	1500	100
80-1800-100	76	80	134	1600	1800	100
80-1300-120	76	80	115	1060	1300	120
80-1500-120	76	80	121	1260	1500	120
80-1800-120	76	80	128	1560	1800	120
80-2000-120 <small>SILVER</small>	76	80	133	1700	2000	120
80-2200-120	76	80	137	1700	2200	120
80-2400-120	76	80	142	na	2400	120
80-2800-120	76	80	145	na	2800	120
80-2000-150	76	80	139	1700	2000	150
80-2200-150	76	80	142	1900	2200	150
80-2400-150	76	80	146	2100	2400	150
80-2600-150	76	80	148	2300	2600	150
80-2800-150 <small>SILVER</small>	76	80	152	na	2800	150
80-3000-150	76	80	157	na	3000	150
80-2800-180	76	80	148	2440	2800	180
80-3000-180 <small>SILVER</small>	76	80	154	na	3000	180
80-3250-180	76	80	157	na	3250	180
80-3000-200	76	80	154	2600	3000	200

Standard sizes, other sizes on request. All dimension in mm.

DURASPRING	SD*	ID	AD	Lh	Lv	BB
80-3250-200 <small>SILVER</small>	76	80	160	na	3250	200
80-3500-200	76	80	163	2500	3500	200
85-150-30	81	85	103	90	150	30
85-250-30	81	85	111	190	250	30
85-250-50	81	85	105	150	250	50
85-350-50	81	85	109	250	350	50
85-450-50	81	85	116	350	450	50
85-550-50	81	85	119	450	550	50
85-650-60	81	85	115	530	650	60
85-550-75	81	85	108	400	550	75
85-900-75	81	85	125	750	900	75
85-1500-100	81	85	127	1300	1500	100
85-1500-120	81	85	126	1260	1500	120
85-2000-120	81	85	138	1700	2000	120
85-2400-150 <small>SILVER</small>	81	85	151	2100	2400	150
85-3500-200	81	85	168	na	3500	200
90-150-30 <small>SILVER</small>	86	90	110	90	150	30
90-250-30	86	90	116	190	250	30
90-150-50	86	90	112	50	150	50
90-250-50 <small>SILVER</small>	86	90	116	150	250	50
90-350-50 <small>SILVER</small>	86	90	121	250	350	50
90-450-50 <small>SILVER</small>	86	90	125	350	450	50
90-350-60 <small>SILVER</small>	86	90	112	230	350	60
90-450-60 <small>SILVER</small>	86	90	114	330	450	60
90-450-75	86	90	115	300	450	75
90-550-75 <small>SILVER</small>	86	90	119	400	550	75
90-650-75 <small>SILVER</small>	86	90	124	500	650	75
90-750-75	86	90	128	600	750	75
90-900-75	86	90	133	750	900	75
90-750-100	86	90	115	550	750	100

Legend

SD	Maximum outside diameter of the part to be covered *value is reduced by 6 mm when using flanges
ID	Inside diameter of spiral spring (±1 mm)
AD	Outside diameter of spiral spring (±2 mm)
Lh	Maximum extension length for horizontal installation position
Lv	Maximum extension length for vertical installation position
BB	Band width, corresponds to L _{min}
<small>SILVER</small>	sizes also in DURASPRING Silver available
na	not available

SERVICE & QUALITY	02
STANDARD BELLOWS	08
SAUMURAL BELLOWS	18
SPECIAL BELLOWS	26
BACKWALL SYSTEMS	36
GLADIATOR STEEL COVERS	38
ROLLER SYSTEMS	46
DURASPRING SPIRAL SPRINGS	65

DURASPRING SPIRAL SPRINGS

		DURASPRING	SD*	ID	AD	Lh	Lv	BB		
02	SERVICE & QUALITY	90-900-100 <small>SILVER</small>	86	90	120	700	900	100		
		90-1100-100 <small>SILVER</small>	86	90	126	900	1100	100		
		90-1300-100 <small>SILVER</small>	86	90	132	1100	1300	100		
08	STANDARD BELLINGS	90-1500-100 <small>SILVER</small>	86	90	144	1300	1500	100		
		90-1300-120 <small>SILVER</small>	86	90	126	1060	1300	120		
		90-1500-120 <small>SILVER</small>	86	90	131	1260	1500	120		
18	SAUMRAI BELLINGS	90-1800-120	86	90	138	1600	1800	120		
		90-2000-120	86	90	148	na	2000	120		
		90-1800-150	86	90	144	1500	1800	150		
26	SPECIAL BELLINGS	90-2000-150 <small>SILVER</small>	86	90	149	1700	2000	150		
		90-2300-150	86	90	154	na	2300	150		
		90-2600-150	86	90	159	na	2600	150		
34	BACKWALL SYSTEMS	90-2800-150	86	90	160	na	2800	150		
		90-3000-150	86	90	166	na	3000	150		
		90-2600-180	86	90	152	2240	2600	180		
38	GLADIATOR STEEL COVERS	90-2800-180	86	90	158	na	2800	180		
		90-3000-180	86	90	164	na	3000	180		
		90-2600-200 <small>SILVER</small>	86	90	153	2400	2600	200		
46	ROLLER SYSTEMS	90-3000-200	86	90	162	2500	3000	200		
		90-3250-200	86	90	166	2500	3250	200		
		90-3500-200	86	90	170	na	3500	200		
66	DURASPRING SPIRAL SPRINGS	90-3700-200	86	90	173	2500	3700	200		
		90-4000-200	86	90	182	na	4000	200		
		90-4200-200 <small>SILVER</small>	86	90	185	na	4200	200		
		90-4500-200	86	90	194	na	4500	200		
		100-250-60 <small>SILVER</small>	96	100	121	130	250	60		
		100-350-60 <small>SILVER</small>	96	100	126	230	350	60		
		100-350-75 <small>SILVER</small>	96	100	119	200	350	75		
		100-450-75	96	100	124	300	450	75		
		100-600-75 <small>SILVER</small>	96	100	129	450	600	75		
		100-800-75 <small>SILVER</small>	96	100	138	650	800	75		
		100-800-100 <small>SILVER</small>	96	100	126	600	800	100		
		100-1000-100 <small>SILVER</small>	96	100	132	800	1000	100		
		100-1200-100	96	100	137	1000	1200	100		
		100-1500-100	96	100	146	1300	1500	100		
		100-1100-120 <small>SILVER</small>	96	100	129	860	1100	120		
		100-1300-120 <small>SILVER</small>	96	100	136	1060	1300	120		
		100-1500-120	96	100	144	na	1500	120		
		100-1800-120 <small>SILVER</small>	96	100	148	na	1800	120		
		100-1500-150	96	100	147	1200	1500	150		
		100-1800-150	96	100	151	1500	1800	150		
		100-2000-150 <small>SILVER</small>	96	100	157	1700	2000	150		
		100-2500-150	96	100	164	na	2500	150		
		100-3000-150	96	100	188	na	3000	150		
		100-2500-180	96	100	162	2140	2500	180		
		100-2800-180	96	100	168	na	2800	180		
		100-2800-200	96	100	165	na	2800	200		
		100-3000-200	96	100	170	na	3000	200		
		110-250-50 <small>SILVER</small>	106	110	130	na	250	50		
		110-250-60 <small>SILVER</small>	106	110	130	130	250	60		
		110-350-60 <small>SILVER</small>	106	110	135	230	350	60		
		110-450-60 <small>SILVER</small>	106	110	139	330	450	60		
		110-350-75 <small>SILVER</small>	106	110	130	200	350	75		
		110-450-75	106	110	134	300	450	75		
		110-600-75 <small>SILVER</small>	106	110	140	450	600	75		
		110-800-75 <small>SILVER</small>	106	110	154	650	800	75		
		110-650-100 <small>SILVER</small>	106	110	129	450	650	100		
		110-750-100 <small>SILVER</small>	106	110	134	560	750	100		
		110-900-100 <small>SILVER</small>	106	110	139	700	900	100		
		110-1100-120	106	110	139	860	1100	120		
		110-1300-120 <small>SILVER</small>	106	110	145	1060	1300	120		
		110-1500-120 <small>SILVER</small>	106	110	155	1260	1500	120		
		110-1500-150	106	110	155	1200	1500	150		
		110-1800-150	106	110	157	1500	1800	150		
		110-2000-150	106	110	160	1700	2000	150		
		110-2200-180	106	110	165	1840	2200	180		
		110-2400-180 <small>SILVER</small>	106	110	170	na	2400	180		
		110-2400-200	106	110	162	2000	2400	200		
		110-2800-200	106	110	172	2500	2800	200		
		110-3000-200	106	110	176	na	3000	200		
		110-3500-200	106	110	189	na	3500	200		
		120-250-50	116	120	141	na	250	50		
		120-350-50 <small>SILVER</small>	116	120	143	na	350	50		
		120-250-60 <small>SILVER</small>	116	120	141	130	250	60		
		120-350-60 <small>SILVER</small>	116	120	145	230	350	60		
		120-450-60 <small>SILVER</small>	116	120	150	330	450	60		
		120-350-75	116	120	140	200	350	75		
		120-450-75 <small>SILVER</small>	116	120	145	300	450	75		
		120-600-75	116	120	153	450	600	75		
		120-650-100 <small>SILVER</small>	116	120	142	450	650	100		
		120-750-100 <small>SILVER</small>	116	120	147	550	750	100		
		120-900-100 <small>SILVER</small>	116	120	150	700	900	100		

Standard sizes, other sizes on request. All dimension in mm.

Order and request forms available at: www.hema-group.com

DURASPRING SPIRAL SPRINGS

DURASPRING	SD*	ID	AD	Lh	Lv	BB
120-900-120 <small>SILVER</small>	116	120	148	660	900	120
120-1100-120 <small>SILVER</small>	116	120	153	860	1100	120
120-1300-120	116	120	158	1100	1300	120
120-1500-120	116	120	162	1300	1500	120
120-1300-150 <small>SILVER</small>	116	120	156	1000	1300	150
120-1500-150	116	120	163	1200	1500	150
120-1800-150	116	120	167	1500	1800	150
120-2000-150	116	120	177	1600	2000	150
120-1600-180	116	120	158	1240	1600	180
120-1800-180	116	120	161	1440	1800	180
120-2000-180	116	120	169	1640	2000	180
120-2200-180	116	120	174	na	2200	180
120-2200-200	116	120	165	1800	2200	200
120-2400-200	116	120	170	2100	2400	200
120-2600-200	116	120	174	na	2600	200
130-170-50	126	130	150	na	170	50
130-250-60	126	130	145	210	250	60
130-350-60	126	130	155	na	350	60
130-450-60	126	130	156	410	450	60
130-250-75 <small>SILVER</small>	126	130	145	220	250	75
130-350-75	126	130	150	310	350	75
130-450-75	126	130	156	410	450	75
130-650-100	126	130	157	600	650	100
130-800-100	126	130	164	na	800	100
130-600-120	126	130	158	360	600	120
130-800-120 <small>SILVER</small>	126	130	161	560	800	120
130-1000-120 <small>SILVER</small>	126	130	164	760	1000	120
130-1100-120	126	130	163	na	1100	120
130-900-150	126	130	163	500	900	150
130-1300-150	126	130	170	1000	1300	150
130-1500-150	126	130	174	1200	1500	150
130-1800-150	126	130	185	na	1800	150
130-1650-180	126	130	170	1650	1650	180
130-2000-200	126	130	180	2000	2000	200
140-250-75	136	140	158	150	250	75
140-350-75	136	140	162	250	350	75
140-450-75	136	140	165	350	450	75
140-600-75	136	140	175	na	600	75
140-350-100	136	140	153	250	350	100
140-450-100	136	140	162	350	450	100
140-600-100	136	140	172	500	600	100

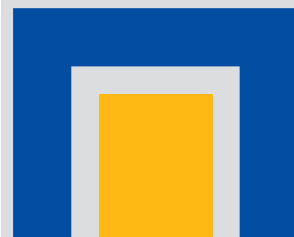
Standard sizes, other sizes on request. All dimension in mm.

DURASPRING	SD*	ID	AD	Lh	Lv	BB
140-700-120	136	140	170	460	700	120
140-1000-120	136	140	192	na	1000	120
140-1000-150	136	140	180	700	1000	150
140-1300-150	136	140	187	1000	1300	150
140-1500-150 <small>SILVER</small>	136	140	190	na	1500	150
140-1900-200	136	140	185	1500	1900	200
140-2000-200	136	140	193	1600	2000	200
140-2400-200	136	140	204	na	2400	200
150-350-60	146	150	172	300	350	60
150-450-75	146	150	188	na	450	75
150-500-75	146	150	190	na	500	75
150-600-75	146	150	194	na	600	75
150-750-150	146	150	180	na	750	150
150-1100-150	146	150	187	na	1100	150
150-1300-150	146	150	197	na	1300	150
160-250-60	156	160	178	na	250	60
160-250-75	156	160	180	na	250	75
160-450-75	156	160	189	na	450	75
160-450-100	156	160	182	350	450	100
160-650-120	156	160	191	550	650	120
160-750-120	156	160	193	600	750	120
160-800-150	156	160	197	na	800	150
160-950-150	156	160	200	na	950	150
160-1000-150	156	160	202	na	1000	150
160-1200-150 <small>SILVER</small>	156	160	204	na	1200	150
160-1200-200	156	160	193	na	1200	200
160-1300-200	156	160	200	na	1300	200
160-1400-200	156	160	212	na	1400	200
160-2000-200	156	160	222	na	2000	200

Legende

SD	Maximum outside diameter of the part to be covered *value is reduced by 6 mm when using flanges
ID	Inside diameter of spiral spring (±1 mm)
AD	Outside diameter of spiral spring (±2 mm)
Lh	Maximum extension length for horizontal installation position
Lv	Maximum extension length for vertical installation position
BB	Band width, corresponds to L _{min}
<small>SILVER</small>	sizes also in DURASPRING Silver available
na	not available

All dimensions in mm if not marked otherwise. Errors and omissions excepted.



Our range of service



Protection systems



Clamping and braking systems



Machine safety windows
Spin windows
LED Lighting systems



Service, logistics and maintenance

HEMA Maschinen- und
Apparateschutz GmbH
Seligenstädter Straße 82
63500 Seligenstadt, Germany
Phone: +49 (0) 6182 773-0
Fax: +49 (0) 6182 773-35
E-Mail: info@hema-group.com
Web: www.hema-group.com